



Note: The round washer is not intended for use under the recess nut for the beam to beam rail splice. The washer is required under the recess nut for connecting the beam to the special end shoe; under the post ball nut for connecting the beam to the timber post and offset blocks; for connecting the beam to steel posts with timber offset blocks; under the hex bolf head for securing the beam anchor plate to the beam and, for general guardrail connections by \$700 hex bolfs and nuts. For supplemental information see BEAM ANCHOR PLATE, PERMISSIBLE POST AND OFFSET BLOCK COMBINATIONS, Individual end anchorage assembly details, SPECIAL STEEL GUARDRAIL POSTS, SPECIAL END SHOE, W-BEAM RAIL SPLICE, THRIE-BEAM RAIL SPLICE, and THRIE-BEAM TERMINAL CONNECTOR details.

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§" STEEL WASHER

L (In.)	THREAD LENGTH (Win.) (In.)	APPLICATION		
12"	Full Length	Rail Splice Ball		
10*	4"	Single Or Double Faced Guardrail Post Balt - Timber Or Recycled Plastic Offset Block(s) On Steel Post		
18"	4"	Post Bolt - Single Faced Guardrall Timber Posts		
25**	4"	Post Bolt - Double Faced Guardrail Timber Posts		

Special bolls having lengths of 10" or greater shall have a thread length of not less than 4".

* Use of the 25" AASHTO-AGC-ARTBA standard length post boil on double faced guardrall that results in the bolt projecting more than 2" beyond the face of the nut after pull-up shall be trimmed to 3" reveal and metalized with organic zinc-rich coating.

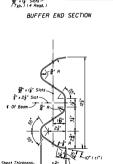
Note: Specifications same as for hex bolts.

\$" OVAL SHOULDER BUTTON HEAD BOLT

OFFSETS (Ft.) Measured From Face Of Guardrail To Front Of Above Ground Rigid Hazard							
POST	SINGLE	BEAW	NESTED BEAMS				
SPACING (FI.)	W - Beam	Thrie-Beam	W - Beam	Thrie-Bean			
6'-3"	4"	3"-3"	N/A	N/A			
3'-14"	3'	2'-8"	2'-8"	2'-4"			
1'-62"	N/A	N/A	2'-4"	2'			

Note: The values shown should be utilized unless changes are supported by imperical validation. Those desiring to develop offset values from the simulated deflection values shown in Table 5.3 of the AASHTO Roadside Design Guide are cautioned to procede only if background in the table development is understood.

> MINIMUM OFFSET FOR SINGLE FACED GUARDRAIL (Ft.)



W-BEAM

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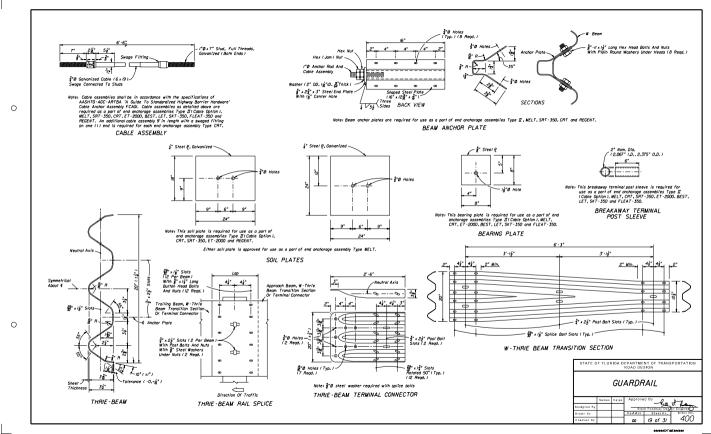
GUARDRAIL

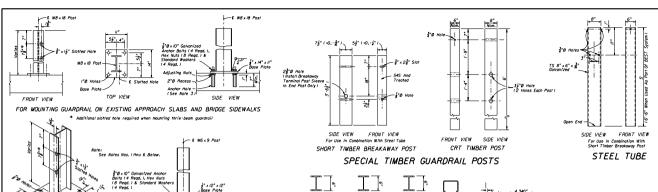
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-Tolerance (-0.+±")







Adjusting Nuts... 2"Ø Recess... Anchor Hole ... (See Note 3)

- Existing Structure

NOTES: (SPECIAL STEEL POST)

I. Either anchor boits, concrete wedge anchors or approved Adhesive-Bonded Anchors for Structural Applications may be used.

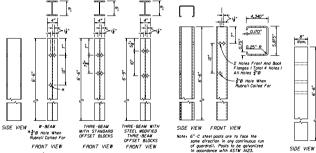
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Acchar bolts, weige anothers and atherive anothers shall have a minimum heatile streagh of 60,000 psi and quientized in accordance with ASTV AST statistics state companies may be substituted but accordance with ASTV B-633 are not acceptable 1. Adherive another rods shall be equal in disneter had defined for another bolts. Weige anothers are to be installed in accordance with the another factor recommendations, assuming 3,000 psi compressive strength for concrete. Wedge another shall also must be 100 shall be shall be also accordance to the shall be also shall be also shall be 101 share for each another accordance state 15,000 flas, their structures 7,000 flas.

- Posts are to be plumbed by adjusting nuts or morter seating. Posts installed using anchor bolls and adhesive archers are to be set with adjusting nuts as debiled, unless the Epipher agarness the use of morter and the properties of the properties of the properties of the properties of the set with morter seating. Base points shall be constituted with next finished using verger centers are to be set with morter seating.
- Adhesive Bonded Anchors for Structural Applications shall comply with Section 937 and be installed in accordance with Section 466. Drilled hole diameter shall be in accordance with the manufacturer's instructions.
- 4. Anchor holes and recesses shall be drilled; wedge anchor holes are to be drilled in accordance with the manufacturers specifications. Encountered reinforcing steel shall be drilled through, Holes shall be thoroughly closured when setting bolls and anchors and dry when setting wedge anchors.
- Steel post and base units shall be galvanized in accordance with ASTM AI23. Any damaged galvanized areas
 are to be metalized in accordance with Section 562 of the Standard Specifications.

SPECIAL STEEL GUARDRAIL POSTS



All Holes Shall Be 3"0 Identical Front And Back Flanges

Note: W6 x 8.5 or W6.4 9 steel posts may be either rolled or weided structural shapes conforming to or exceeding the design properties of ASTW A65/A6W. Weiding shall be in accordance with the requirements of ASTW A769/A769W. Posts shall be cut to length and the ends seal weided between web and flange before advantaging. Posts to be aprivabled in accordance with ASTW A723.

W6 x 8.5 OR W6 x 9 STEEL POST

STANDARD TIMBER AND STEEL GUARDRAIL POSTS

6"-C STEEL POST

GUARDRAIL POSTS

ROAD DESIGN											
GUARDRAIL											
	Names	Dates	Approve	d By O.	.b						
Designed By			State Roadway Dosion Englisher								
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CTATE OF SUDDING DEPARTMENT OF TRANSPORTATION

FRONT VIEW

TIMBER POST

"Ø Hole

3°Ø Hole (When Thrie

Room Post I

ਤੂੰ"Ø Hole (When Rubrail

Required)

S4S And Treated

(Centered ±4")

