Mounting of Exit Numbering Panels To Highway Signs

ELEVATION

SECTION AA

BOLT SIGN TO ZEE USING 5/8" Ø ALUMINUM FLAT HEAD BOLTS, NUTS AND LOCK WASHERS (TYP.)

12" MAX SPACING

NOTE: Exit numbering panel shall be located to the right side for right exit and to the left for left exit.

GENERAL NOTES


SHEETS AND PLATES: Material used shall meet the requirements of Aluminum Association Alloy 6061-T6 and ASTM B209.

MATERIALS: All aluminum materials shall meet the requirements of the Aluminum Association Alloy 6061-T6 and also the following ASTM specifications for the following: Sheets and plates B209; extruded shapes B221 and standard structural shapes B209.

ALUMINUM BOLTS, NUTS & LOCK WASHERS: Aluminum bolts shall meet the requirements of the Aluminum Association Alloy 2024-T4 (ASTM F468). The bolts shall have an anodic coating of at least 0.002" thick and be chromate sealed.

Lockwashers shall meet the requirement of Aluminum Association Alloy 7075-T6 (ASTM B221). Nuts shall meet the requirement of Aluminum Association Alloy 6056-T9 (ASTM F467) or 6061-T6.

SIGN FACE: All sign face corners shall be rounded. See sign layout sheet for dimension "L" and sign face details.

For mounting details refer to Index No. 11300.