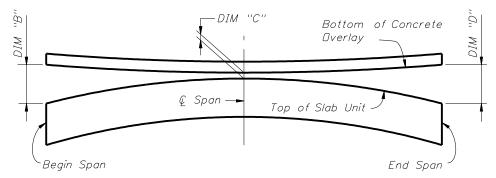
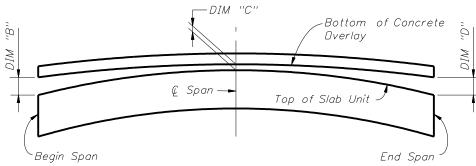


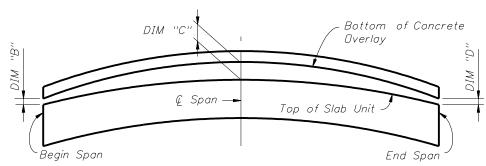
## BUILD-UP DIAGRAM FOR TANGENT SPANS (ALONG & SLAB UNIT) (CASE 1)



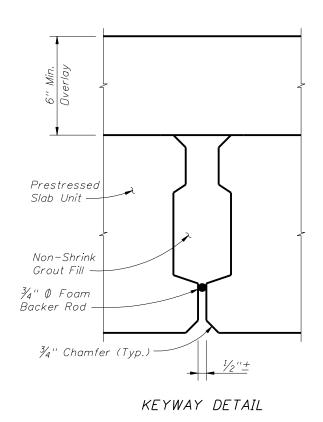
BUILD-UP DIAGRAM FOR SAG VERTICAL CURVE SPANS
- CONTROL AT © SPAN
(ALONG © SLAB UNIT) (CASE 2)



BUILD-UP DIAGRAM FOR CREST VERTICAL CURVE SPANS
- CONTROL AT & SPAN
(ALONG & SLAB UNIT) (CASE 3)

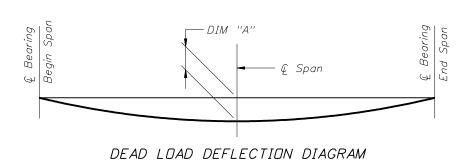


BUILD-UP DIAGRAM FOR CREST VERTICAL CURVE SPANS
- CONTROL AT BEGIN OR END SPAN
(ALONG & SLAB UNIT) (CASE 4)



## PRESTRESSED SLAB UNIT CAMBER AND BUILD-UP NOTES:

The build-up values given in the table are based on theoretical unit cambers. The Contractor shall monitor unit cambers for the purpose of predicting camber values at the time of the deck pour. If the predicted cambers based on field measurements differ more than  $\pm \sqrt[1]{2}$ " from the theoretical "Net Unit Camber @ 120 Days" shown in the table, propose modifed build-up dimensions as required and submit to the Engineer for approval a minimum of 21 days prior to casting overlay concrete.



Prestressed Slab Unit Width (Varies)

Bottom of Concrete

Dverlay

Slope = Varies

Concrete Dverlay

with Built-up
(6" Min.)

See Required Theoretical Build-up
over © Span (Case 1, 2 & 3) or
End of Unit for Case 4

BUILD-UP OVER SLAB UNITS

## INSTRUCTIONS TO DESIGNER:

Although not shown here in the Diagrams or Notes, the effect of Horizontal Curvature, when present, needs to be considered for the Build-up Calculations.

NOTE:

Work this Index with the Build-up and Deflection Data Table for Prestressed Slab Units in Structures Plans.

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