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BLOCKS	REMARKS
4" (Nominal) For x 8" x 22" hrie-Beam (See Notes)	Post bolt hole in timber and plastic blocks to be centered $(\pm \frac{1}{4}^{''})$. All timber offset blocks shall be dressed on all four sides (S4S). One I6d galvanized nail per block is to be used to prevent rotation of block (see detail left).
14" (Nominal) For x 8" x 22" hrie-Beam (See Notes)	Same as above for timber and plastic blocks except that form fit plastic block holes align with holes in steel posts and do not require nails.
MI4 x 18 x 17") 1 Thrie-Beam)	$\frac{5}{8}" 0 \times I_{2}^{\frac{1}{2}"}$ long hex head bolts with full length thread and nuts (2 Reqd.) and $\frac{5}{8}"$ plain round washers (4 Reqd.) for mounting steel block to post. Bolts are to be installed in opposite holes, top and bottom.

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Note: For beam washer requirements on end terminals, see individual end anchorage assembly details. Washers are to be used where necessary to accomplish alignment or where the posts bolt head shows tendency to pull through the rail slot. Washers installed on guardrail, between end anchorages, prior to July 1, 1990 may remain in place until the guardrail is relocated or until repairs require removal and reinstallment of a post bolt.

₩ x I" Slot

(RECTANGULAR PLATE WASHER) BEAM WASHER



Note: The round washer is not intended for use under the recess nut for the beam to beam rail splice. The washer is required under the recess nut for connecting the beam to the special end shoe; under the post bolt nut for connecting the beam to the timber post and offset blocks; for connecting the beam to steel posts with timber offset blocks; under the hex bolt head for securing the beam anchor plate to the beam; and, for general guardrail connections by $\frac{5}{8}$ " \emptyset hex bolts and nuts. For supplemental information see BEAM ANCHOR PLATE, PERMISSIBLE POST AND OFFSET BLOCK COMBINATIONS, individual end anchorage assembly details, SPECIAL STEEL GUARDRAIL POSTS, SPECIAL END SHOE, W-BEAM RAIL SPLICE, THRIE-BEAM RAIL SPLICE, and THRIE-BEAM TERMINAL CONNECTOR details.

출" STEEL WASHER



L (In.)	THREAD LENGTH (Min.)(In.)	APPLICATION
/ <u>/</u> "	Full Length	Rail Splice Bolt
10"	4"	Single Or Double Faced Guardrail Post Bolt - Timber Or Recycled Plastic Offset Block(s) On Steel Post As An Option, A Single 25"* Long Post Bolt May Be Used
18"	4"	Post Bolt - Single Faced Guardrail Timber Posts
25"*	4"	Post Bolt - Double Faced Guardrail Timber Posts Double Faced Guardrail Steel Posts

Special bolts having lengths of 10" or greater shall have a thread length of not less than 4".

For applications where special bolts having lengths greater than 25" are required, the Contractor may use a $\frac{2}{3}$ of threaded rod (field cut to length). A hex nut and beam washer shall be used at the guardrail face with no more than $\frac{3}{4}$ " of the threaded rod projecting beyond the top of the nut. The projecting thread on both ends shall be distorted to secure the nuts, and both ends of the threaded rod metalized with organic zinc-rich coating.

Use of the 25" AASHTO-AGC-ARTBA standard length post bolt on double faced guardrail that results in the bolt projecting more than $\frac{3}{4}$ " beyond the face of the nut after pull-up shall be trimmed to $\frac{3}{4}$ reveal and metalized with organic zinc-rich coating.

출" OVAL SHOULDER BUTTON HEAD BOLT

OFFSETS (Ft.) Measured From Face Of Guardrail To Front Of Above Ground Rigid Hazard POST SINGLE REAM NESTED BEAMS

MODIFIED HEAVY

nuts used for jam nuts.

HEX NUT (RECESSED NUT)

CDAOMO	JINULL	DLAM	NESTED BEAMS		
(Ft.)	W-Beam	Thrie-Beam	W-Beam	Thrie-Beam	
6'-3"	4'	3'-3"	N/A	N/A	
3'-/ <u>/</u> "	3'	2'-8"	2'-8"	2'-4"	
/'-6 <u>3</u> "	N/A	N/A	2'-4"	2'	

HEX BOLTS AND NUTS

Note: The values shown should be utilized unless changes are supported by imperical validation. Those desiring to develop offset values from the simulated deflection values shown in Table 5.4 of the AASHTO Roadside Design Guide are cautioned to proceed only if background in the table development is understood.

MINIMUM OFFSET FOR SINGLE FACED GUARDRAIL (Ft.)



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GUARDRAIL













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CONTROLLED RELEASE RETURN FOR SIDE ROAD AND DRIVEWAY ACCESS



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GUARDRA

CONTROLLED RELEASE RETURN NOTES

I. Controlled release returns are intended for use (a) in openings in continuous guardrail for driveway and side road access when flares and transitions or standard radial returns can not be applied (Sheet II); and, (b) for shielding the ends of bridge traffic rails and barrier walls where the driveway and side road access is in close proximity to the structure and space does not permit the proper use of approved flared and parallel types of Guardrail End Anchorage Assemblies.

2. Controlled release returns are not intended as a substitute or replacement for the appropriate use of approved vehicle impact attenuators.

3. Controlled release returns with either 8', 16' or 24' radii are designed for highway speeds of 60 mph or less; the 32' radius return is to be used only for highway speeds of 45 mph or less.

4. The controlled release returns shown are designed as full returns based on an intersection angle of 90°. The return can be terminated with the Guardrail End Anchorage Assembly Type CRT or connected to standard guardrail as shown or as otherwise detailed in the plans.

5. The Guardrail End Anchorage Assembly Type CRT is to be used only for the controlled release returns with 8', 16', 24' and 32' radii as shown; the assembly is not to be used in any tangent rail or flared rail applications. Other types of end anchorage assemblies are not to be used in the controlled release returns.

6. The area immediately behind the control release return shall have slopes not steeper than 1:2 and be maintained free of fixed objects in accordance with the area limits tabulated in the plan below.

7. The surface approaching the controlled release return shall have a transverse slope not exceeding l : 10. The effective width of the transverse surface is to be based on standard vehicle departure, return radii and preceding shielding; the width (beyond shoulder) shall be not greater than the corresponding I5' and 20' 'W' values tabulated below.

8. The curved guardrail portion of the controlled release return shall be full section shop bent panels (12.5' or 25' panels).

9. Washers are not to be used between the guardrail beam and the head of the button head post bolts at any controlled release terminal (CRT) post or at any Guardrail End Anchorage Assembly Type CRT breakaway timber post.

10. The guardrail beam of the 8' radius return is not bolted to the center control release post.

II. See the General Notes for galvanizing requirements of metallic components.

12. Controlled release return systems shall be paid for under the contract unit prices for Guardrail (Roadway), LF, Guardrail (Shop-bent Panels), LF, and Guardrail, End Anchorage Assembly (Type CRT), EA as called for in the plans or by permit and shall be full compensation for furnishing and installing all components in accordance with the plans and with this index. CRT posts are included in the cost for guardrail.

10" Long Post Bolt And Nut h $\frac{5}{8}$ " Plain Round Washer Under Nut Misc. Asphalt Pavt. See Sheet 14 1:2 Max.		
Note: To be constructed when flares and radial returns can not be applied.	transitions See Sheet II.	or standard
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