**NOTES:**
1. Part 4 (Damper Spring) is shown schematically and not to scale.
2. Choose the appropriate diameter U-bolt (Part 9) based on the structure's pipe arm diameter.
3. Toscribe tube for taper, wrap template around tube such that points are 2'-15/16' from top of tube.
4. Verify all clearances, tolerances and dimensions before fabrication.
5. After welding, hot dip galvanize all steel items except screws, bolts, and nuts noted to be stainless steel or zinc plated and the spring (Part 4). Galvanize bolts, nuts and washers in accordance with ASTM A53.
6. Install spring with 2' separation from bottom of pipe to weight at rest.