COL. SIZE	2x 	2x ½	2x ½	2½x¼	2½x½	2½x⅓	3x 	3x ¹ /8	3x 	*	COL. SIZE	2x ½	2x ½	2x 1/8	2½x¼	2½x½	2½x½	3x\frac{1}{8}	3x 1 /8	3x ¹ /8	*	ALUMINUM
FOUNDATION	0x2-0	0x2-0					0x2-6	0x2-6	0x2-6	*	FOUNDATION	0x2-0	0x2-0					0x2-6	0x2-6	0x2-6	*	ROUND POST
COL. SIZE							N/A	N/A	N/A	*	COL. SIZE							N/A	N/A	N/A	*	STEEL FLANGED
FOUNDATION	0x3-0	0x3-0	0x3-0	0x3-0	0x3-0	N/A	N/A	N/A	N/A	*	FOUNDATION	0x3-0	0x3-0	0x3-0	0x3-0	0x3-0	N/A	N/A	N/A	N/A	*	CHANNEL POST
COL. SIZE	$W = I_{\frac{1}{2}}$ $Ox3 - O$	$W = l\frac{3}{4}$ $Ox3 - O$	$W = l\frac{3}{4}$ $Ox3 - O$	W=2 0x3-0	$W = 2\frac{1}{4}$ $0x3 - 0$	$W = 2\frac{1}{4}$ $0x3 - 0$	$W = 2\frac{1}{4}$ $0x3 - 0$	$W = 2\frac{1}{2}$ $0x3 - 0$	N/A	*	COL. SIZE	$W = l\frac{1}{2}$ $Ox3 - O$	W = 1 \frac{3}{4}	$W = /\frac{3}{4}$ $Ox3 - O$	W=2 0x3-0	$W = 2\frac{1}{4}$ $0x3 - 0$	$W = 2\frac{1}{4}$ $0x3 - 0$	$W = 2\frac{1}{4}$ $0x3 - 0$	$W = 2\frac{1}{2}$ $0x3 - 0$	N/A N/A	*	STEEL SQUARE TUBE POST
FOUNDATION Sign	0,3-0	0,5-0	0,5-0				0,5-0	0,5-0	N/A	_ ^	FOUNDATION Sign	0,5-0	0,5-0	0,5-0				0,5-0	0,3-0	N/A	<u> </u>	7002 7007
Identification					HEIGHT						Identification				1	HEIGHT						1
,	(+) 10 To 8		8 - 10	(+) to	(+) 10	(+) 10	13 - 14	(+) 10	(+) 10	(+) 10	47	To 6	6 - 7	7 - 9		(+) 10	12 - 13	13 - 14	(+) 10	(+) 10	(+) to	,
2	To 6	6 - 7		8 - 12		12 - 13	13 - 14				48	-	To 7		8 - 11	11 - 12		12 - 13	13 - 14			
3		To 6	6 - 7	7 - 9	9 - 11		11 - 12	12 - 13			49		To 6	6 - 7	7 - 10	10 - 11		11 - 12	12 - 14			ĺ
4											50											ĺ
5											51		To 6	6 - 7	7 - 9	9 - 11		11 - 12	12 - 14			ĺ
6					To 6	_	6 - 8	8 - 9			52			To 6	6 - 9	9 - 10		10 - 12	12 - 13			ĺ
7	_										53			To 6	6 - 8	8 - 10		10 - 11	II - I3			2.
8	To 8	8 - 9	9 - 10	10 - 13		13 - 14		17 14			54				To 8	8 - 9		9 - 11	11 - 12 10 - 12			3.
9		To 7	7 - 8	8 - II To 8	II - I2 8 - 9	12 - 13	9 - 10	13 - 14			55 56				To 8	8 - 9		9 - 10	10 - 12			4.
<i>"</i>				100	To 6		6 - 7	7 - 9			57				To 7			7 - 9	9 - 10			5.
12											58				To 6	6 - 7		7 - 9	9 - 11			6.
/3					To 8		8 - 9	9 - 11	11 - 12		59				To 6	6 - 7		7 - 9	9 - 10			7.
14				To 6	6 - 7	_	7 - 8	8 - 10	10 - 11		60				To 6	6 - 7		7 - 8	8 - 10			8.
<i>1</i> 5				To 6	6 - 7	_	7 - 8	8 - 10			6/				To 6			6 - 8				·
16					To 6	_	6 - 7	7 - 9			62					To 6		6 - 7	7 - 8			
17											63					To 6		6 - 7	7 - 9			9.
18 19											64 65							To 6	6 - 8			ĺ
20											66							70 8	0 - 0			10.
21							To 6				67							To 6	6 - 7			//.
22											68									To 7		12.
23								To 6			69								To 7			13.
24											70								To 6			14.
25				To 6	6 - 7	_	7 - 9	9 - 11			7/											
26 27				To 6	To 6		6 - 8	8 - 9			72								To 6	1		ĺ
28					To 6		6 - 7 6 - 7				73 74								10 6			ĺ
29					1.0		To 7				75											ĺ
30							To 6				76											ĺ
3/								To 6			77											ĺ
32								To 6			78											
33							To 6	6 - 7			79											l
34								To 6			80											
35 36								To 7			81											
37								10 0			82 83											ĺ
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43											89											J.J.,
44 45				10 - 13 9 - 11			13 - 14				90 91											
				9 - 11							31											
		•		<u>"</u>	· ·-		<u> </u>	1	I	1	,			1	ı	1	ı	ı	1	1	1	ı

* Aluminum Round Post dimensions are given in inches. The size is shown as outside diameter times wall thickness.

Steel Flanged Channel Post sizes are given in lb/ft. Section definitions and properties are shown on Sheet 2 of 2, (See QPL for approved posts).

Steel Square Tube Post dimensions for "W" are given in inches. The "W" dimension is defined on Section F-F, (See QPL for approved posts).

Foundation dimensions shown are given in feet & inches. The dimension shown is the $\it minimum$ $\it embedment$ of the driven post.

NOTES

- This Standard Index II865 provides designs for driven single post sign installations for implementation at all locations within the State of Florida. The designs adhere to the following criteria:

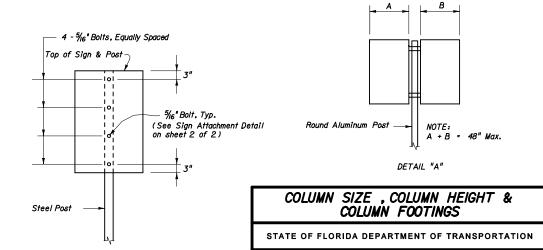
 a. Mounting Height = 14' Maximum

 - b. Sign(s) Area = 25 sq. ft. Maximum

 - c. Sign(s) Width: Single = 36" Maximum

 Dual = 48" Maximum (See Detail "A")
 - d. The contractor shall set the posts in preformed holes to the specified depth with suitable backfill tamped in compacted layers not exceeding 6", or filled with flowable fill or bagged concrete. The cost of the flowable fill or bagged concrete shall be included in the cost of the sign. At the contractor's option, steel posts may be driven.
- 2. Designs exceeding above criteria or requiring concrete footings are included on Index II861 thru II864.
- 3. Specifications for Aluminum materials, Sign Panel Details, etc. are shown on standard Index II860. Additional information and details are shown on Index II861 thru II864. Therefore, work this Standard Index II865 with Standard Indices II860 to II864.
- Sign Bracket requirements for round aluminum post are shown on Index II860 (80 mph WIND ZONE). If Flanged Channels or Square Tubes are used, substitute two 5% bolts for each Bracket. See Detail B' and sign Attachment Details.
- 5. All posts shall be installed Plumb.
- 6. Steel for Flanged Channel Posts shall conform with ASTM A499 Grade 60, or ASTM A576 Grade 1080.
- 7. Steel for fabrication of square Tubes shall conform with ASTM A653 or ASTM A570. HOWEVER, <u>STEEL FROM</u> THE FABRICATED SQUARE TUBES MUST MEET A CERTIFIED MINIMUM YIELD STRENGTH OF 55 ksi.
- 8. Steel Flanged Channel Posts with a 4 lb/ft are non-frangible and shall be installed with approved breakaway Steel rianged Channel Posts with a 4 lb/ft are non-frangible and shall be installed with approved breakaway (frangible) bases. See Detail "C". The base and the sign posts shall be same size and type and the splice shall be 6" long and fastened with two bolts, 4" apart. The bolts shall be wrench-tightened sufficiently to clamp splice assembly tightly together. Bolts shall conform with ASTM A 354 Grade DH or SAE J995 Grade 8. Washers and spacers shall conform with ASTM A307 or A36.
- 9. Steel Flanged Channel Posts with masses of 2.5 lb/ft and 3 lb/ft, all Aluminum Round Posts and all Steel Square Tubes included in this standard are frangible and do not require breakaway (frangible) bases. However, the contractor may mount frangible posts on approved breakaway bases.
- 10. Bolts, Nuts and washers not included in note 8 above, shall conform with ASTM A307.
- II. Steel Posts shall be selected from the Department's book of Qualified Product List (QPL).
- I2. All steel posts, and hardware shall be galvanized in accordance with ASTM Al23 or Al53, or AASHTO MI8I Grade 2.
- 13. Shop Drawings: If the contractor proposes to utilize sign panel connections and/or breakaway devices not shown in this standard or in the above referenced standards, the Contractor shall submit shop drawings for approval.
- 14. All dimensions are in inches, unless otherwise noted.

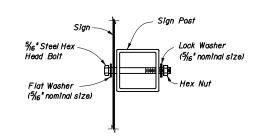
DETAIL "B" (See Note No. 4)



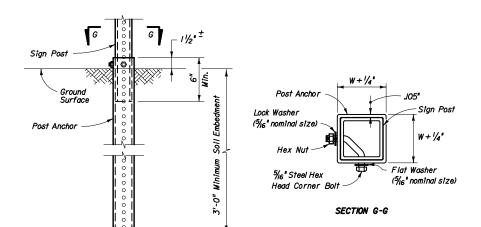
SINGLE COLUMN SIGN MOUNTING USING CHANNELS OR SQUARE TUBES GROUND SIGNS

Names Dates Approved/By JMD 4-94 Designed By State Structures Design Enginee SHM 4-94 Revision Drawn By Sheet No. 11865 Checked By AJG 4-94 1 of 2

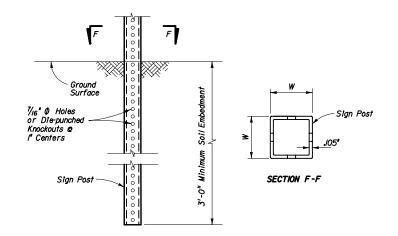
HEIGHT = 14' MAX. (ALL WIND ZONES)



SIGN ATTACHMENT DETAIL



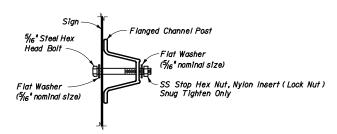
ELEVATIONShowing Mounting Using Optional Anchor Tube



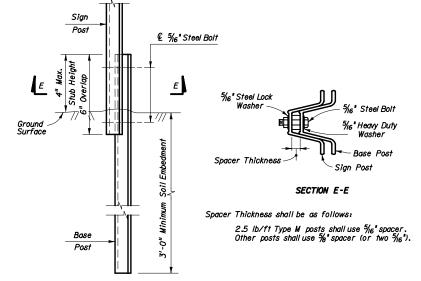
ELEVATION

Showing Mounting Without Anchor Tube

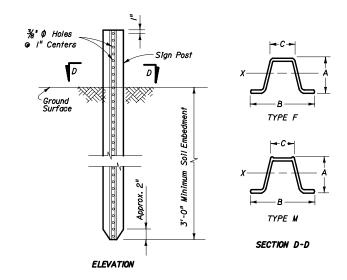
STEEL SQUARE TUBE POST DETAILS



SIGN ATTACHMENT DETAIL



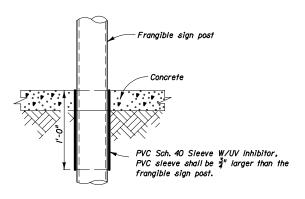
DETAIL "C"(Approved Frangible Installation)



STEEL FLANGED CHANNEL POST DETAILS

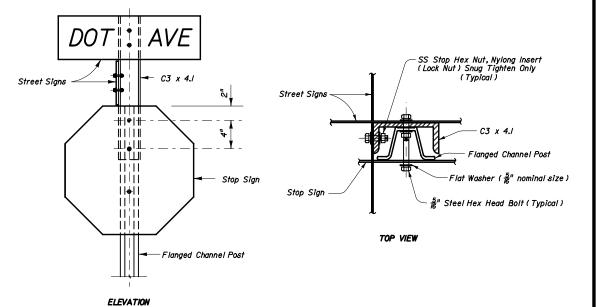
APPROVED STEEL FLANGED CHANNEL POSTS										
lb/ft*	Туре	A (in)	B (in)	C (in)	Sx (in ³)					
2.50	F	1.562	3./25	1.250	.310					
2.50	М	1.500	3.063	1.281	.3/3					
3.00	F	1.750	3.500	1.625	.430					
3.00	М	1.875	3.500	1.3/3	.447					
4.00	F	1.750	3.500	1.671	.560					
4.00	М	1.938	3.500	1.3/3	.625					

* ±4%



SIGN POST IN CONCRETE

(CROSSOVERS, MEDIANS, & SIDEWALKS)



PERPENDICULAR SIGN ATTACHMENT DETAIL

NOTE: All dimensions are in inches, unless otherwise noted.

COLUMN SIZE , COLUMN HEIGHT & COLUMN FOOTINGS

STATE OF FLORIDA DEPARTMENT OF TRANSPORTATION

SINGLE COLUMN GROUND SIGNS

HEIGHT = 14' MAX. (ALL WIND ZONES)

	Names	Dates	Approved By							
Designed By	JMD/TJB	6/99	State Structures Design Engineer							
Drawn By	JP	6/99	Revision	Sheet No.	Index No.					
Checked By	TJB	6/99	04	2 of 2	11865					