MOUNTING EXIT NUMBERING PANELS TO HIGHWAY SIGNS

ELEVATION

SECTION AA

NOTE: Exit numbering panels shall be located on the right side for right exit and on the left for left exit.

Mounting of Exit Numbering Panels To Highway Signs

GENERAL NOTES


SHEETS AND PLATES: Material used shall meet the requirements of Aluminum Association Alloy 6061-T6 and ASTM B209. Sheets are to be degreased, etched, neutralized and treated with Alodine 1200, unihite 14-2, Bondzite 75, or equal. For material otherwise on sheets.

MATERIALS: All aluminum material shall meet the requirements of the Aluminum Association Alloy 6061-T6 and shall be following ASTM specifications for the following: Sheets and plates B209, extruded shapes B221 and standard structural shapes B206.

ALUMINUM BOLTS, NUTS & LOCK WASHERS: Aluminum bolts shall meet the requirements of the Aluminum Association Alloy 6061-T4 (ASTM F469). The bolt, nuts and lock washers shall have an anodic coating of at least 0.002" thick and be countersunk. Lockwashers shall meet the requirement of Aluminum Association Alloy 7075-T6 (ASTM B209). Nuts shall meet the requirement of Aluminum Association Alloy 6061-T6 (ASTM F469) or 6061-T6.

5/8" FACE: All sign faces corners shall be rounded. See sign letter sheet for dimension "L" and sign face details.

For mounting details refer to Index No. 1537.