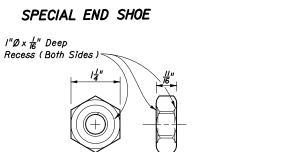
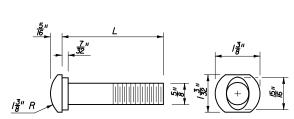


Base Metal Thickness



를" MODIFIED HEAVY HEX NUT (RECESSED NUT)



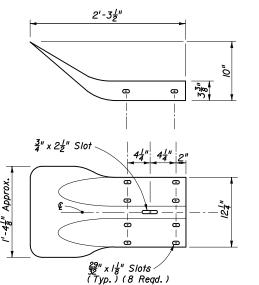
L (In.)	THREAD LENGTH (Min.)(In.)	APPLICATION
/ <u>/</u> "	Full Length	Rail Splice Bolt
10"	4"	Single Or Double Faced Guardrail Post Bolt - Timber Or Recycled Plastic Offset Block(s) On Steel Post
18"	4"	Post Bolt - Single Faced Guardrail Timber Posts
25"*	4"	Post Bolt - Double Faced Guardrail Timber Posts

Special bolts having lengths of IO" or greater shall have a thread length of not less than 4".

Use of the 25" AASHTO-AGC-ARTBA standard length post bolt on double faced guardrail that results in the bolt projecting more than $\frac{3}{4}$ beyond the face of the nut after pull-up shall be trimmed to $\frac{3}{4}$ reveal and metalized with organic zinc-rich coating.

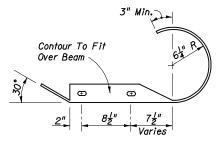
Note: Specifications same as for hex bolts.

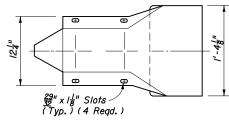
F" OVAL SHOULDER BUTTON HEAD BOLT



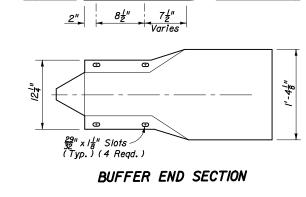
FLARED END SECTION

3" x 2 1 Slot





ROUNDED END SECTION



⊕

Contour To Fit

Over Beam

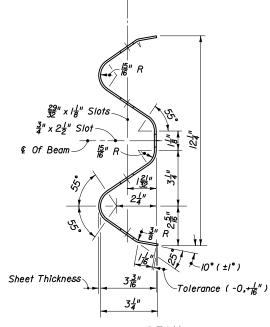
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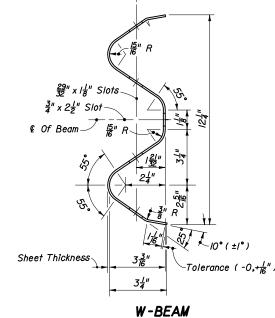
Type MELT)

I'-3" R Standard

(IO=" R When Used-

For End Anchorage

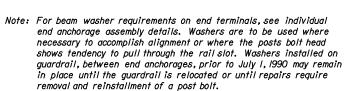




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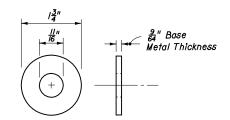
GUARDRAIL

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Drawn By	HSD	8/81	Revision	Sheet No.	Index No.
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(RECTANGULAR PLATE WASHER) BEAM WASHER

W-BEAM RAIL SPLICE



Note: The round washer is not intended for use under the recess nut for the beam to beam rail splice. The washer is required under the recess nut for connecting the beam to the special end shoe; under the post bolt nut for connecting the beam to the timber post and offset blocks; for connecting the beam to steel posts with timber offset blocks; under the hex bolt head for securing the beam anchor plate to the beam; and, for general guardrail connections by $\frac{5}{8}$ "0 hex bolts and nuts. For supplemental information see BEAM ANCHOR PLATE, PERMISSIBLE POST AND OFFSET BLOCK COMBINATIONS, individual end anchorage assembly details, SPECIAL STEEL GUARDRAIL POSTS, SPECIAL END SHOE, W-BEAM RAIL SPLICE. THRIE-BEAM RAIL SPLICE, and THRIE-BEAM TERMINAL CONNECTOR details.

를" STEEL WASHER

Note: For application information see individual end anchorage assembly details.

W-BEAM BACK-UP PLATE

for jam nuts.

Hex bolts shall conform to the requirements of ASTM F568M and hex nuts to the requirements of ASTM A563M. Heavy

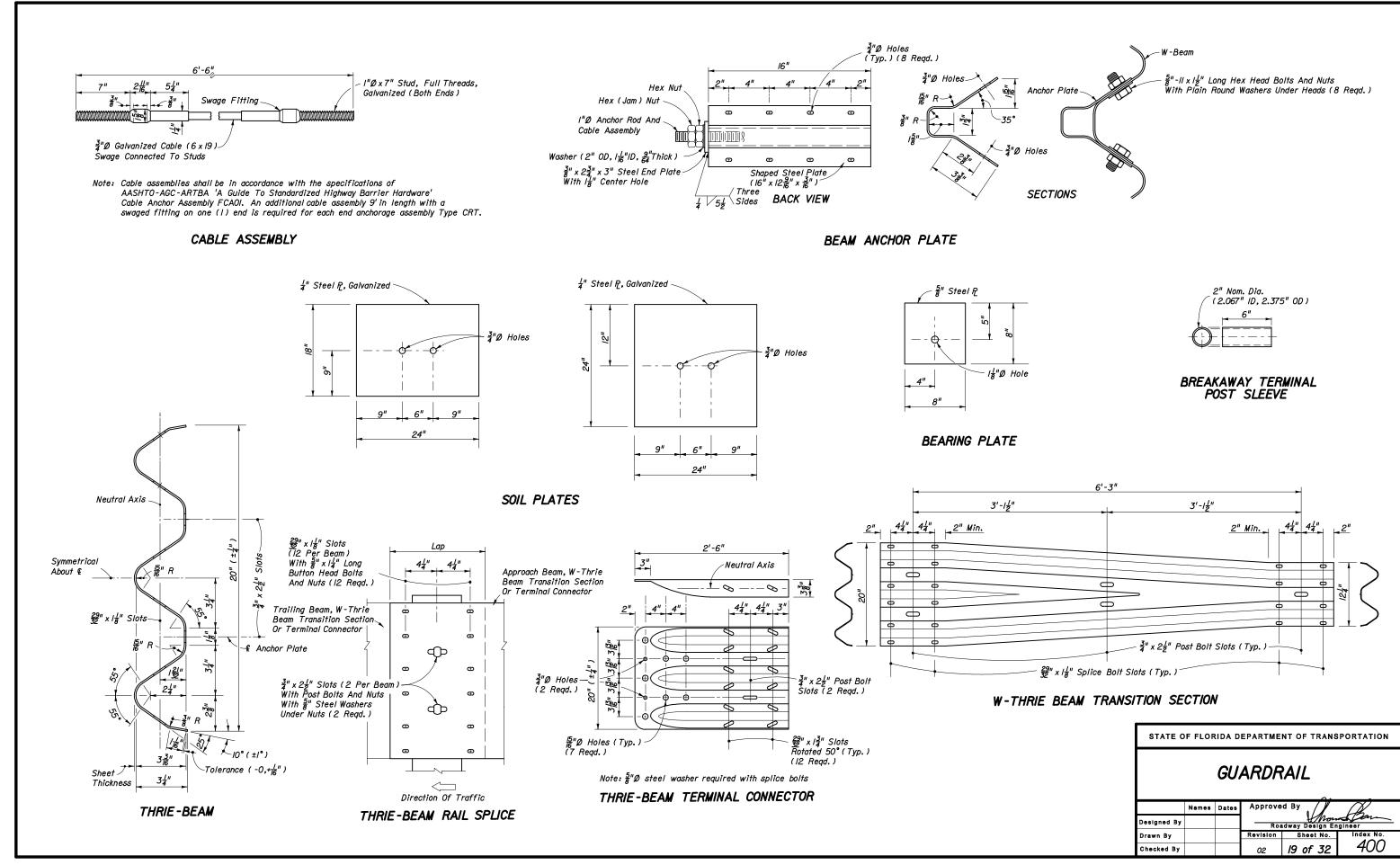
hex nuts may be used in lieu of hex nuts and hex nuts used

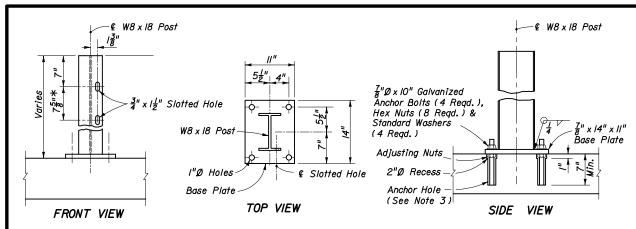
HEX BOLTS AND NUTS

OFFSETS (Ft.) Measured From Face Of Guardrail To Front Of Above Ground Rigid Hazard						
POST SPACING	SINGLE	BEAM	NESTED BEAMS			
(Ft.)	W-Beam	Thrie-Beam	W-Beam	Thrie-Beam		
6'-3"	4'	3'-3"	N/A	N/A		
3'-/½"	3'	2'-8"	2'-8"	2'-4"		
/'-6 3 "	N/A	N/A	2'-4"	2'		

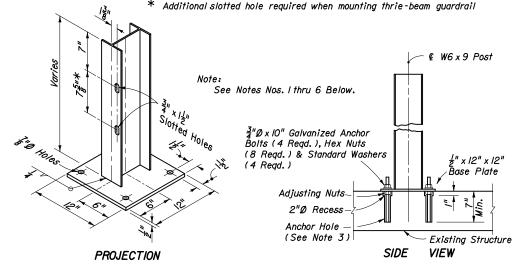
Note: The values shown should be utilized unless changes are supported by imperical validation. Those desiring to develop offset values from the simulated deflection values shown in Table 5.3 of the AASHTO Roadside Design Guide are cautioned to procede only if background in the table development is understood.

> MINIMUM OFFSET FOR SINGLE FACED GUARDRAIL (Ft.)





FOR MOUNTING GUARDRAIL ON EXISTING APPROACH SLABS AND BRIDGE SIDEWALKS



FOR CONSTRUCTION OF GUARDRAIL WHERE CULVERT, PIER FOOTING OR OTHER STRUCTURE PRECLUDES NORMAL POST INSTALLATION

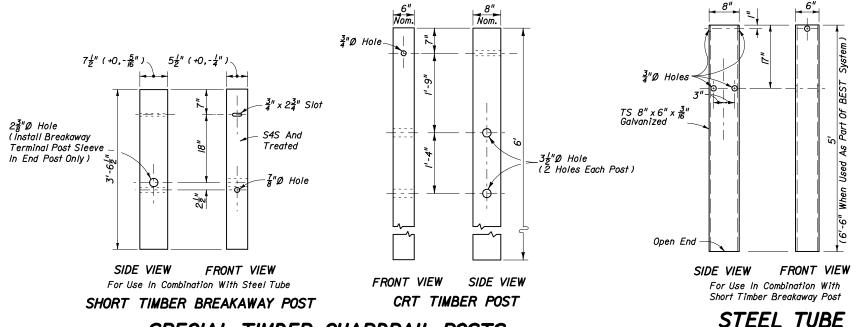
NOTES: (SPECIAL STEEL POST)

I. Either anchor bolts, concrete wedge anchors or approved Adhesive-Bonded Anchors for Structural Applications may be used.

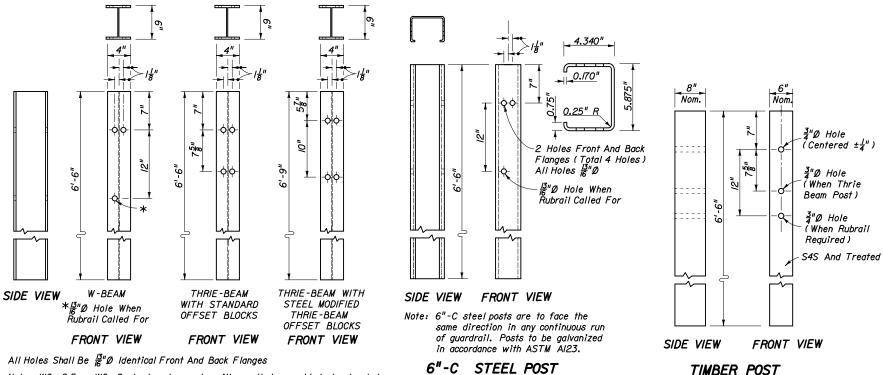
Anchor bolts, wedge anchors and adhesive anchors shall have a minimum tensile strength of 60,000 psi and galvanized in accordance with ASTM Al53 (stainless steel components may be substituted but components plated in accordance with ASTM B-633 are not acceptable). Adhesive anchor rods shall be equal in diameter to that detailed for anchor bolts. Wedge anchors are to be installed in accordance with the manufacturer's recommendations, assuming 3,000 psi compressive strength for concrete. Wedge anchors shall also meet the following requirements: (a) tensile load each anchor: approach slabs (4,000 lbs.; other structures 8,000 lbs. (b) shear load each anchor: approach slabs 15,000 lbs.; other structurers 7,800 lbs.

- 2. Posts are to be plumbed by adjusting nuts or mortar seating. Posts installed using anchor bolts and adhesive anchors are to be set with adjusting nuts as detailed, unless the Engineer approves the use of mortar seating in lieu of adjusting nuts. Posts installed using wedge anchors are to be set with mortar seating. Base plates shall be grouted with neat finish.
- 3. Adhesive-Bonded Anchors for Structural Applications shall comply with Section 937 and be installed in accordance with Section 4/6. Drilled hole diameter shall be in accordance with the manufacturer's instructions.
- 4. Anchor holes and recesses shall be drilled; wedge anchor holes are to be drilled in accordance with the manufacturer's specifications. Encountered reinforcing steel shall be drilled through. Holes shall be thoroughly cleaned when setting bolts and anchors and dry when setting wedge anchors.
- 5. Steel post and base units shall be galvanized in accordance with ASTM AI23. Any damaged galvanized areas are to be metalized in accordance with Section 562 of the Standard Specifications.

SPECIAL STEEL GUARDRAIL POSTS



SPECIAL TIMBER GUARDRAIL POSTS



Note: W6 x 8.5 or W6 x 9 steel posts may be either rolled or welded structural shapes conforming to or exceeding the design properties of ASTM A6/A6M. Welding shall be in accordance with the requirements of ASTM A769/A769M. Posts shall be cut to length and the ends seal welded between web and flange before galvanizing. Posts to be galvanized in accordance with ASTM A123.

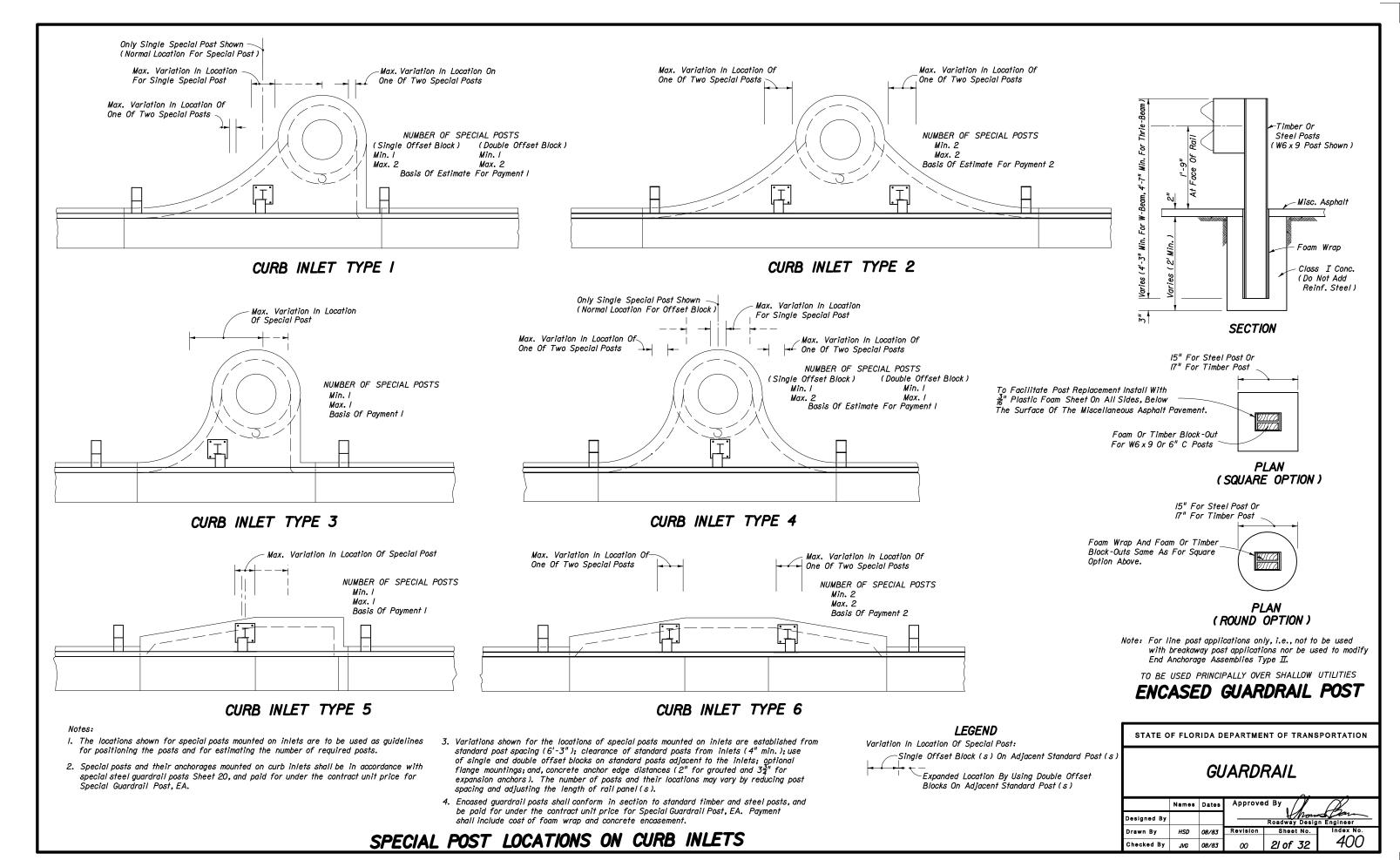
W6 x 8.5 OR W6 x 9 STEEL POST

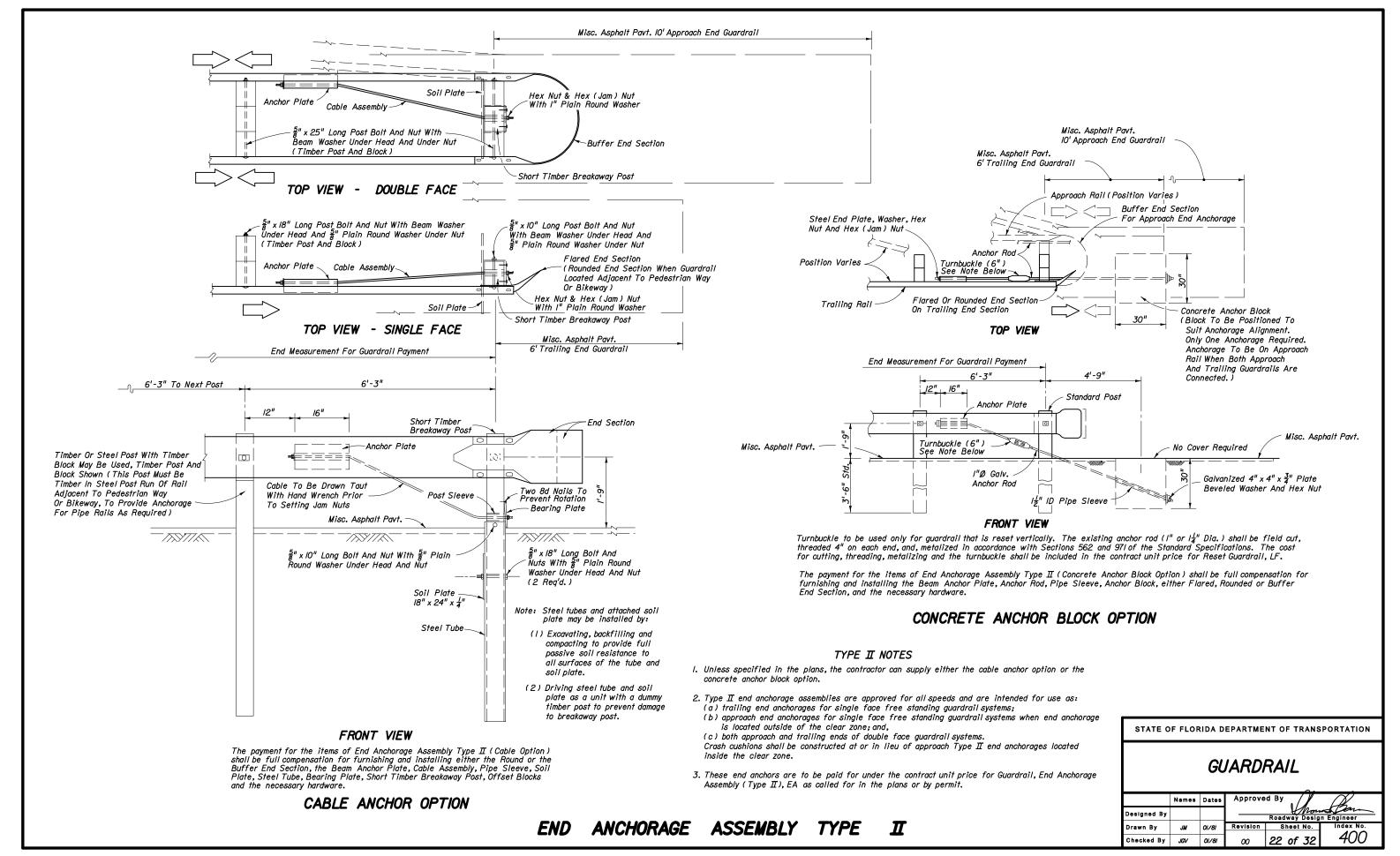
STANDARD TIMBER AND STEEL GUARDRAIL POSTS

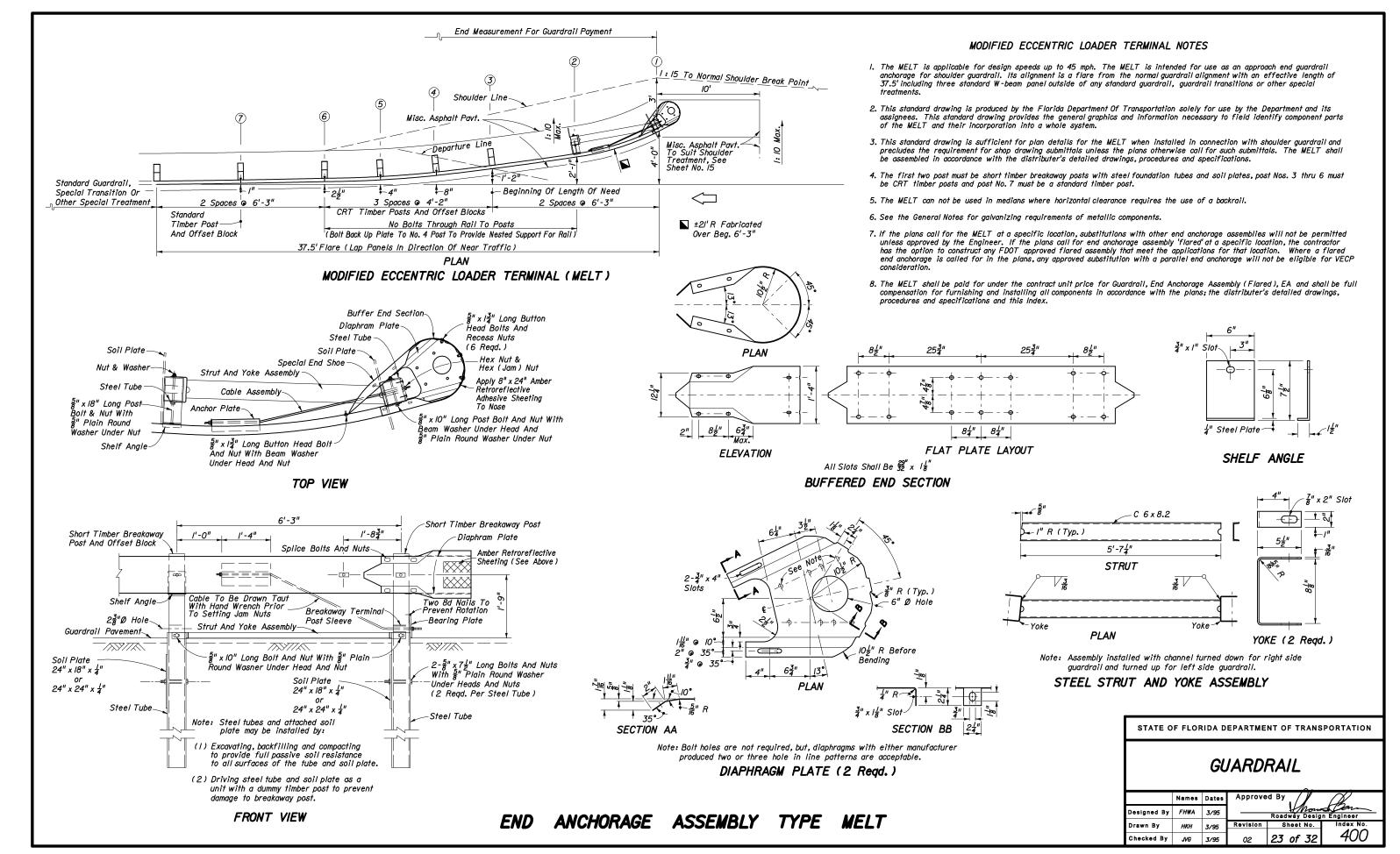
GUARDRAIL POSTS

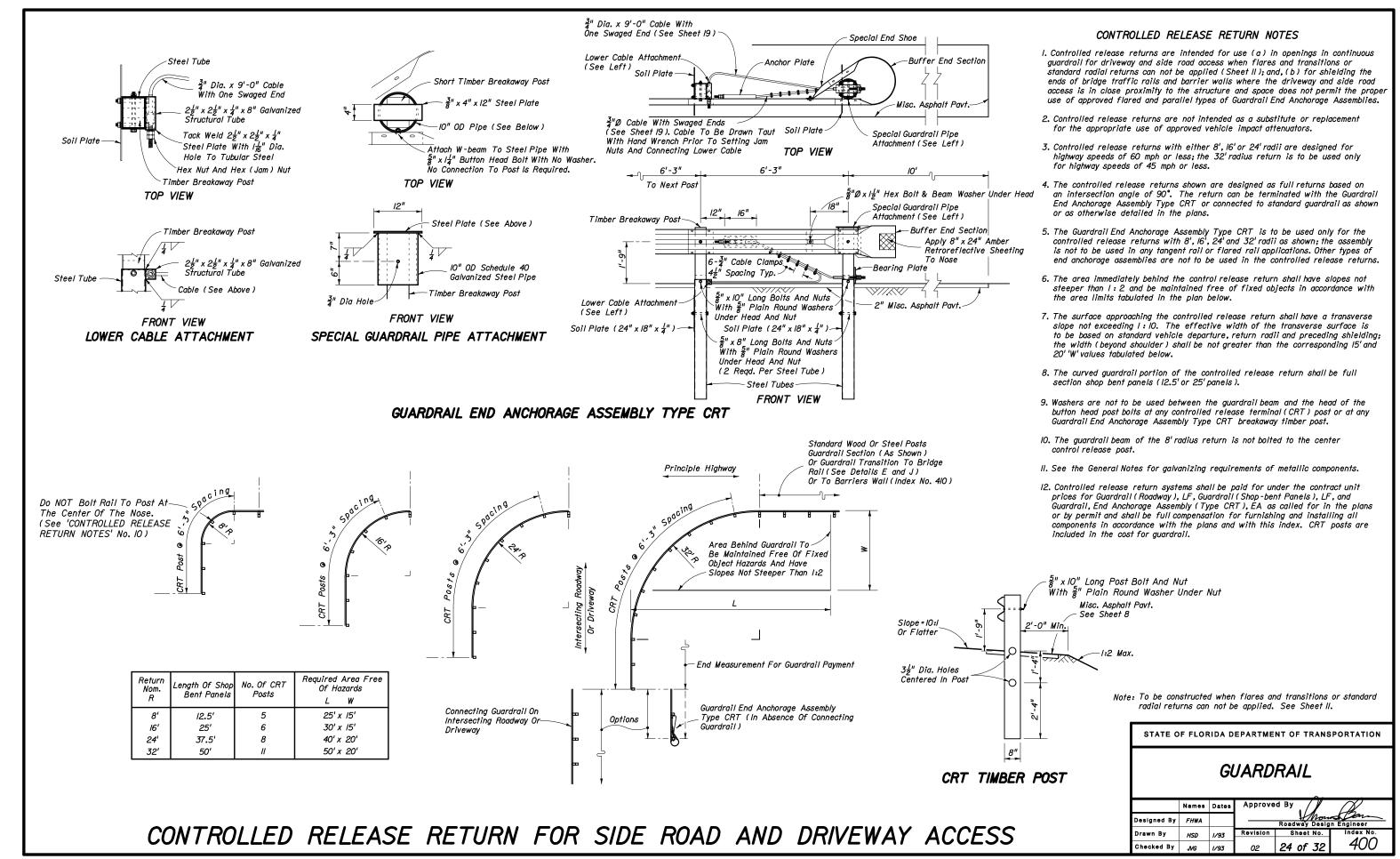
STATE OF FLORIDA DEPARTMENT OF TRANSPORTATION GUARDRAIL

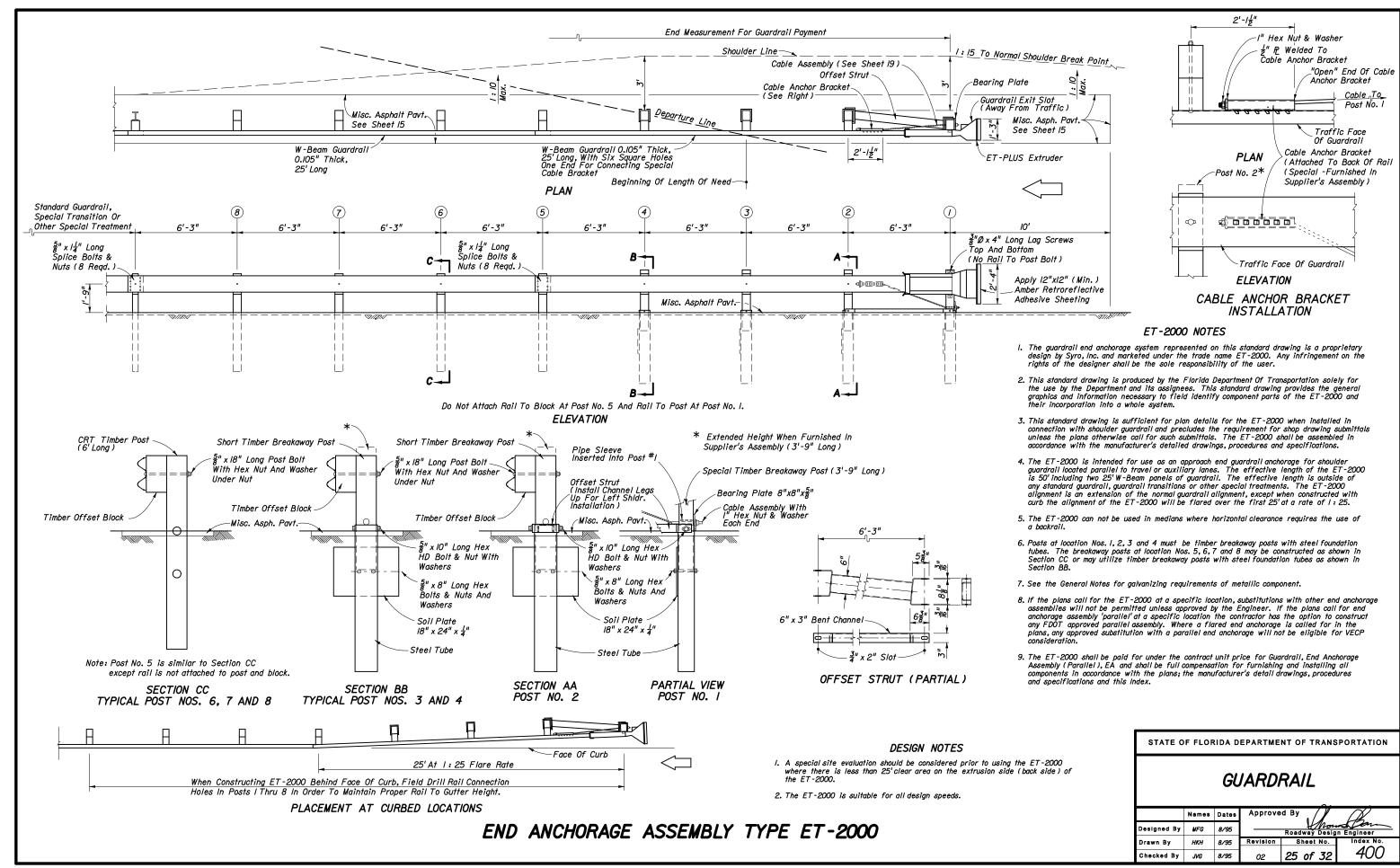
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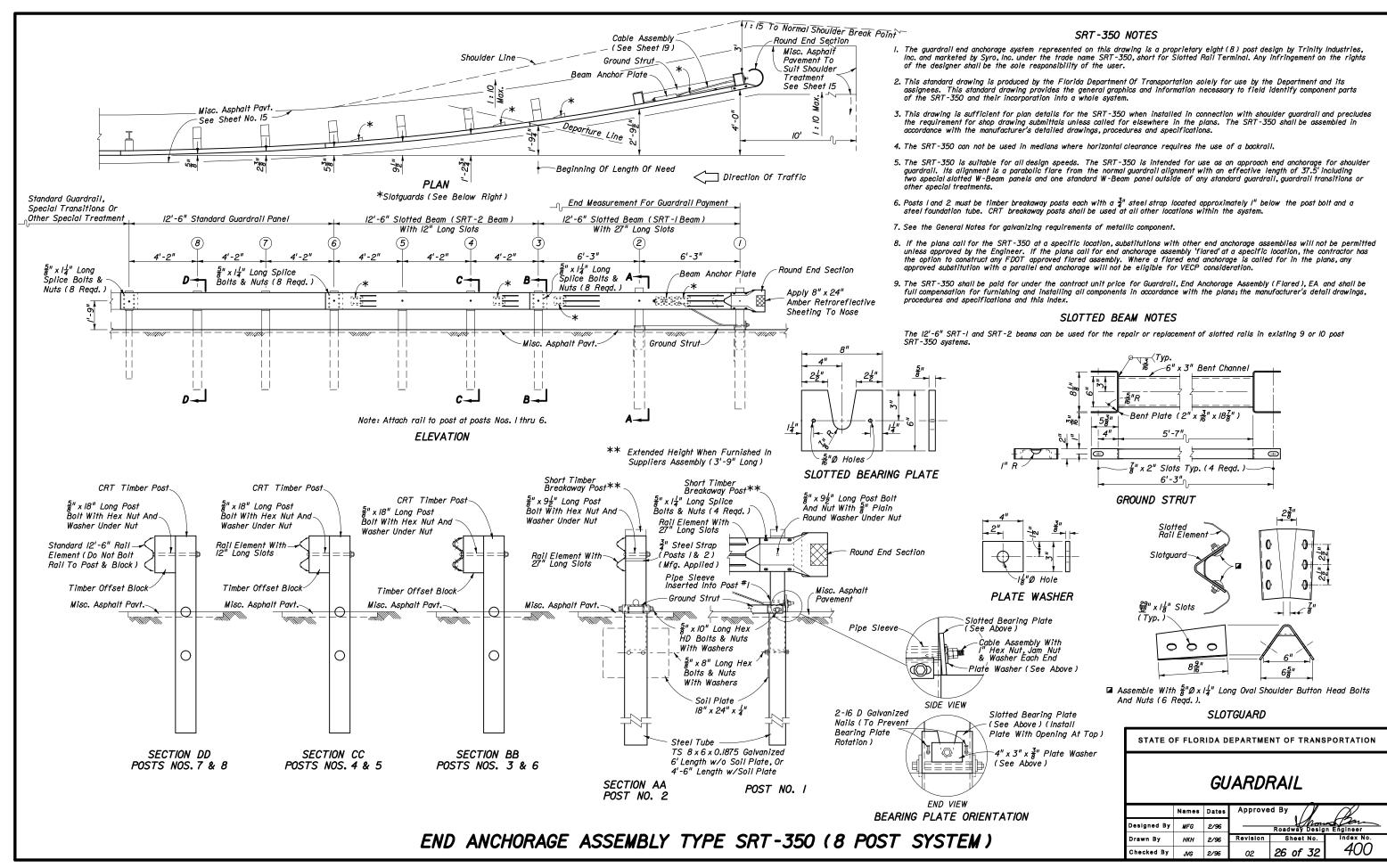


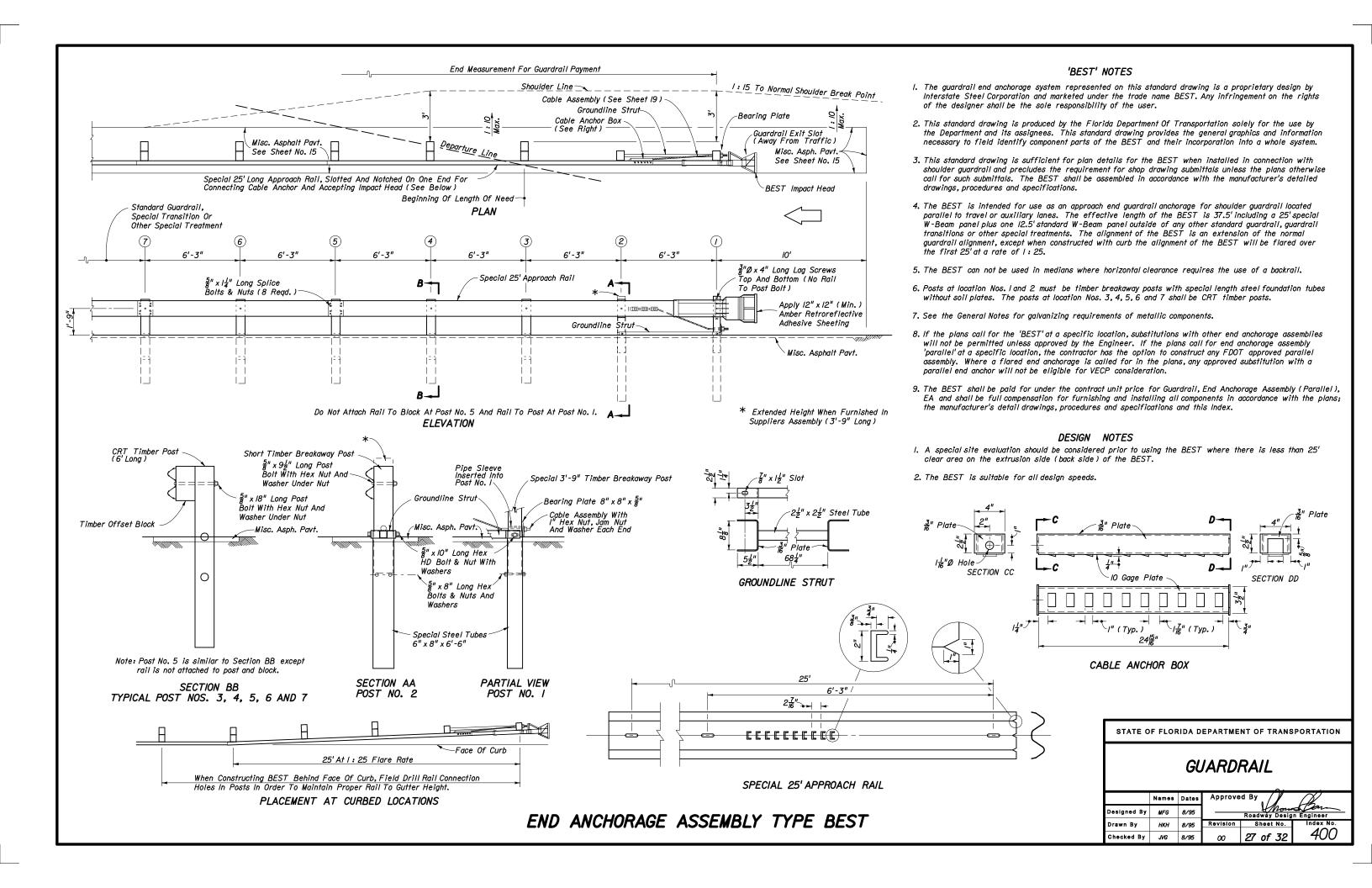


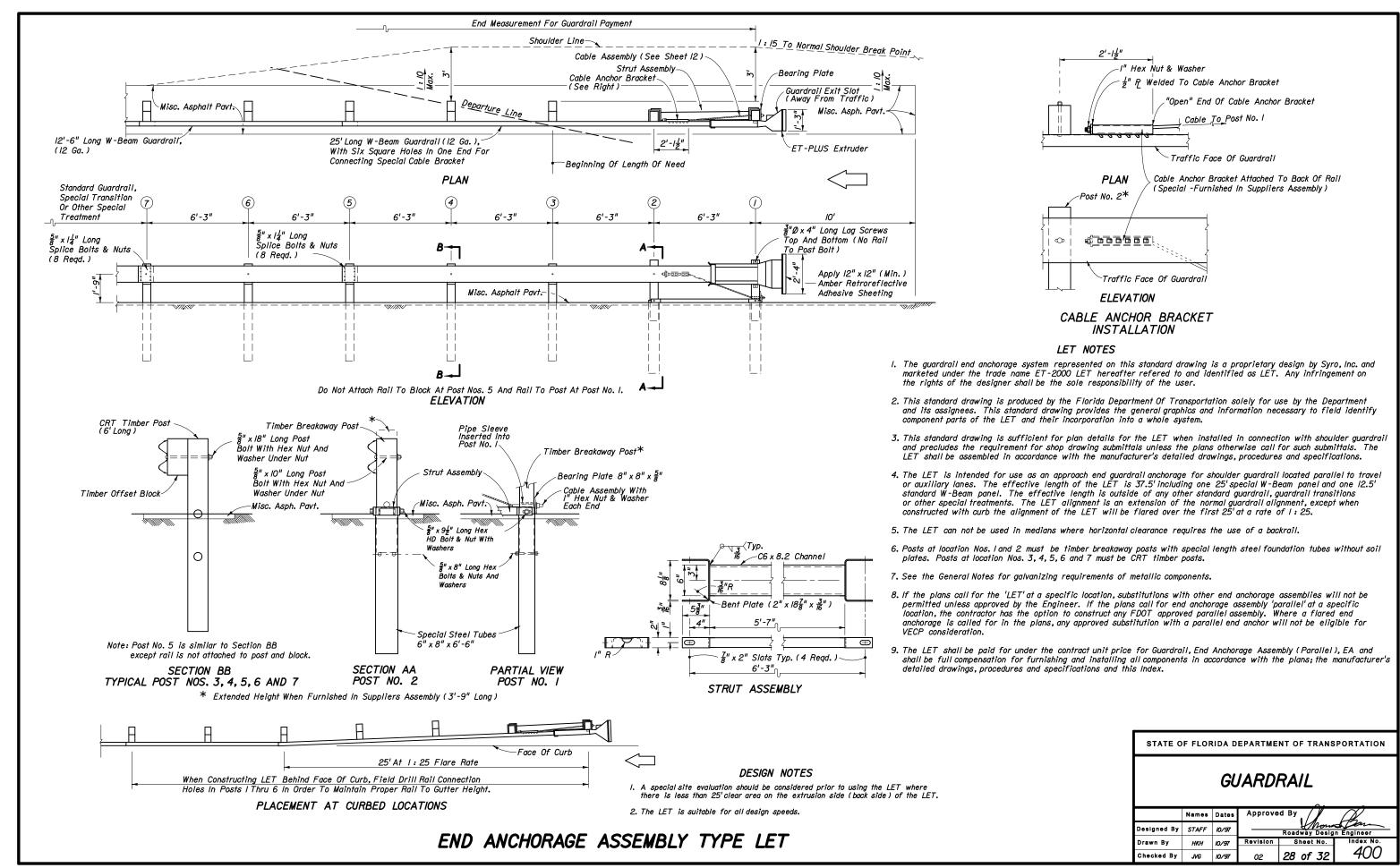


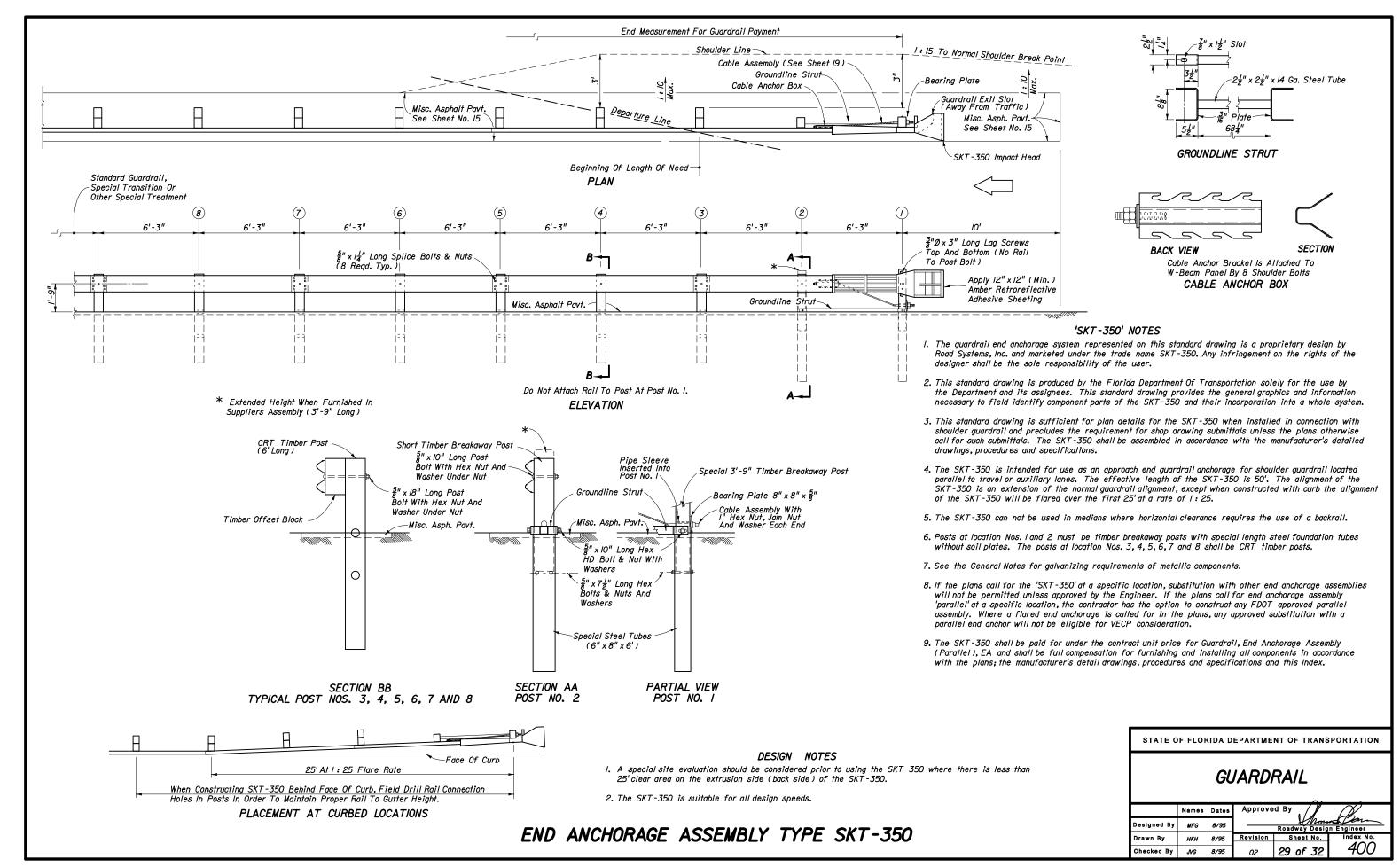


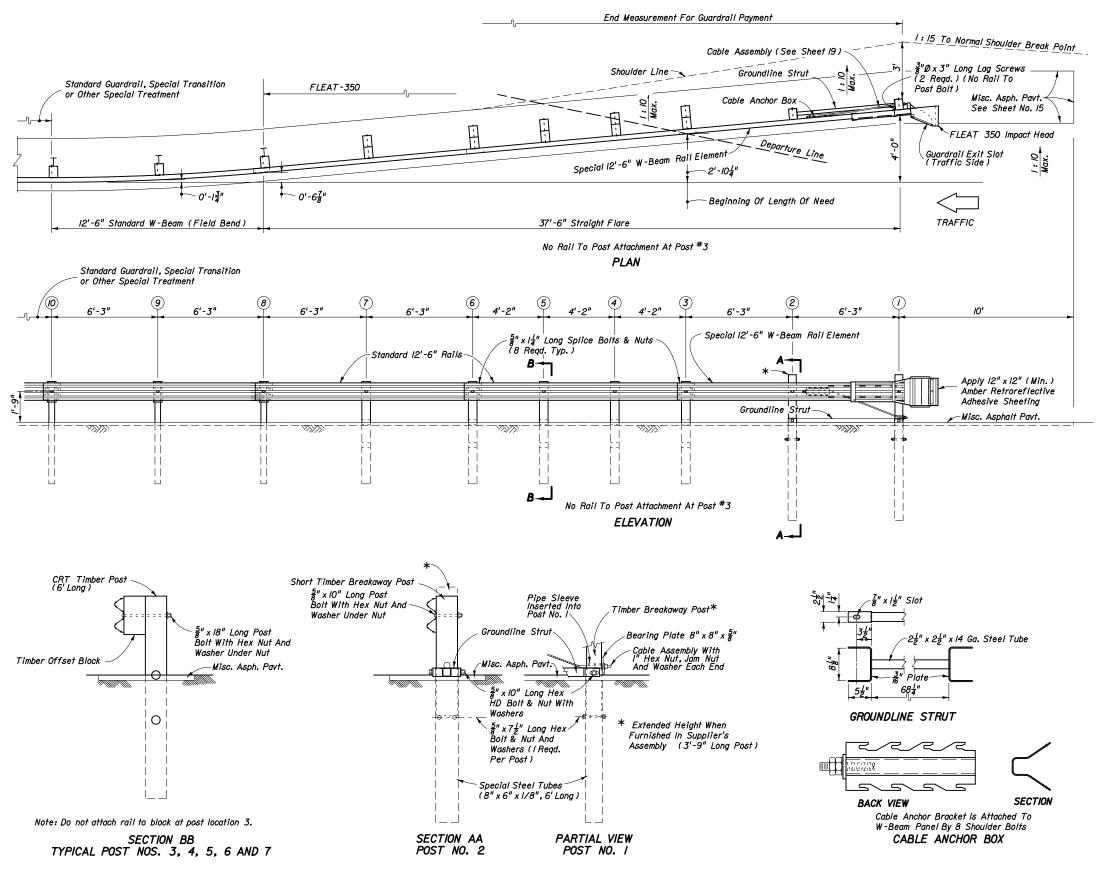












'FLEAT-350' NOTES

- The guardrail end anchorage system represented on this standard drawing is a proprietary design by Road Systems, Inc. and marketed under the trade name FLEAT-350. Any infringement on the rights of the designer shall be the sole responsibility of the user.
- 2. This standard drawing is produced by the Florida Department Of Transportation solely for the use by the Department and its assignees. This standard drawing provides the general graphics and information necessary to field identify component parts of the FLEAT-350 and their incorporation into a whole system.
- 3. This standard drawing is sufficient for plan details for the FLEAT-350 when installed in connection with shoulder guardrail and precludes the requirement for shop drawing submittals unless the plans otherwise call for such submittals. The FLEAT-350 shall be assembled in accordance with the manufacturer's detailed drawings, procedures and specifications.
- 4. The FLEAT-350 is intended for use as an approach end guardrail anchorage for shoulder guardrail. The effective length of the FLEAT-350 is 37.5' including one 12.5' special W-Beam panel plus two 12.5' standard W-Beam panels outside of any other standard guardrail, guardrail transitions or other special treatments. The alignment of the FLEAT-350 is a straight flare with an upstream offset of 4' and a downstream offset of 0'- $6\frac{\pi}{8}$ " from the normal guardrail alignment.
- 5. The FLEAT-350 can not be used in medians where horizontal clearance requires the use of a backrail.
- 6. Posts at location Nos. I and 2 must be timber breakaway posts with special length steel foundation tubes without soil plates. The posts at location Nos. 3, 4, 5, 6, and 7 shall be CRT timber posts.
- 7. See the General Notes for galvanizing requirements of metallic components.
- 8. If the plans call for the 'FLEAT-350' at a specific location, substitution with other end anchorage assemblies will not be permitted unless approved by the Engineer. If the plans call for end anchorage assembly 'flared' at a specific location, the contractor has the option to construct any FDOT approved flared assembly. Where a flared end anchorage is called for in the plans, any approved substitution with a parallel end anchorage will not be eligible for VECP consideration.
- 9. The FLEAT-350 shall be paid for under the contract unit price for Guardrail, End Anchorage Assembly (Flared), EA and shall be full compensation for furnishing and installing all components in accordance with the plans; the manufacturer's detail drawings, procedures and specifications and this Index.

DESIGN NOTES

I. The FLEAT-350 is suitable for all design speeds.

STATE OF FLORIDA DEPARTMENT OF TRANSPORTATION

GUARDRAIL

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END ANCHORAGE ASSEMBLY TYPE FLEAT-350

