Mounting of Exit Numbering Panels To Highway Signs

ELEVATION

GENERAL NOTES


SHEETS AND PLATES: Material used shall meet the requirements of Aluminum Association Alloy 6061-T6 and ASTM B209.

MATERIALS: Aluminum materials shall meet the requirements of the Aluminum Association Alloy 6061-T6 and also the following ASTM specifications for the following: Sheets and plates B209, extruded shapes B221 and standard structural shapes B209.

ALUMINUM BOLTS, NUTS & LOCK WASHERS: Aluminum bolts shall meet the requirements of the Aluminum Association Alloy 2024-T4 (ASTM F468). The bolts shall have anodic coating of at least 0.003" thick and be chromate sealed.

Lockwashers shall meet the requirement of Aluminum Association Alloy 7075-T6 (ASTM B221). Nuts shall meet the requirement of Aluminum Association Alloy 5261-T9 (ASTM F467) or 6061-T6.

SIGN FACE: All sign face corners shall be rounded. See sign layout sheet for dimension "L" and sign face details.

For mounting details refer to Index No. II300.