



# HILFIKER MSE WELDED WIRE WALL SYSTEM



## GENERAL NOTES

### DESIGN CRITERIA

1. THE ATTACHED DETAILS ARE BASED ON THE ASSUMPTIONS THAT THE MATERIAL WITHIN THE REINFORCED VOLUME METHODS OF CONSTRUCTION AND QUALITY OF PREFABRICATED COMPONENTS MEET THE GOVERNING AGENCIES SPECIFICATION FOR MECHANICALLY STABILIZED EARTH STRUCTURES

### 2. MINIMUM DESIGN PARAMETERS

REFERENCE WALL CONTROL DRAWINGS FOR SOIL CHARACTERISTICS OF FOUNDATION MATERIAL TO BE USED IN THE DESIGN OF THE WALL SYSTEM. THE CONTRACTOR SHALL PROVIDE SOIL DESIGN PARAMETERS FOR BACKFILL MATERIAL BASED ON ACTUAL SOIL CHARACTERISTICS UTILIZED AT THE SITE. THE VALUES OF THE INTERNAL FRICTION ANGLE  $\phi$ , THE COHESION  $C$ , AND THE UNIT WEIGHT,  $\gamma$ , SHALL BE PROVIDED IN THE SHOP DRAWINGS.

### EXTERNAL STABILITY

OVERTURNING  $\geq 2.0$   
SLIDING  $\geq 1.5$   
BEARING PRESSURE  $\geq 2.5$

OVERALL STABILITY  $\geq 1.5$

### INTERNAL STABILITY

PULLOUT  $\geq 1.5$   
STEEL YIELD STRESS  $\geq 0.47 F_y$   
SERVICE LIFE = 75 YEARS  
LIVE LOAD SURCHARGE = 250 PSF

3. THE MAXIMUM APPLIED BEARING PRESSURE AT THE INTERFACE OF THE FOUNDATION AND SELECT BACKFILL MATERIAL IS SHOWN ON THE PLANS. THE BEARING PRESSURE SHOWN IS THE MAXIMUM FOR THE GIVEN BASE MAT LENGTH. IT IS THE RESPONSIBILITY OF OTHERS TO DETERMINE THAT THE BEARING PRESSURE IS ALLOWABLE FOR THAT LOCATION.

4. ANY UNSUITABLE FOUNDATION MATERIAL BELOW THE REINFORCED VOLUME AS DETERMINED BY THE ENGINEER SHALL BE EXCAVATED AND REPLACED WITH SUITABLE MATERIAL AS DIRECTED BY THE ENGINEER.

5. THE DESIGN CONTAINED ON THESE DRAWINGS ARE BASED ON INFORMATION PROVIDED BY OTHERS. ON THE BASIS OF THIS INFORMATION, TAB STRUCTURAL SYSTEMS IS RESPONSIBLE FOR THE INTERNAL STABILITY OF THE STRUCTURE ONLY. EXTERNAL STABILITY, INCLUDING FOUNDATION AND SLOPE STABILITY IS THE RESPONSIBILITY OF OTHERS.

### WALL CONSTRUCTION

1. WALLS FORMED ON CURVES SHALL HAVE THEIR PANELS DIMENSIONED AS A SERIES OF SHORT CORDS (AS DIMENSIONED) IN ORDER TO MATCH THE REQUIRED WALL RADIUS.

2. FOR LOCATION AND ALIGNMENT OF THE MSE STRUCTURES REFERENCE THE RETAINING WALL CONTROL PLANS.

3. IF MANHOLE AND DROP INLETS ARE REQUIRED, THEY SHALL BE LOCATED AS SHOWN ON THE RETAINING WALL ELEVATION DRAWINGS.

4. IF PILES ARE LOCATED WITHIN THE REINFORCED VOLUME THEY SHALL BE DRIVEN PRIOR TO CONSTRUCTION OF THE WALL UNLESS AN ALTERNATE METHOD IS USED TO ISOLATE THE COLUMNS FROM THE REINFORCED VOLUME AS APPROVED BY THE ENGINEER.

5. BACKFILL MATERIAL SHALL BE COMPACTED IN ACCORDANCE WITH SECTION 548 TO A LEVEL  $2\frac{1}{2}$ " PLUS OR MINUS ABOVE THE ELEVATION OF THE SOIL REINFORCING ELEMENT. NO SOIL REINFORCEMENT SHALL BE ATTACHED TO ANY PANEL BEFORE THE BACKFILL IS PLACED AT THE REQUIRED ELEVATION AND IS COMPACTED.

6. STRUCTURES GREATER THAN 20 FEET SHALL HAVE THE FINISHED GRADE PLACED AND COMPACTED AT THE FRONT FACE OF THE STRUCTURE BEFORE THE STRUCTURE HEIGHT EXCEEDS 20 FEET. THE FINISH GRADE SHALL BE COMPACTED TO 95 PERCENT OF AASHTO T-980 UNLESS OTHERWISE DIRECTED BY THE ENGINEER.

7. IT IS THE RESPONSIBILITY OF THE CONTRACTOR TO LOCATE ANY GUARDRAIL POSTS PRIOR TO PLACING THE TOP ROW OF SOIL REINFORCEMENT. THE POST SPACING SHALL BE ADJUSTED TO AVOID CONFLICTS WITH THE LONGITUDINAL SOIL REINFORCING WIRE. CUTTING OF THE LONGITUDINAL WIRE SHALL BE ALLOWED ONLY AS DIRECTED BY THE ENGINEER.

8. IF EXISTING OR FUTURE STRUCTURES ARE TO BE PLACED IN THE REINFORCED VOLUME THAT INTERFERE WITH THE PROPER PLACEMENT OF THE SOIL REINFORCEMENT THE CONTRACTOR SHALL NOTIFY THE ENGINEER IMMEDIATELY FOR A COURSE OF ACTION.

9. THE CAP MAT SHALL BE PLACED AS CLOSE TO THE TOP OF WALL LOCATION AS POSSIBLE THE REMAINING FACE PANEL ABOVE THE CAP MAT MAY BE CUT FREE.

10. FOR OTHER INFORMATION PERTAINING TO THE CONSTRUCTION OF THE HILFKER RETAINING WALL PLEASE REFER TO TAB STRUCTURAL SYSTEMS ERECTION MANUAL.

11. IT IS THE RESPONSIBILITY OF THE CONTRACTOR TO DEFLECT THE TOP CAP MAT OF THE SOIL REINFORCEMENT DOWNWARD SO AS TO NOT CONFLICT WITH ROADWAY MIXING OPERATIONS AND/OR ROADWAY CONSTRUCTION OPERATIONS. ANY SOIL REINFORCING MATERIAL THAT IS DAMAGED SHALL BE REPLACED AT THE CONTRACTORS EXPENSE.

### CONSTRUCTION NOTES

#### 1. NOMINAL SOIL REINFORCING GRID LENGTH

THE WELDED WIRE MESH IS MANUFACTURED IN LENGTHS CORRESPONDING TO THE DIMENSION  $B'$  AS GIVEN IN THE RETAINING WALL ELEVATIONS. THE ACTUAL LENGTH FROM THE FRONT FACE OF THE PANEL TO THE TAIL OF THE SOIL REINFORCING GRID IS PLUS  $2'-4"$ . THE FOUNDATION SHALL BE EXCAVATED TO AN EXTENT OF  $B'$  PLUS  $6'$ .

#### 2. THE FOLLOWING MATERIALS ARE SUPPLIED BY TAB STRUCTURAL SYSTEMS

- WELDED WIRE FACING PANEL
- SOIL REINFORCING GRIDS
- CAP MATS
- CONNECTION PINS
- SYNTHETIC INDUSTRIES GEOTEX 40NONWOVEN GEOTEXTILE FILTER FABRIC

ANY OTHER MATERIAL REQUIRED TO BUILD THE MSE STRUCTURES ACCORDING TO THE GOVERNING SPECIFICATION SHALL BE SUPPLIED BY THE CONTRACTOR.

#### 3. TAB STRUCTURAL SYSTEM SUPPLIES MECHANICALLY STABILIZED EARTH STRUCTURAL COMPONENTS FOR USE WITH THE HILFKER RETAINING WALL SYSTEMS FOR THE STRUCTURES DETAILED HEREIN. THE ERECTION MANUAL PROVIDED BY TAB STRUCTURAL SYSTEMS IS A GENERAL GUIDELINE FOR ERECTING THE HILFKER RETAINING WALL SYSTEM. ALL QUALITY CONTROL PROCEDURES, STAGING PROCEDURES, MATERIAL HANDLING, AND SAFETY IS THE RESPONSIBILITY OF THE CONTRACTOR. THIS DOES NOT RELIEVE THE CONTRACTOR OF THE OBLIGATION TO CONSTRUCT THE RETAINING WALL ACCORDING TO THE PROJECT PLANS AND SPECIFICATIONS AND ALL LAWS OF THE GOVERNING STATE.

## ENGLISH

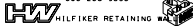
THIS SYSTEM MAY BE USED IN ALL ENVIRONMENTS

HILFIKER PRODUCTS ARE COVERED BY UNITED STATES AND FOREIGN PATENTS AND PATENTS PENDING. MATERIAL CONTAINED HEREIN IS THE PROPRIETARY PROPERTY OF TAB STRUCTURAL SYSTEMS AND MAY NOT BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM.  
 © 1995 BY TAB STRUCTURAL SYSTEMS, INC. ALL RIGHTS RESERVED.  
 61-995-8793/4, 529-1289/4, 111-6884/4, 506-421, 75-484+235, 75-102-128, 75-122-191/6, P.

THE DESIGN CONTAINED IN THIS DRAWING IS BASED ON INFORMATION SUPPLIED BY THE USER CONSULTANT. THIS IS CERTIFYING THE INTERNAL STABILITY OF THE MSE WALLS ONLY. ALL EXTERNAL STABILITY REQUIREMENTS ARE THE RESPONSIBILITY OF THE OWNER.

### TAB STRUCTURAL SYSTEMS, INC.

ENGINEERING STRUCTURES  
 631 WEST HURST BLVD.  
 HURST, TEXAS 76053  
 888-280-9858



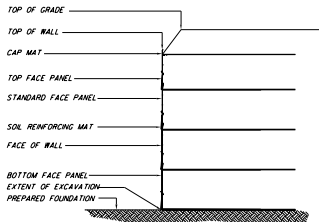
STATE OF FLORIDA DEPARTMENT OF TRANSPORTATION  
 ROAD DESIGN

## RETAINING WALL SYSTEM HILFKER WELDED WIRE WALL

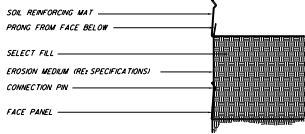
Revised By	Revised Date	Approved By	Scale	Sheet No.	Total No.
		<i>[Signature]</i>			
Drawn By	JPT	Checked By	TJM	00	1 of 4
					5/20

00000507/05/07/07/0000000  
 00000507/05/07/07/0000000

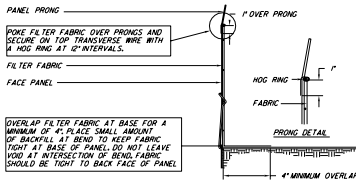




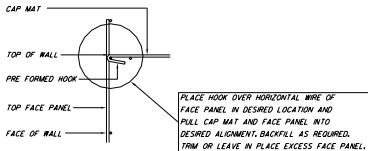
**A/2** TYPICAL SECTION WELDED WIRE WALL



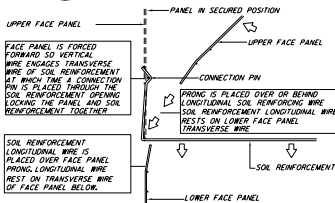
**B/2** WELDED WIRE WALL LIFT SECTION



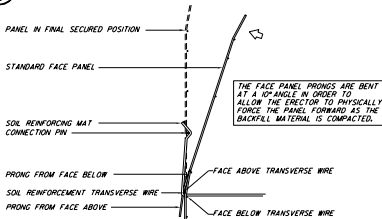
**C/2** FILTER FABRIC PLACEMENT



**D/2** CAP MAT CONNECTION DETAIL



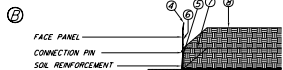
**E/2** SOIL REINFORCEMENT CONNECTION SEQUENCE



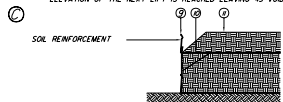
**F/2** SOIL REINFORCEMENT CONNECTION SEQUENCE



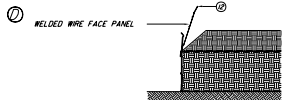
1. PREPARE FOUNDATION
2. PLACE STANDARD SOIL REINFORCING MAT ON PREPARED FOUNDATION
3. PLACE BACK FILL AND COMPACT BACK FILL IN SPECIFIED LIFTS LEAVING 45° VOID AT FACE OF WALL AS SHOWN.



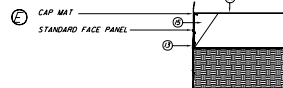
4. PLACE WELDED WIRE FACE PANEL
5. INSERT CONNECTION PIN JOINING SOIL REINFORCING MAT AND FACE PANEL
6. COVER AND HOG RING FILTER FABRIC TO BACK FACE OF PANEL
7. PLACE AND COMPACT BACKFILL IN VOID PAY PARTICULAR ATTENTION TO THE FACE PANEL ALIGNMENT
8. CONTINUE TO PLACE BACKFILL IN THE SPECIFIED MANNER UNTIL THE REQUIRED ELEVATION OF THE NEXT LIFT IS REACHED LEAVING 45° VOID AT FACE



9. PLACE STANDARD SOIL REINFORCING MAT ON PREPARED LEVEL BACKFILL
10. PLACE AND COMPACT BACKFILL IN VOID OF LIFT BELOW PAYING PARTICULAR ATTENTION TO WALL ALIGNMENT. DO NOT FORCE FACE PANEL OUT.
11. REPEAT ERECTION SEQUENCE 3



12. PLACE WELDED WIRE FACE PANEL THROUGH SOIL REINFORCEMENT AND REPEAT SEQUENCES 5-10 UNTIL REQUIRED ELEVATION IS REACHED



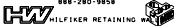
13. PLACE TOP SOIL REINFORCING ELEMENT PLACING AND COMPACTING BACKFILL TO TOP OF WALL ELEVATION LEAVING 45° VOID
14. PLACE CAP MAT AT REQUIRED ELEVATION PLACING FACE PANEL INTO PROPER VERTICAL AND HORIZONTAL ALIGNMENT
15. PLACE AND COMPACT BACKFILL IN VOID OF LIFT BELOW PAYING PARTICULAR TO WALL ALIGNMENT. DO NOT FORCE FACE PANEL OUT.

**G/2** CONSTRUCTION SEQUENCE

HILFNER PRODUCTS ARE COVERED BY UNITED STATES AND FOREIGN PATENTS AND PATENT PENDING. MATERIAL CONTAINED HEREIN IS THE PROPERTY OF THE COMPANY. NO PART OF THIS PUBLICATION IS TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM. CONTACT: 800-298-7850. FAX: 409-524-3251. 1171-6884-1, 102-627-75, 484-255-102, 508-741-227, 993-674.

THIS DRAWING IS BASED ON INFORMATION SUPPLIED BY THE PROJECT CONTRACTOR. THIS IS CERTIFYING THE INTERNAL STABILITY OF THE WED WIRE WALLS. ALL EXTERNAL STABILITY REQUIREMENTS ARE THE RESPONSIBILITY OF THE OWNER.

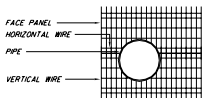
1AB STRUCTURAL SYSTEMS, INC.  
ENGINEERING STRUCTURES  
837 WEST HURST BLVD.  
HURST, TEXAS 76053  
800-298-7850



STATE OF FLORIDA DEPARTMENT OF TRANSPORTATION  
ROAD DESIGN

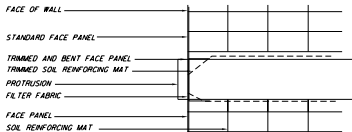
RETAINING WALL SYSTEM  
HILFNER WELDED WIRE WALL

Designed By	Date	Approved By	<i>W. J. ...</i>
Drawn By	TRF	Checked By	TRF
Checked By	TJM	00	3 of 4
			5/20



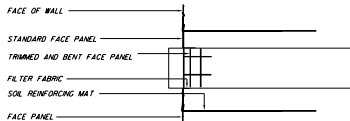
NOTE:  
TRIM PROTRUSION AREA FROM FACE PANEL BY CUTTING HORIZONTAL WIRE BETWEEN EACH VERTICAL WIRE. BEND WIRES BACK INTO MASS AND AS CLOSE TO PROTRUSION AS POSSIBLE. APPLY FILTER FABRIC OVER AND AROUND PROTRUSION MAKING SURE FACE PANEL IS COVERED. MAKE SURE THAT ALL GAPS BETWEEN FACE AND PROTRUSION ARE COVERED WITH FILTER FABRIC. IF PROTRUSION INTERFERES WITH SOIL REINFORCING MAT CUT TRANSVERSE WIRES OF MAT AND BEND LONGITUDINAL WIRE TO PASS PROTRUSION AND CONFORM TO THE PROTRUSIONS SHAPE.

(A) TYPICAL ELEVATION THROUGH PENETRATION



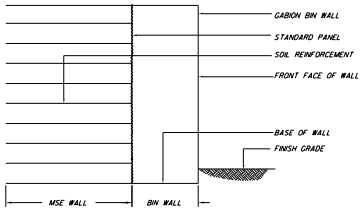
NOTE:  
TRIM PROTRUSION AREA FROM FACE PANEL BY CUTTING HORIZONTAL WIRE BETWEEN EACH VERTICAL WIRE. BEND WIRES BACK INTO MASS AND AS CLOSE TO PROTRUSION AS POSSIBLE. APPLY FILTER FABRIC OVER AND AROUND PROTRUSION MAKING SURE FACE PANEL IS COVERED. MAKE SURE THAT ALL GAPS BETWEEN FACE AND PROTRUSION ARE COVERED WITH FILTER FABRIC. IF PROTRUSION INTERFERES WITH SOIL REINFORCING MAT CUT TRANSVERSE WIRES OF MAT AND BEND LONGITUDINAL WIRE TO PASS PROTRUSION AND CONFORM TO THE PROTRUSIONS SHAPE.

(D) TYPICAL PLAN VIEW THROUGH PENETRATION

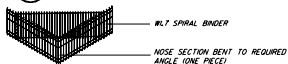


NOTE:  
TRIM PROTRUSION AREA FROM FACE PANEL BY CUTTING HORIZONTAL WIRE BETWEEN EACH VERTICAL WIRE. BEND WIRES BACK INTO MASS AND AS CLOSE TO PROTRUSION AS POSSIBLE. APPLY FILTER FABRIC OVER AND AROUND PROTRUSION MAKING SURE FACE PANEL IS COVERED. MAKE SURE THAT ALL GAPS BETWEEN FACE AND PROTRUSION ARE COVERED WITH FILTER FABRIC. IF PROTRUSION INTERFERES WITH SOIL REINFORCING MAT CUT TRANSVERSE WIRES OF MAT AND BEND LONGITUDINAL WIRE TO PASS PROTRUSION AND CONFORM TO THE PROTRUSIONS SHAPE.

(F) TYPICAL SECTION THROUGH PENETRATION

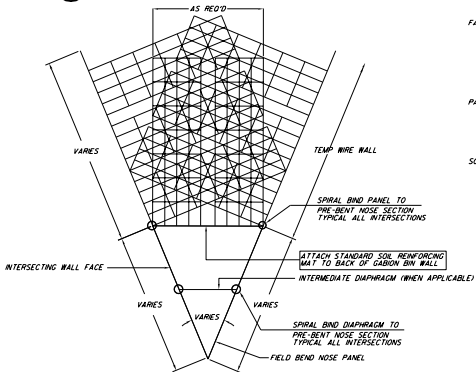


(B) TYPICAL SECTION THROUGH BIN

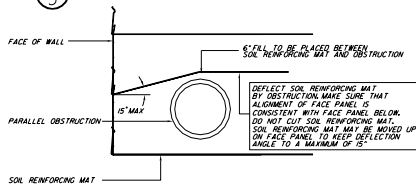


NOTE: 1/2 GAUGE GALVANIZED STEEL HOG RING MAY BE SUBSTITUTED FOR SPIRAL BINDER. HOG RINGS TO BE ATTACHED AT 3' CENTERS TOP TO BOTTOM.

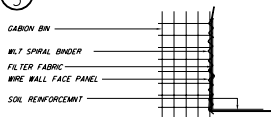
(C) ISOMETRIC OF BIN GABION NOSE SECTION



(E) TYPICAL PLAN VIEW AT BIN



(G) SECTION AT PARALLEL OBSTRUCTION



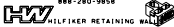
NOTE: 1/2 GAUGE GALVANIZED STEEL HOG RING MAY BE SUBSTITUTED FOR SPIRAL BINDER. HOG RINGS TO BE ATTACHED AT 3' CENTERS

(H) SPIRAL BINDER CONNECTION

HILFIKER PRODUCTS ARE COVERED BY UNITED STATES AND FOREIGN PATENTS AND PATENTS PENDING. HILFIKER CONFERS NO WARRANTIES OR LIABILITY, PROPERTY OF THE USER. THE USER SHALL BE RESPONSIBLE FOR THE DESIGN AND CONSTRUCTION OF THE WALL. SEE HILFIKER RETAINING WALL SYSTEM DESIGN MANUAL FOR COMPLETE DETAILS.

THE DESIGN CONTAINED IN THIS DRAWING IS BASED ON INFORMATION SUPPLIED BY THE PROJECT CONSULTANT. THIS IS CERTIFYING THE DESIGN, STABILITY OF THE WALL MASS ONLY. ALL SPECIAL STABILITY REQUIREMENTS ARE THE RESPONSIBILITY OF THE OWNER.

T&B STRUCTURAL SYSTEMS, INC.  
ENGINEERED STRUCTURES  
637 WEST HURST BLVD.  
HURST, TEXAS 76053  
888-280-9888



HILFIKER RETAINING WALLS

STATE OF FLORIDA DEPARTMENT OF TRANSPORTATION  
ROAD DESIGN

RETAINING WALL SYSTEM  
HILFIKER WELDED WIRE WALL

Drawn By	Checked By	Date	Scale	Revision	Project No.
TPF	TM	00			
4 of 4					5120