FY 2012/2013 Design Standards

John Mauthner and Rebecca Hatton

Overview

- New Design Standards Process
- Changes to the Design Standards
 - Roadway, Landscape, ITS and Planning Standards
- Design Standards Revisions
 - What are Design Standards Revisions?
 - When do you expect them?
 - How do you incorporate them?
- New Website Design
 - How to use it
 - What is there and what isn't

Design Standards Process

 Now an annual book based on Florida's Fiscal Year
 (current is FY 2012/2013)

Available only online

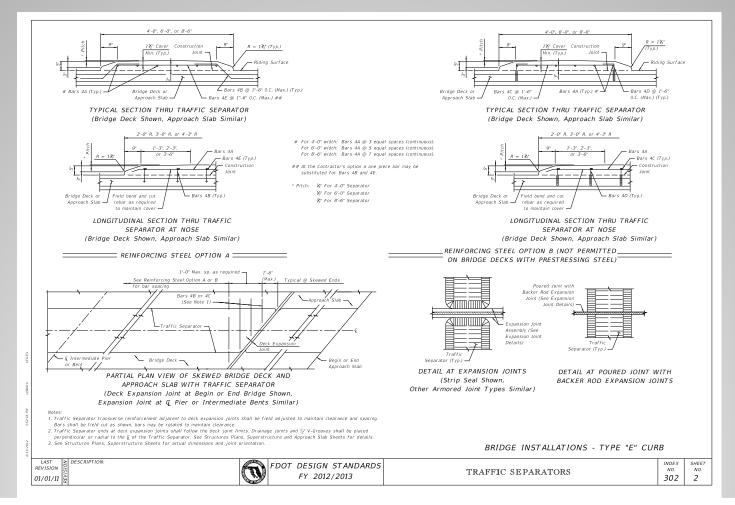
 Printed copies are no longer available through the Maps and Publications office

Changes to the Design Standards Deleted Indexes

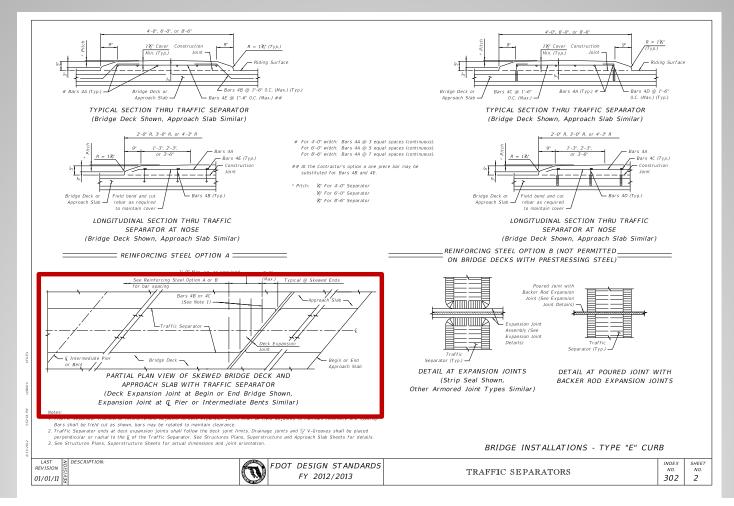
- Indexes 100, 101, 102, 103 and 106
 - For details formerly contained on these deleted Indexes see the "Florida Erosion and Sediment Control Manual"
- Index 417
- Index 430
- Index 490

- Index 520
 - Now Index 6011
- Index 826
- Index 850
- Index 860
- Index 5100
- Index 5300
- Index 17749
 - moved to
 Developmental
 Design Standards

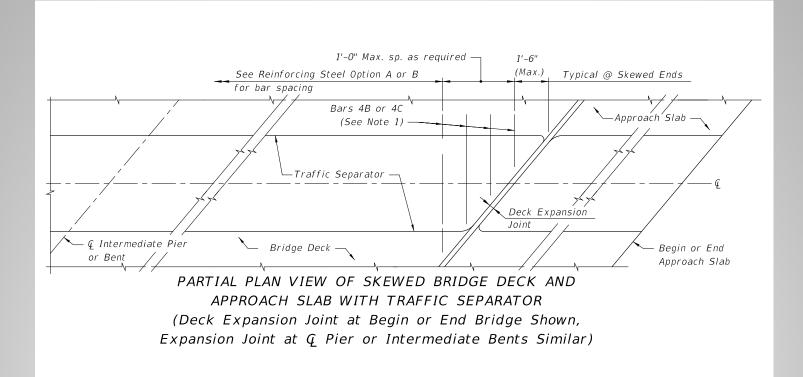
Index 302 Sheet 2



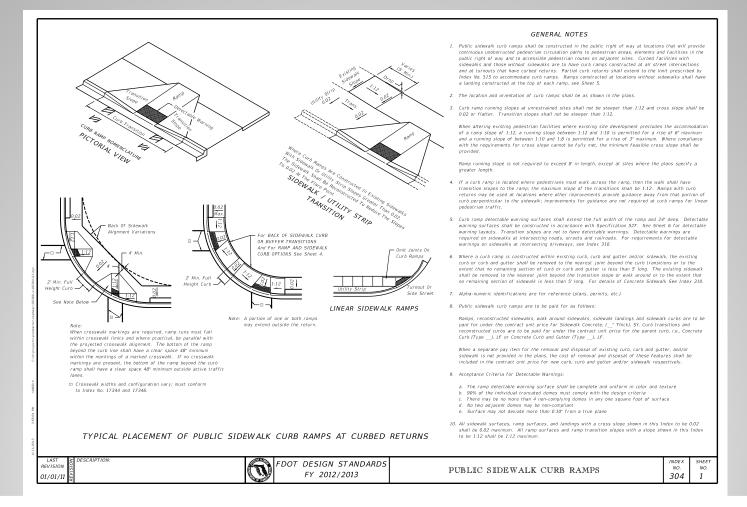
Index 302 Sheet 2



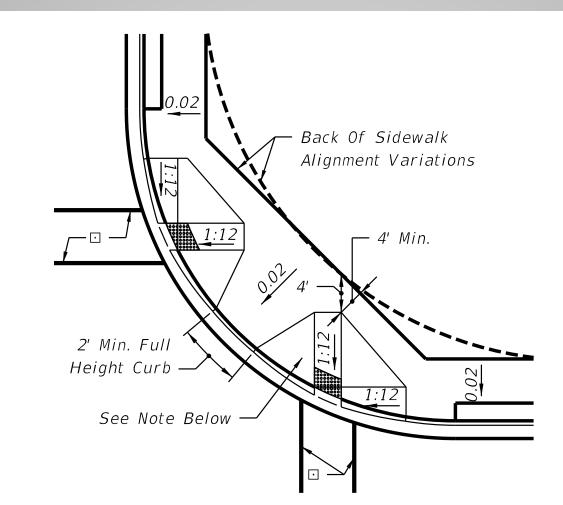
Detail from Deleted Index 490



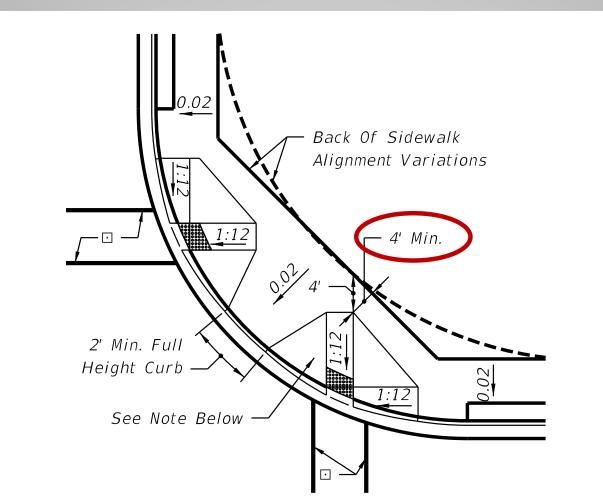
Index 304



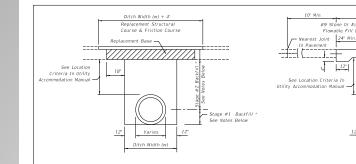








Index 307 Sheet 1



FLEXIBLE PAVEMENT NOTES

PAVEMENT REMOVAL AND REPLACEMENT ement shall be mechanically sawed.

The replacement asphalt shall match the existing structural and friction courses for type and thickness in accordance with current FDOT asphalt mix specifications

The new base materials shall be either of the same type and composition as the materials removed or of equal or greater structural adequacy (See Index No. 514).

BACKEILL

COMPACTED AND STABILIZED FILL OPTION Backfill material shall be placed in accordance with Section 125 of the Standard Specifications.

In Stage #1, construct compacted fill beneath the baunches of the pine, using mechanical tamps suitable for this purpose. This compaction applies to the material placed beneath the haunches of the pipe and above any bedding

In Stage #2, construct compacted fill along the sides of the pipe and up to the bottom of the base with the upper 12" receiving Type B Stabilization. In lieu of Type B Stabilization

the Contractor may construct using Optional Base Group 3.

* FLOWABLE FILL OPTION

If compaction can not be achieved through normal mechanical methods then flowable fill may he used

Flowable fill is to be placed in accordance with Section 121 of the Specifications, as approved by the Engineer

Do not allow the utility being installed to float. If a method is provided to prevent flotation from occurring, Stages #1 and #2 can be combined, if approved by the Engineer.

In Stage #1, place flowable fill midway up on both sides of the utility. Allow to harden before placing Stage #2.

In Stage #2, place flowable fill to the bottom of the existing base course

FLEXIBLE PAVEMENT CUT

In Stage #2, place flowable fill to the bottom of the stone layer. RIGID PAVEMENT CUT

10 Min. Monolithic Sla

Varies

RIGID PAVEMENT NOTES

High early strength cement concrete (3000 psi) meeting the requirements

of Standard Specification 346 shall be used for rioid pavement replacement.

Pavement shall be mechanically sawed and restored to conform with existing pavement joints within 12 hours. (See Index No. 305)

Any edgedrain system that is removed shall be replaced with the same type

Fill material shall be placed in accordance with the Standard Specifications.

Fill material shall be special select soil in accordance with Index No. 505.

using mechanical tamps suitable for this purpose. This compaction applies

In Stage #2, construct fill along the sides of the pipe and up to the bottom

to the material placed beneath the haunches of the pipe and above any bedding.

If mechanical compaction can not be achieved through normal mechanical methods

Flowable fill is to be placed in accordance with Section 121 of the Specifications,

Do not allow the utility being installed to float. If a method is provided to prevent

In Stage #1, place flowable fill midway up on both sides of the utility. Allow to

flotation from occurring, Stages #1 and #2 can be combined, if approved by

In Stage #1, construct compacted fill beneath the haunches of the pipe

materials. Any edgedrain system that is damaged shall be repaired with

#9 Stone Or Equivalent When

Flowable Fill Ontion Is Used

12'

PAVEMENT REMOVAL AND REPLACEMENT

12*

GRANULAR BACKFILL

of replacement pavement

then flowable fill may be used

as approved by the Engineer.

harden before placing Stage #2.

methods approved by the Engineer.

* FLOWABLE FILL OPTION

10' Min.

(Not Less Than 8" Thickness,

24" Min.

- Match The Existing Payement Thickness

------- Refer To Index No. 305

For Butt Const. Joint

Replacement Pavement

Stage #2 Backfill * See Notes Below

- Stage #1 Backfill *

See Notes Below

TRENCH CUTS AND RESTORATIONS ACROSS ROADWAYS

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FDOT DESIGN STANDARDS FY 2012/2013

the Engineer

MISCELLANEOUS UTILITY DETAILS

GENERAL NOTES

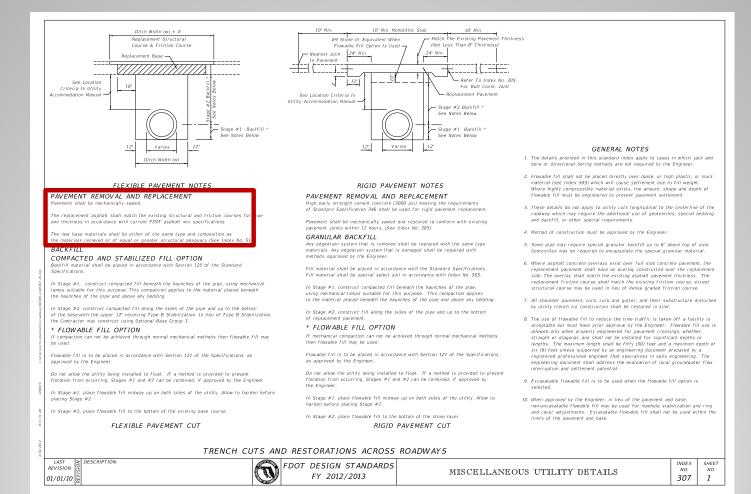
- 1. The details provided in this standard index apply to cases in which jack and bore or directional boring methods are not required by the Engineer.
- 2. Flowable fill shall not be placed directly over loose, or high plastic, or muck material (see Index 505) which will cause settlement due to fill weight. Where highly compressible material exists, the amount, shape and depth of flowable fill must be engineered to prevent pavement settlement
- 3. These details do not apply to utility cuts longitudinal to the centerline of the roadway which may require the additional use of geotextiles, special bedding and backfill, or other special requirements
- 4. Method of construction must be approved by the Engineer
- 5. Some pipe may require special granular backfill up to 6" above top of pipe. Geotextiles may be required to encapsulate the special granular material
- 6. Where asphalt concrete overlays exist over full slab concrete pavement, the replacement pavement shall have an overlay constructed over the replacement slab. The overlay shall match the existing asphalt pavement thickness. The replacement friction course shall match the existing friction course, except structural course may be used in lieu of dense graded friction course.
- 7. All shoulder pavement, curb, curb and gutter, and their substructure disturbed by utility trench cut construction shall be restored in kind.
- 8. The use of flowable fill to reduce the time traffic is taken off a facility is acceptable but must have prior approval by the Engineer. Flowable fill use is allowed only when properly engineered for pavement crossings, whether straight or diagonal, and shall not be installed for significant depths or lengths. The maximum length shall be fifty (50) feet and a maximum depth of six (6) feet unless supported by an engineering document prepared by a registered professional engineer that specializes in soils engineering. The engineering document shall address the evaluation of local groundwater flow interruption and settlement potential

9. Excavatable flowable fill is to be used when the flowable fill option is

10. When approved by the Engineer, in lieu of the pavement and base, non-excavatable flowable fill may be used for manhole stabilization and ring and cover adjustments. Excavatable flowable fill shall not be used within the limits of the pavement and base.

> INDEX SHEET NO. NO. 307 1

Index 307 Sheet 1



Index 307 Sheet 1

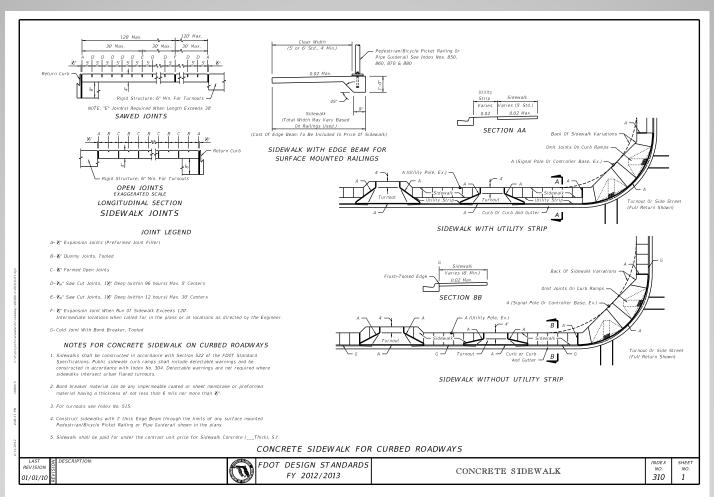
PAVEMENT REMOVAL AND REPLACEMENT

Pavement shall be mechanically sawed.

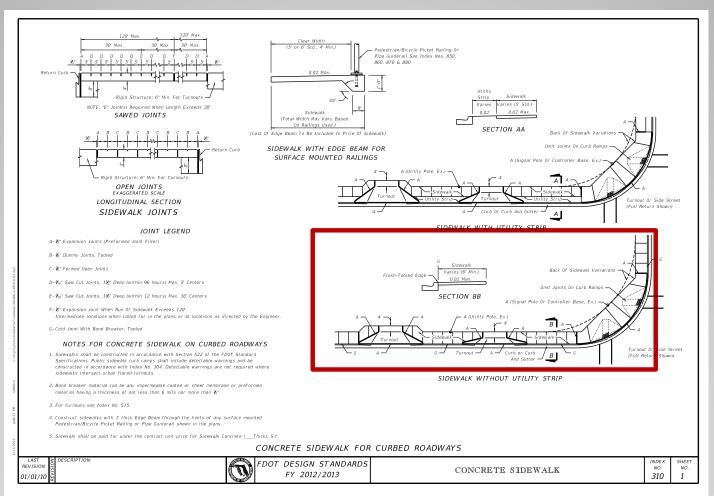
The replacement asphalt shall match the existing structural and friction courses for type and thickness in accordance with current FDOT asphalt mix specifications

The new base materials shall be either of the same type and composition as the materials removed or of equal or greater structural adequacy (See Index No. 514).

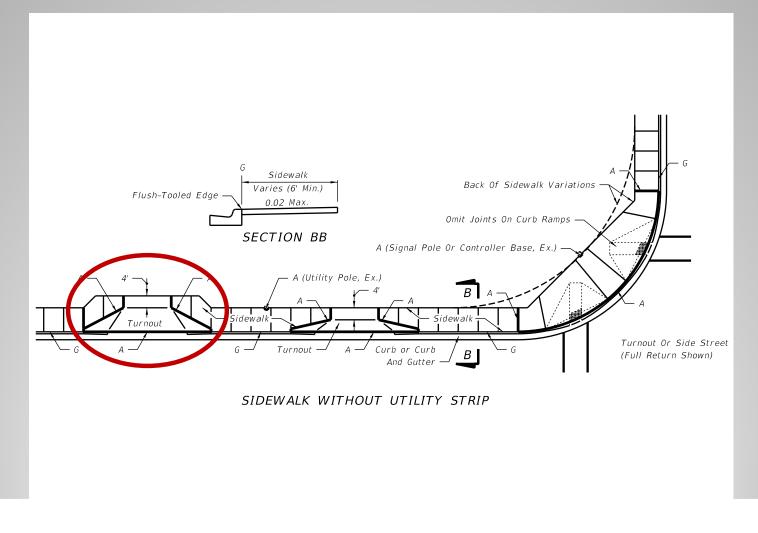








Index 310



Index 400 Sheet 1

GENERAL NOTES

 The illustrations for guardrail applications are standard configurations; adjustments are to be made as required by site specific conditions to attain optimum design for function, economy and serviceability.

The beginning of guardrail need shall be at the greatest of the upstream distances from the hazard, as determined from Figures 1 and 2, and other application details of this Index.

 One Panel (i.e., panel length) equals 12-6". Guardrail shall be constructed with rail elements 12'-6" in length except where 25'-0" elements are called for by this and other standards (indexes) or specifically called for in the plans.

Post spacing shall be 6–3² except that reduced spacing shall be used for (a) transitions to anthorages at rigid structures such as bridges (See Detail J and Index No. 402) and transitions to relirevite crash usbins, (b) the conditions in Note No. 7 below, (c) special post applications, (d) reduced post spacing required for specific end anchorage assemblies, and, (e) specific spacing called for in the plane.

- 4. Guardrail mounting height for the W-beam without rub rail and for thrie-beam is 1-9" to the center of beam, and for W-beam with rub rail 2-0" to center of beam. Modified thrie-beam shall be mounted at a height of 2-0" to center of beam. The height is critical and shall be attained in all cases; a tolerance of 3" above and 1" below the standard mounting heights is permissible over necessary surface irregivitries (e.g. across shoulder guiders, inlets and raidway surface freek lines). For guidrail placed on stopes beyond the shoulder point, there shall be no deviation more than 1" below to 2" above the desired height within any 25 fost section of quardrail.
- 5. All quardrail panels, end sections and special end shoes shall be lapped in the direction of adjacent traffic.

6. Flared end anchorage assemblies providing 4 offset are the standard end treatments for single face free standing guardrail approach ends. Parallel end anchorage assemblies for guardrail approach end treatments will be constructed only when restraints prevent construction of flared end anchorages.

Guardrail end ancharage assemblies shall be off the type called for in the plans. If the plans call for end ancharage assembly "Hared" and does not identify the specific system(s) to be used. The contractor has the option to construct any FDOT approved Hared assembly provided in this Index or identified on the Qualified Products List (QPL), subject to the conditions identified in the approved Index drawings. or OPL drawings if analicable

If the plans call for end anchorage assembly "parallel" and does not identify the specific system(s) to be used, the contractor has the option to construct any FDOT approved parallel assembly provided in this Index or identified on the OPL, subject to the conditions identified in the approved Index travings, or OPL travings if applicable.

If the plans call for a specific end anchorage assembly, substitutions with other end anchorage assemblies will not be permitted unless approved by the Engineer. Approved substitutions will not be eligible for CSIP consideration.

When an end treatment is attached to guardrail with Pedestrian Safety Treatment, only end treatment systems with timber posts are to be used.

Existing approved proprietary end anchorage systems are identified on the Qualified Products (isit (QPL). After January 1, 2011 manufacturers seeking approval of new raprietary end anchorage systems for inclusion on the QPL must submit application along with design documentation showing the end anchorage system; is crash tested to Test Level 3 criteria in accordance with the Manual for Assessing Bafety Hardware (MASH), is accepted by FHWA for use as a guardial end anchorage system, and is compatible with FDOT guardial systems. Systems approvals will be configent on FDOT sevaluation of crash feets performance results for consistency with FDOT guardial application and use. If approved, installation drawings signed and sealed by a professional engineer licensed in the State of Florida will be required.

7. At above ground rigid hazards where the face of guadrail is offset from the hazard less than the 4 minimum offset date of the guardrail is offset from the hazard less than the 4 minimum offset date on Sheet 19. For guardrail with post spacing has than the 4-minimum offset date on Sheet 19. For guardrail with post spacing less than 6-3⁺ the reduced spacing shuld extend a minimum of one panel in advance of the hazard. When minimum offset (and the statistical safety shade concrete barrier wall shall be used unless other shifting is approved by the Engineer of Record. See Index No. 410 for safety shape concrete barrier walls and be used unless other shifting is approved by the Engineer of Record. See Index No. 410 for safety shape concrete barrier walls and typical applications, and the plans for space and applications.

8. In addition to use at roadside hazards or other areas where the Engineer has deemed guardrail necessary, guardrail should be considered on flush shoulder sections where fill slopes are steeper than 1:3 within the clear zone and fill heights are 6 or greater. Curbed sections where fill slopes are steeper than 1:3 and fill heights are 6 or greater within 22 of the traveled way should be evaluated for installation of guardrail. Additional guidance for evaluating the need for guardrail can be found in the Plans Preparation Manual.

9. The guardrail to bridge connections contained in this Index are for bridges with Test Level 4 traffic railing barriers. For guardrail to concrete barrier wall connections see Index No. 410. For existing bridges receiving retrofit traffic railing barriers see Index No. 402

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- 10. The W-beam guardrail system in this index is the standard system to be used on the State Highway System where a Test Level 3 semi-rigid barrier is required.
- 11. Thrie-beam guardrait panels shall be used in guardrait transitions to bridge traffic railing barriers, to concrete and certain water (illed safety shape barriers, certain creash cushons and as a continuous barrier when called for in the plans. For additional information on rail attachment, post spacings, nested rails, location of thrie-beam transition panels and offset block configurations see dealls elsewhere in this Index, and Index Nos. 402, 410 and 411. The use of thrie-beam guardrail with standard offset blocks (Test Level 3 semi-rigid system) may be considered where ane or more of the conditions listed below or similar conditions are anticipated or exist.

a. W-beam deflection is marginal, h. W-beam with rub rail considered functionally deficient

- w-beam with rub ran considered ruhcrona c. Vehicle overriding W-beam is probable,
- d. Drainage will be impeded or blocked by the use of concrete barrier wall (subject to deflection space requirements).
- e. High frequency of repairs to W-beam,
- f. Spandrel beam with low deflection needed around unrelocatable structure
- g. Accommodating passenger vehicles heavier or larger than the standard passenger car (e.g., passenger vans and small buses).

The modified thrie-beam guardrail is a Test Level 4 semi-rigid system and may be used where a Test Level 4 guardrail is required.

- 12. Single face median guardrail for bridges located on divided roadways shall be constructed the same as outer roadway guardrail under the following conditions:
 - a. Wide medians where approach end anchor is located outside of opposing roadway clear zone.
- b. Medians of uniform width that are occupied by other transportation and joint use facilities.
- c. Medians of uniform or variable widths with independent vertical alignments not suited to normal median guardrail installations
- d. Medians of bifurcated roadways.

 Straight rail sections may be used to construct radii of 125 or greater. For radii less than 125 the rail must be fabricated (shop-bent) to fit.

- 14. Crash cushions may be required in lieu of or in conjunction with guardrail at locations where space does not permit development of sufficient guardrail length, offset or crashworthiness at terminals. Crash cushions shall be constructed at or in lieu of Type II assembles located in the approach clear cones.
- 15. Corrugated sheet steel beams, end shoes, end sections and backup plates shall conform to the current requirements of AASHTO MIBO, Class A. Type II (zinc) coating. All other metallic components, hardware and accessories shall be in conformance with the appropriate current AASHTO requirements.

16. Offset blocks:

- a. Steel offset blocks other than modified thrie-beam offset blocks are not permitted for new guardrail construction. Existing steel offset blocks may remain throughout the service life of the existing guardrail. PERMISSIBLE POST AND OFFSET BLOCK COMBINATIONS are tabulated on Sheet 16.
- b. Plastic offset block installations shall be constructed on guardrail outside of approach end anchorage assemblies or any transition system connecting to a rigid or thrie-beam barrier.
- 17. Where necessary to enlarge or add holes to galvanized guardrail, the work will be done by drilling or reaming. Damaged galvanized guardrail will be metalized in accordance with Sections 562 and 971 of the Standard Specifications. No burning of holes will be earmitted.
- 18. For guardrail reflector details see Sheet 17.
- 19. Any run of guardrail with existing concrete posts that is being reset under a construction or maintenance contract shall be result using timber or steel posts. Repair within a run of guardrail with existing concrete posts can be made with either steel, timber, sound salvaged concrete posts; replacement in kind of damaged posts is to be made when like posts are on hand at time of remair.

20. Substitutions between thrie-beam guardrail and concrete barrier wall are not eligible for CSIP consideration.

21. Or roadways designated for reverse laning, all downstream ends of guartrail that are not shielded or that are not designed as approach end terminals shall be marked with post-mounted Type 3 Object Markers. Trailing bridge ends and trailing shoulder contrete barrier wall ends shall be marked with post-mounted Type 3 Object Markers except where there is trailing end guardrail. Object markers to be installed facing reverse laning traffic. The cost of the object marker shall be included in the cost of the guardrail.

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GENERAL NOTES

1. The illustrations for guardrail applications are standard configurations; adjustments are to be made as required by site specific ditions to attain optimum design for function, economy and serviceability

2. The beginning of guardrail need shall be at the greatest of the upstream distances from the hazard, as determined from Figures 1 and 2, and other application details of this Index

3. One Panel (i.e., panel length) equals 12'-6". Guardrail shall be constructed with rail elements 12'-6" in length except where 25'-0" elements are called for by this and other standards (indexes) or specifically called for in the plans

Post spacing shall be 6-3" except that reduced spacing shall be used for (a) transitions to anchorages at rigid structures such as bridges (See Detail J and Index No. 402) and transitions to redirective crash cushions, (b) the conditions in Note No. 7 below, (c) special post applications, (d) reduced post spacing required for specific end anchorage assemblies, and, (e) specific spacing called

4. Guardrail mounting height for the W-beam without rub rail and for thrie-beam is 1'-9" to the center of beam, and for W-beam with b rail 2'-0" to center of beam. Modified thrie-beam shall be mounted at a height of 2'-0" to center of beam. The height is criti and shall be attained in all cases; a tolerance of 3" above and 1" below the standard mounting heights is permissible over neces: surface irregularities (e.g., across shoulder gutters, inlets and roadway surface break lines). For guardrail placed on slopes bej the shoulder point, there shall be no deviation more than 1° below to 3° above the desired height within any 25 foot section of quardrail.

5. All quardrail panels, end sections and special end shoes shall be lapped in the direction of adjacent traffic

6. Flared end anchorage assemblies providing 4 offset are the standard end treatments for single face free standing guardrail approach ends. Parallel end anchorage assemblies for guardrail approach end treatments will be constructed only when restraints prevent construction of flared end anchorages.

Guardrail end anchorage assemblies shall be of the type called for in the plans. If the plans call for end anchorage assembly "flared" and does not identify the specific system(s) to be used, the contractor has the option to construct any FDOT approved flared assembly provided in this Index or identified on the Qualified Products List (QPL), subject to the conditions identified in the approved Index drawings, or OPL drawings if applicable.

If the plans call for end anchorage assembly "parallel" and does not identify the specific system(s) to be used, the contractor has the option to construct any FDOT approved parallel assembly provided in this Index or identified on the OPL, subject to the conditions identified in the approved Index drawings, or QPL drawings if applicable.

If the plans call for a specific end anchorage assembly, substitutions with other end anchorage assemblies will not be permitted unless approved by the Engineer. Approved substitutions will not be eligible for CSIP consideration.

When an end treatment is attached to quardrail with Pedestrian Safety Treatment, only end treatment systems with timber posts are to be used.

Existing approved proprietary and anchorage systems are identified on the Qualified Products List (OPL) After January 1 2011 manufacturers seeking approval of new proprietary end anchorage systems for inclusion on the QPL must submit application along with design documentation showing the end anchorage system; is crash tested to Test Level 3 criteria in accordance with the Manual for Assessing Safety Hardware (MASH), is accepted by FHWA for use as a guardrail end anchorage system, and is compatible with FDOT guardrail systems. System approvals will be contingent on FDOT's evaluation of crash test performance results for consistency with FDOT guardrail application and use. If approved, installation drawings signed and sealed by a professional engineer licensed in the State of Florida will be required

7. At above ground rigid hazards where the face of guardrail is offset from the hazard less than the 4' minimum for standard W-beam, other guardrail configurations with reduced post spacing may be applicable; see General Note No. 11 and the minimum offset table on Sheet 19. For guardrail with post spacing less than 6-3" the reduced spacing should extend a minimum of one panel in advance of the hazard. When minimum offset cannot be attained safety shape concrete barrier wall shall be used unless other shielding i approved by the Engineer of Record. See Index No. 410 for safety shape concrete barrier walls and typical applications, and the plans for special barrier shapes and applications.

8. In addition to use at roadside hazards or other areas where the Engineer has deemed guardrail necessary, guardrail should be onsidered on flush shoulder sections where fill slopes are steeper than 1:3 within the clear zone and fill heights are 6' or greater. Curbed sections where fill slopes are steeper than 1:3 and fill heights are 6 or greater within 22 of the traveled way should be evaluated for installation of guardrail. Additional guidance for evaluating the need for guardrail can be found in the Plans Preparation Manual.

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LAS7

- 10. The W-beam guardrail system in this index is the standard system to be used on the State Highway System where a Test Level 3 semi-rigid barrier is required
- 11. Thrie-beam guardrail panels shall be used in guardrail transitions to bridge traffic railing barriers, to concrete and certain water filled safety shaped barriers, certain crash cushions and as a continuous barrier when called for in the plans. For additional information on rail attachment, post spacings, nested rails, location of thrie-beam transition panels and offset block configurations see details elsewhere in this Index, and Index Nos. 402, 410 and 414. The use of thrie-beam guardrail with standard offset blocks (Test Level 3 semi-rigid system) may be considered where one or more of the conditions listed below or similar conditions are anticipated or exist:

W-beam deflection is margina h W-beam with rub rail considered functionally deficient

- Vehicle overriding W-beam is probable,
- d. Drainage will be impeded or blocked by the use of concrete barrier wall (subject to deflection space requirements).
- e. High frequency of repairs to W-beam,
- Spandrel beam with low deflection needed around unrelocatable structure
- g. Accommodating passenger vehicles heavier or larger than the standard passenger car (e.g., passenger vans and small buses).

The modified thrie-beam quardrail is a Test Level 4 semi-rigid system and may be used where a Test Level 4 quardrail is required.

- 12. Single face median guardrail for bridges located on divided roadways shall be constructed the same as outer roadway guardrail under the following conditions
- a. Wide medians where approach end anchor is located outside of opposing roadway clear zone.
- b. Medians of uniform width that are occupied by other transportation and joint use facilities
- c. Medians of uniform or variable widths with independent vertical alignments not suited to normal median guardrail installations
- d. Medians of bifurcated roadwavs

13. Straight rail sections may be used to construct radii of 125' or greater. For radii less than 125' the rail must be fabricated (shop-bent) to fit.

- 14. Crash cushions may be required in lieu of or in conjunction with guardrail at locations where space does not permit development of sufficient guardrail length, offset or crashworthiness at terminals. Crash cushions shall be constructed at or in lieu of Type II assemblies located in the approach clear zones.
- 15. Corrugated sheet steel beams, end shoes, end sections and backup plates shall conform to the current requirements of AASHTO M180, Class A, Type II (zinc) coating. All other metallic components, hardware and accessories shall be in conformance with the appropriate current AASHTO requirements.

16. Offset blocks:

- a. Steel offset blocks other than modified thrie-beam offset blocks are not permitted for new quardrail construction. Existing steel offset blocks may remain throughout the service life of the existing guardrail. PERMISSIBLE POST AND OFFSET BLOCK COMBINATIONS are tabulated on Sheet 16.
- b. Plastic offset block installations shall be constructed on guardrail outside of approach end anchorage assemblies or any transition system connecting to a rigid or thrie-beam barr
- 17. Where necessary to enlarge or add holes to galvanized guardrail, the work will be done by drilling or reaming. Damaged galvanized guardrail will be metalized in accordance with Sections 562 and 971 of the Standard Specifications. No burning of holes will be permitted.
- 18. For quardrail reflector details see Sheet 17.
- 19. Any run of quardrail with existing concrete posts that is being reset under a construction or maintenance contract shall be reset using timber or steel posts. Repair within a run of guardrail with existing concrete posts can be made with either steel, timber, sound salvaged concrete posts; replacement in kind of damaged posts is to be made when like posts are on hand at time of renair

20. Substitutions between thrie-beam guardrail and concrete barrier wall are not eligible for CSIP consideration.

21. On roadways designated for reverse laning, all downstream ends of guardrail that are not shielded or that are not designed as approach end terminals shall be marked with post-mounted Type 3 Object Markers. Trailing bridge ends and trailing shoulder concrete barrier wall ends shall be marked with Type 3 Object Markers except where there is trailing end guardrail. Object markers to be installed facing reverse laning traffic. The cost of the object marker shall be included in the cost of the quardrail.

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4. Guardrail mounting height for the Wbeam without rubrail and for thriebeam is 1'-9" to the center of beam, and for W-beam with rubrail 2'-0" to center of beam. Modified thrie-beam shall be mounted at a height of 2'-0" to center of beam. The height is critical and shall be attained in all cases;

a tolerance of 3" above and 1" below the standard mounting heights is permissible over necessary surface irregularities (e.g., across shoulder gutters, inlets and roadway surface break lines). For guardrail placed on slopes beyond the shoulder point, there shall be no deviation more than 1" below to 3" above the desired height within any 25 foot section of guardrail.

GENERAL NOTES

 The illustrations for guardrail applications are standard configurations; adjustments are to be made as required by site specific conditions to attain optimum design for function, economy and serviceability.

2. The beginning of guardrail need shall be at the greatest of the upstream distances from the hazard, as determined from Figures 1 and 2, and other application details of this Index.

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Post spacing shall be 6–3° except that reduced spacing shall be used for (a) transitions to anchorages at rigid structures such as bridges (See Detail) and Index No. 402) and transitions to redreview crash cushons, (b) the conditions in Note No. 7 below, (c) special post applications, (d) reduced post spacing required for specific end anchorage assemblies, and, (e) specific spacing called for in the plans.

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If the plans call for a specific end anchorage assembly, substitutions with other end anchorage assemblies will not be permitted unless approved by the Engineer. Approved substitutions will not be eligible for CSIP consideration.

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7. At above ground rigid hazards where the face of guadrail is offset from the hazard less than the 4 minimum offset date of the guardrail is offset from the hazard less than the 4 minimum offset date on Sheet 19. For guardrail with post spacing has than the 4-minimum offset date on Sheet 19. For guardrail with post spacing less than 6-3⁺ the reduced spacing shuld extend a minimum of one panel in advance of the hazard. When minimum offset (and the statistical safety shade concrete barrier wall shall be used unless other shifting is approved by the Engineer of Record. See Index No. 410 for safety shape concrete barrier walls and be used unless other shifting is approved by the Engineer of Record. See Index No. 410 for safety shape concrete barrier walls and typical applications, and the plans for space and applications.

8. In addition to use at roadside hazards or other areas where the Engineer has deemed guardrail necessary, guardrail should be considered on flush shoulder sections where fill slopes are steeper than 1:3 within the clear zone and fill heights are 6 or greater. Curbed sections where fill slopes are steeper than 1:3 and fill heights are 6 or greater within 22 of the traveled way should be evaluated for installation of guardrail. Additional guidance for evaluating the need for guardrail can be found in the Plans Preparation Manual.

9. The guardrail to bridge connections contained in this Index are for bridges with Test Level 4 traffic railing barriers. For guardrail to concrete barrier wall connections see Index No. 410. For existing bridges receiving retrofit traffic railing barriers see Index No. 402

REVISION

01/01/1.

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a. W-beam deflection is marginal, h. W-beam with rub rail considered functionally deficient

- v-beam with rub ran considered functional
 vehicle overriding W-beam is probable,
- d. Drainage will be impeded or blocked by the use of concrete barrier wall (subject to deflection space requirements).
- e. High frequency of repairs to W-beam,
- f. Spandrel beam with low deflection needed around unrelocatable structure
- g. Accommodating passenger vehicles heavier or larger than the standard passenger car (e.g., passenger vans and small buses).

The modified thrie-beam guardrail is a Test Level 4 semi-rigid system and may be used where a Test Level 4 guardrail is required.

- 12. Single face median guardrail for bridges located on divided roadways shall be constructed the same as outer roadway guardrail under the following conditions:
- a. Wide medians where approach end anchor is located outside of opposing roadway clear zone.
- b. Medians of uniform width that are occupied by other transportation and joint use facilities,
- c. Medians of uniform or variable widths with independent vertical alignments not suited to normal median guardrail installations
- d. Medians of bifurcated roadways.

 Straight rail sections may be used to construct radii of 125' or greater. For radii less than 125' the rail must be fabricated (shop-bent) to fit.

- 14. Crash cushions may be required in lieu of or in conjunction with guardrail at locations where space does not permit development of sufficient guardrail length, offset or crashworthiness at terminals. Crash cushions shall be constructed at or in lieu of Type II assembles located in the approach clear zones.
- 15. Corrugated sheet steel beams, end shoes, end sections and backup plates shall conform to the current requirements of AASHTO MIBO, Class A. Type II (ZinZ) coating, All other metallic components, hardware and accessories shall be in conformance with the appropriate current AASHTO requirements.

16. Offset blocks:

- a. Steel offset blocks other than modified thrie-beam offset blocks are not permitted for new guardrail construction. Existing steel offset blocks may remain throughout the service life of the existing guardrail. PERMISSIBLE POST AND OFFSET BLOCK COMBINATIONS are tabulated on Sheet 12.
- b. Plastic offset block installations shall be constructed on guardrail outside of approach end anchorage assemblies or any transition system connecting to a rigid or thrie-beam barrier.
- 17. Where necessary to enlarge or add holes to galvanized guardrail, the work will be done by drilling or reaming. Damaged galvanized guardrail will be metalized in accordance with Sections 562 and 971 of the Standard Specifications. No burning of holes will be earmitted.
- 18. For guardrail reflector details see Sheet 17.
- 19. Any run of guardrail with existing concrete posts that is being reset under a construction or maintenance contract shall be result using timber or steel posts. Repair within a run of guardrail with existing concrete posts can be made with either steel, timber, sound salvaged concrete posts; replacement in kind of damaged posts is to be made when like posts are on hand at time of remair.

20. Substitutions between thrie-beam guardrail and concrete barrier wall are not eligible for CSIP consideration.

21. On roadways designated for reverse laning, all downstream ends of guardrail that are not shelded or that are not designed as approach end terminals shall be marked with post-mounted Type 3 Object Markers. Trailing bridge ends and trailing shoulder concrete barrier wall ends shall be marked with post-mounted Type 3 Object Markers except where there is trailing end guardrail. Object markers to be installed facing reverse laning traffic. The cost of the object marker shall be included in the cost of the guardrail.

FDOT DESIGN STANDARDS FY 2012/2013 GUARDRAIL INDEX NO. NO. 400 1

6. Flared end anchorage assemblies providing 4' offset are the standard end treatments for single face free standing guardrail approach ends. Parallel end anchorage assemblies for guardrail approach end treatments will be constructed only when restraints prevent construction of flared end anchorages.

Guardrail end anchorage assemblies shall be of the type called for in the plans. If the plans call for end anchorage assembly "flared" and does not identify the specific system(s) to be used, the contractor has the option to construct any FDOT approved flared assembly provided in this Index or identified on the Qualified Products List (QPL), subject to the conditions identified in the approved Index drawings, or QPL drawings if applicable.

If the plans call for end anchorage assembly "parallel" and does not identify the specific system(s) to be used, the contractor has the option to construct any FDOT approved parallel assembly provided in this Index or identified on the QPL, subject to the conditions identified in the approved Index drawings, or QPL drawings if applicable.

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When an end treatment is attached to guardrail with Pedestrian Safety Treatment, only end treatment systems with timber posts are to be used.

Existing approved proprietary end anchorage systems are identified on the Qualified Products List (QPL). After January 1, 2011 – manufacturers seeking approval of new proprietary end anchorage systems for inclusion on the QPL must submit application along with design documentation showing the end anchorage system; is crash tested to Test Level 3 criteria in accordance with the Manual for Assessing Safety Hardware (MASH), is accepted by FHWA for use as a guardrail end anchorage system, and is compatible with FDOT guardrail systems. System approvals will be contingent on FDOT's evaluation of crash test performance results for consistency with FDOT guardrail application and use. If approved, installation drawings signed and sealed by a professional engineer licensed in the State of Florida will be required.

Existing approved proprietary end anchorage systems are identified on the Qualified Products List (QPL).

After January 1, 2011 – manufacturers seeking approval of new proprietary end anchorage systems for inclusion on the QPL must submit application along with design documentation showing the end anchorage system;

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System approvals will be contingent on FDOT's evaluation of crash test performance results for consistency with FDOT guardrail application and use. If approved, installation drawings signed and sealed by a professional engineer licensed in the State of Florida will be required.

GENERAL NOTES

1. The illustrations for guardrail applications are standard configurations; adjustments are to be made as required by site specific ditions to attain optimum design for function, economy and serviceability

2. The beginning of guardrail need shall be at the greatest of the upstream distances from the hazard, as determined from Figures 1 and 2, and other application details of this Index

3. One Panel (i.e., panel length) equals 12-6". Guardrail shall be constructed with rail elements 12-6" in length except where 25-0" elements are called for by this and other standards (indexes) or specifically called for in the plans

Post spacing shall be 6'-3" except that reduced spacing shall be used for (a) transitions to anchorages at rigid structures such as bridges (See Detail J and Index No. 402) and transitions to redirective crash cushions, (b) the conditions in Note No. 7 below, (c, special post applications, (d) reduced post spacing required for specific end anchorage assemblies, and, (e) specific spacing called for in the plans.

4. Guardrail mounting height for the W-beam without rub rail and for thrie-beam is 1'-9" to the center of beam, and for W-beam with b rail 2'-0" to center of beam. Modified thrie-beam shall be mounted at a height of 2'-0" to center of beam. The height is critical and shall be attained in all cases; a tolerance of 3" above and 1" below the standard mounting heights is permissible over necessary surface irregularities (e.g., across shoulder gutters, inlets and roadway surface break lines). For guardrail placed on slopes beyond the shoulder point, there shall be no deviation more than 1° below to 3° above the desired height within any 25 foot section of quardrail.

5. All quardrail panels, end sections and special end shoes shall be lapped in the direction of adjacent traffic.

6. Flared end anchorage assemblies providing 4 offset are the standard end treatments for single face free standing guardrail approach ends. Parallel end anchorage assemblies for guardrail approach end treatments will be constructed only when restraints prevent construction of flared end anchorages.

Guardrail end anchorage assemblies shall be of the type called for in the plans. If the plans call for end anchorage assembly "flared" and does not identify the specific system(s) to be used, the contractor has the option to construct any FDOT approved flared assembly provided in this Index or identified on the Qualified Products List (QPL), subject to the conditions identified in the approved Index drawings, or OPL drawings if applicable.

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Existing approved proprietary end anchorage systems are identified on the Qualified Products List (OPL). After January 1, 2011 manufacturers seeking approval of new proprietary end anchorage systems for inclusion on the QPL must submit application along with design documentation showing the end anchorage system; is crash tested to Test Level 3 criteria in accordance with the Manual for Assessing Safety Hardware (MASH), is accepted by FHWA for use as a guardrail end anchorage system, and is compatible with FDOT guardrail systems. System approvals will be contingent on FDOT's evaluation of crash test performance results for consistency with FDOT guardrail application and use. If approved, installation drawings signed and sealed by a professional engineer licensed in

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REVISION

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- 11. Thrie-beam guardrail panels shall be used in guardrail transitions to bridge traffic railing barriers, to concrete and certain water filled safety shaped barriers, certain crash cushions and as a continuous barrier when called for in the plans. For additional information on rail attachment, post spacings, nested rails, location of thrie-beam transition panels and offset block configurations see details elsewhere in this Index, and Index Nos. 402, 410 and 414. The use of thrie-beam guardrail with standard offset blocks (Test Level 3 semi-rigid system) may be considered where one or more of the conditions listed below or similar conditions are anticipated or exist:

a. W-beam deflection is margina h W-beam with rub rail considered functionally deficient

- Vehicle overriding W-beam is probable,
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- d. Medians of bifurcated roadways

13. Straight rail sections may be used to construct radii of 125' or greater. For radii less than 125' the rail must be fabricated (shop-bent) to fit.

- 14. Crash cushions may be required in lieu of or in conjunction with guardrail at locations where space does not permit development of sufficient guardrail length, offset or crashworthiness at terminals. Crash cushions shall be constructed at or in lieu of Type II assemblies located in the approach clear zones.
- 15. Corrugated sheet steel beams, end shoes, end sections and backup plates shall conform to the current requirements of AASHTO M180, Class A, Type II (zinc) coating. All other metallic components, hardware and accessories shall be in conformance with the appropriate current AASHTO requirements.

16. Offset blocks:

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- 18. For quardrail reflector details see Sheet 17.
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DESIGN STANDARDS REVISIONS

- What are Design Standards Revisions?
 - Revisions to the Design Standards between regularly scheduled releases.
- When do you expect them?
 - On an "as needed" to Effect Changes of Immediate Concern with Implementation via Design Bulletin.
- How do you incorporate them?
 - By including a Reference on the Contract Plans Lead Key Sheet.

Roadway Design Bulletin 12-06 Design Standards Revision R1301



RICK SCOTT GOVERNOR 605 Suwannee Street Tallahassee, FL 32399-0450

SECRETARY

Mail Station 32

ROADWAY DESIGN BULLETIN 12-06 DESIGN STANDARDS REVISIONS R1301

DATE: March 12, 2012

TO: District Design Engineers, Plans Preparation Manual Holders

FROM: David C. O'Hagan, PE, State Roadway Design Engineer

COPIES: David Sadler, Tim Lattner, Robert Robertson, Duane Brautigam, Mark Wilson, Chris Richter, FHWA

SUBJECT: Design Standards Revisions (R1301), Dated July 1, 2012

The Design Standards Revisions to the FY 2012/2013 Design Standards eBooklet, Effective Date July 1, 2012, have been posted on the Roadway Design Office web site.

The Design Standards Revisions (R1301) includes a listing of all revisions incorporated into the affected Design Standard Indexes.

All plans beginning with the July 1, 2012 letting shall include a reference to "APPLICABLE DESIGN STANDARDS REVISIONS: 07-01-12" on the lower left corner of the Key Sheet below the Governing Specifications and Standards note, and above the Revisions area. For more information please see the Plans Preparation Manual, Volume II, Section 3.8 and Exhibit KS-1.

The July 1, 2012, Design Standards Revisions (R1301) includes the following Indexes:

Index No. 400 (Sheets 13, 17, 18, 22 & 26), GUARDRAIL - Dated 01/01/12:

(Sheet 13)

· Deleted "Guardrail Transition Cost" note from the ELEVATION view detail,

(Sheets 17)

- Revised Note 1 to better clarify the criteria associated with implementing PEDESTRIAN SAFETY TREATMENTS,
- Deleted cost information note (Note 3);

March 12, 2012 Design Bulletin 12-06 Page 2 of 2

(Sheets 18)

- Revised "See Note 1" to "See PEDESTRIAN SAFETY TREATMENTS" on PLAN view detail,
- · Deleted Note 1, renamed Note 2 to Note 1 and renamed Note 3 to Note 2,
- Revised the renumbered Note 2 for clarity,
- Deleted dimensions based on proprietary products for SECTION BB and SECTION CC; pot 220

(Sheet 22)

 Revised the "Class I " concrete label to read "Class NS" concrete on SECTION detail, (Sheet 26)

Deleted last sentence from Note 1 of the LATERAL PLACEMENT ON SLOPES table.

Index No. 414 (Sheet 1), Type K Temporary Concrete Barrier System - Dated 01/01/12:

· Added note for Alternate Design requirements for inclusion on QPL.

Index No. 619 (Sheets 1 & 2), Multilane, Mobile Operations Work on Shoulder, Work Within Travel Way - Dated 01/01/12:

(Sheet 1)

• Added New Note 2, Notes 3, 4, 5 and 8 revised. Revised detail for Work on Shoulder and Work Within Travel Lane.

(Sheet 2)

- · Deleted detail for Work Within Travel Lane, Outside or Inside Lane.
- Revised detail for Work Within Travel Lane, Center Lane and detail for Work Within Travel Lane.

The revised Index Drawings and Design Standards Revisions can be accessed at the following web site:

http://www.dot.state.fl.us/rddesign/DesignStandards/Standards.shtm

For questions, comments and/or clarification concerns relative to:

- Index 400 Contact John Mauthner, (850) 414-4334,
- Index 414 Contact Ezzel Benghuzzi, (850) 414-4352,
- Index 619 Contact Ezzel Benghuzzi, (850) 414-4352.

www.dot.state.fl.us

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The Design Standards Revisions (R1301) includes a listing of all revisions incorporated into the affected Design Standard Indexes.

Design Standards Revision R1301

When Applicable – "All plans beginning with the July 1, 2012 letting shall include a reference to **"APPLICABLE DESIGN STANDARDS** REVISIONS: 07-01-12" on the lower left corner of the Key Sheet below the Governing Specifications and Standards note, and above the Revisions area. For more information please see the Plans Preparation Manual, Volume II, Section 3.8 and Exhibit KS-1."

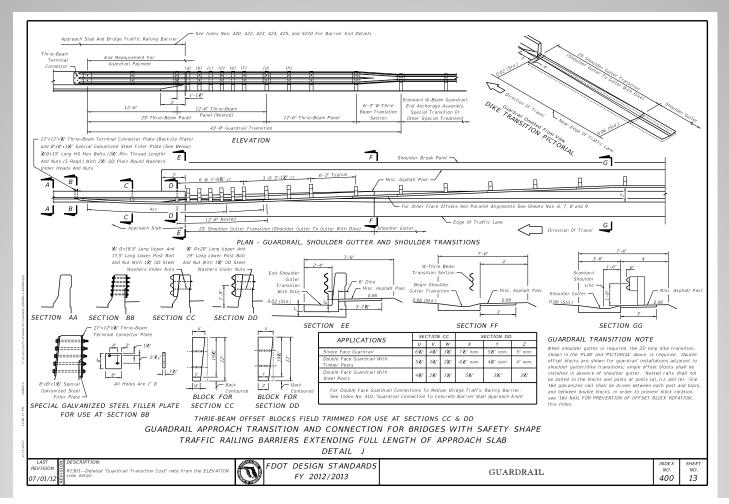
Design Standards Revision R1301

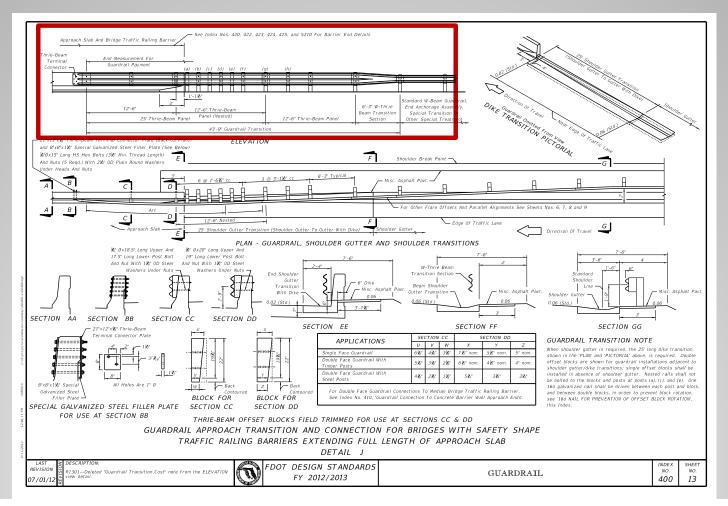
Index No. 400 (Sheets 13, 17, 18, 22 & 26), GUARDRAIL - Dated 01/01/12: (Sheet 13)

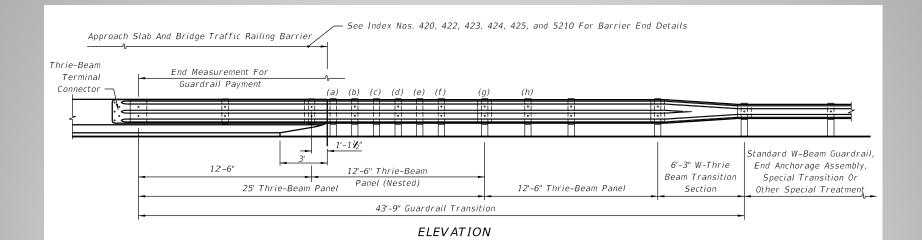
• Deleted "Guardrail Transition Cost" note from the ELEVATION view detail,

Based on Revisions to:
Specification 536 – Guardrail,
Subarticle 536-6 Method of Measurement,
Subarticle 536-7 Basis of Payment.

Index 400 Sheet 13



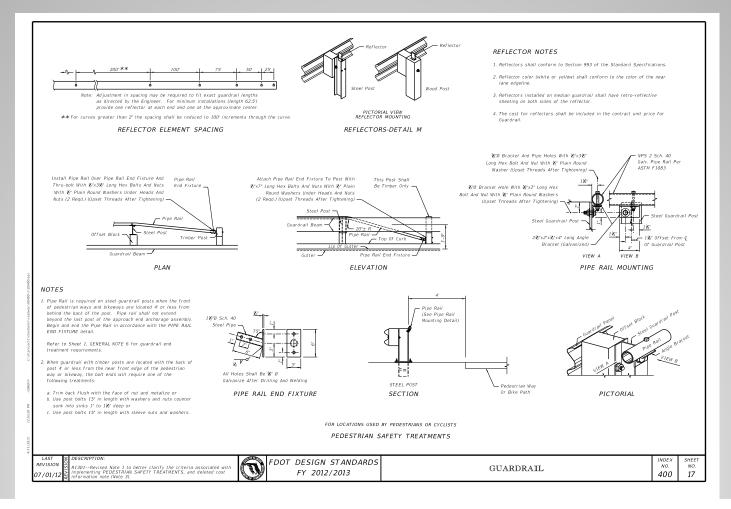


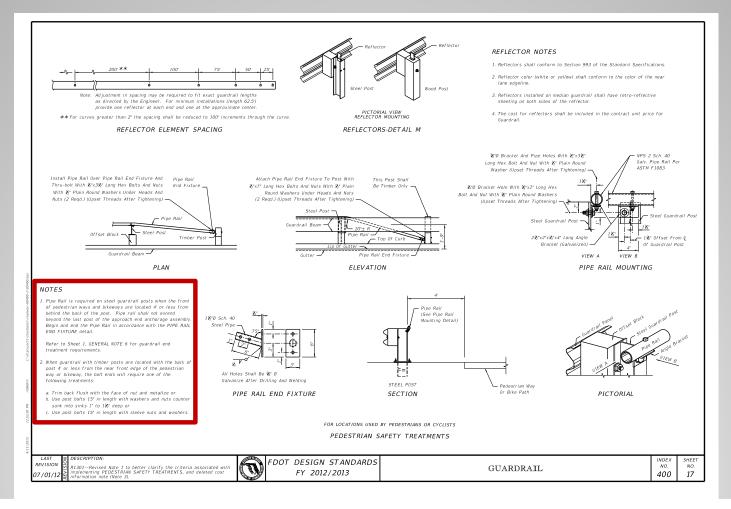


Design Standards Revision R1301

(Sheet 17)

- Revised Note 1 to better clarify the criteria associated with implementing PEDESTRIAN SAFETY TREATMENTS,
- Deleted cost information note (Note 3);





NOTES

1. Pipe Rail is required on steel guardrail posts when the front of pedestrian ways and bikeways are located 4' or less from behind the back of the post. Pipe rail shall not extend beyond the last post of the approach end anchorage assembly. Begin and end the Pipe Rail in accordance with the PIPE RAIL END FIXTURE detail.

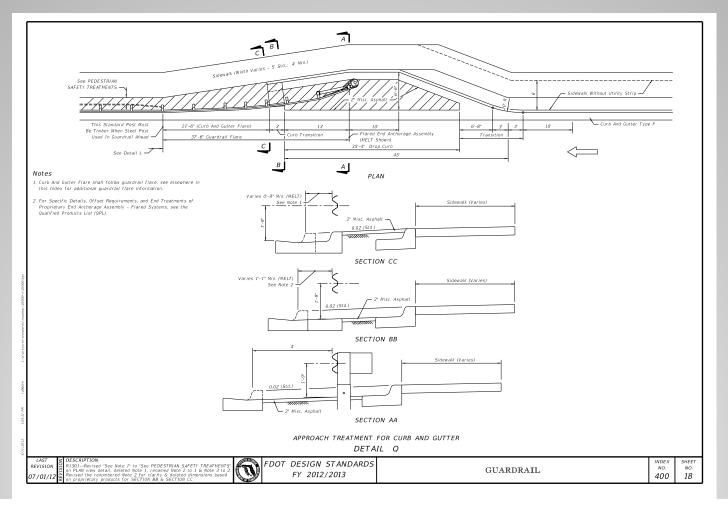
Refer to Sheet 1, GENERAL NOTE 6 for guardrail end treatment requirements.

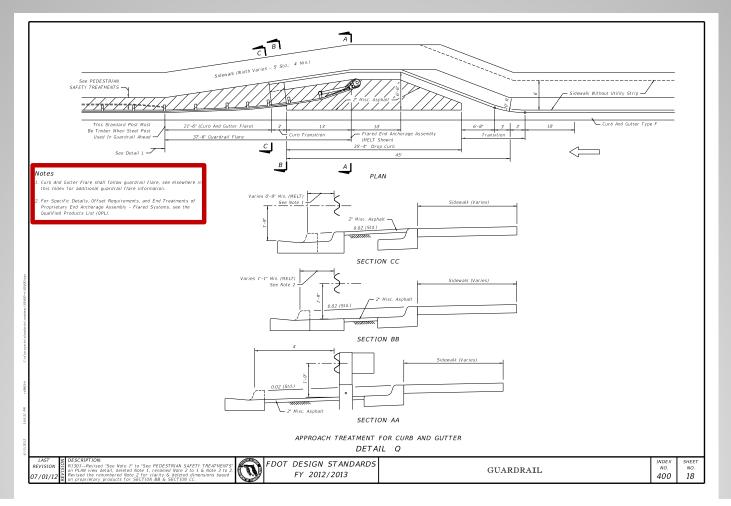
- 2. When guardrail with timber posts are located with the back of post 4' or less from the near front edge of the pedestrian way or bikeway, the bolt ends will require one of the following treatments:
 - a. Trim back flush with the face of nut and metalize or
 - b. Use post bolts 15" in length with washers and nuts counter sunk into sinks 1" to $1\frac{1}{2}$ " deep or
 - c. Use post bolts 15" in length with sleeve nuts and washers.

Design Standards Revision R1301

(Sheet 18)

- Revised "See Note 1" to "See PEDESTRIAN SAFETY TREATMENTS" on PLAN view detail,
- Deleted Note 1, renamed Note 2 to Note 1 and renamed Note 3 to Note 2,
- Revised the renumbered Note 2 for clarity,
- Deleted dimensions based on proprietary products for SECTION BB and SECTION CC;





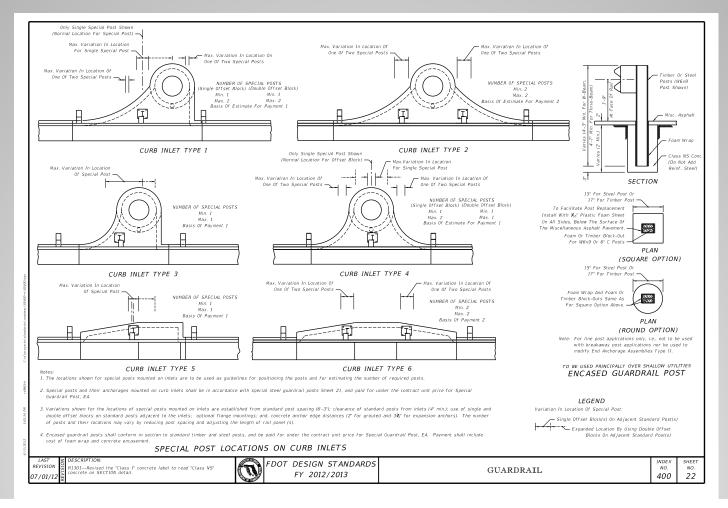
Notes

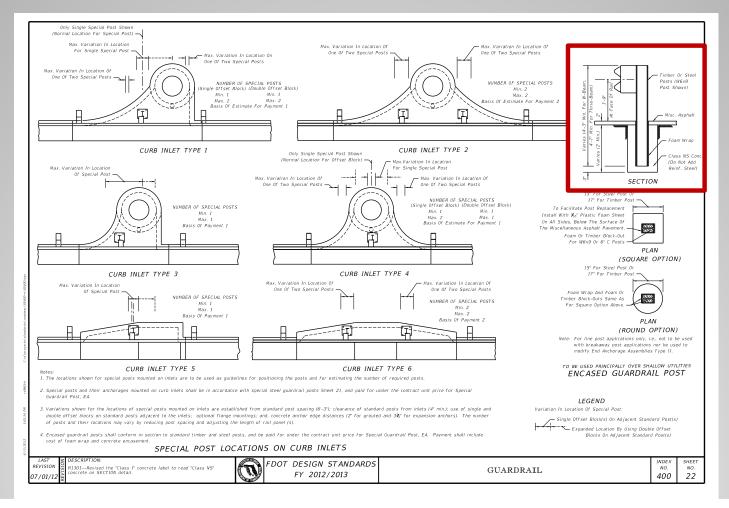
- 1. Curb And Gutter Flare shall follow guardrail flare, see elsewhere in this Index for additional guardrail flare information.
- 2. For Specific Details, Offset Requirements, and End Treatments of Proprietary End Anchorage Assembly – Flared Systems, see the Qualified Products List (QPL).

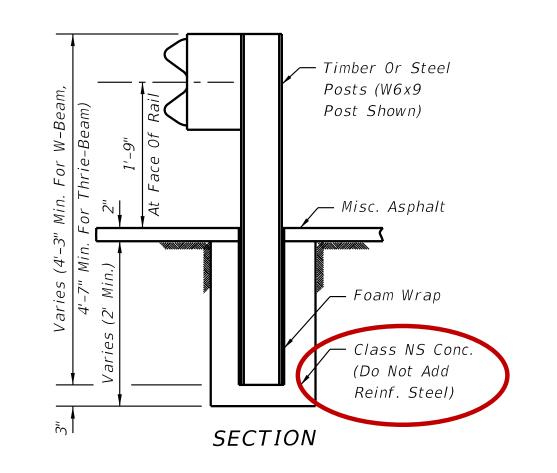
Design Standards Revision R1301

(Sheet 22)

 Revised the "Class I " concrete label to read "Class NS" concrete on SECTION detail



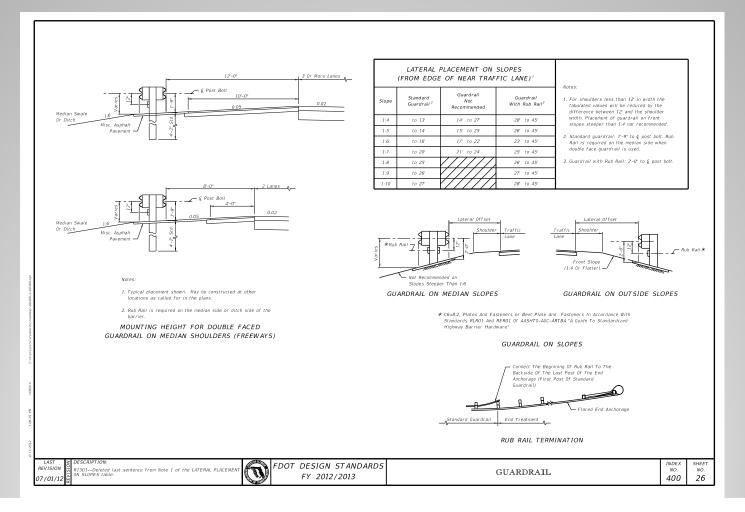


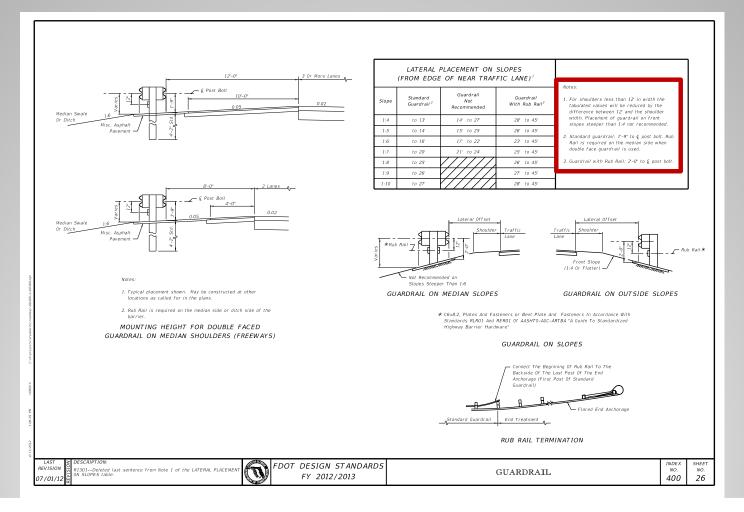


Design Standards Revision R13-01

(Sheet 26)

 Deleted last sentence from Note 1 of the LATERAL PLACEMENT ON SLOPES table.





Notes:

- 1. For shoulders less than 12' in width the tabulated values will be reduced by the difference between 12' and the shoulder width. Placement of guardrail on front slopes steeper than 1:4 not recommended.
- 2. Standard guardrail; 1'-9" to Q post bolt. Rub Rail is required on the median side when double face guardrail is used.
- 3. Guardrail with Rub Rail; 2'-0" to Q post bolt.

SUMMARY OF GUARDRAIL Form

									SUI	MMA	ARY	01	- G	UA	RDF	(AI	L										
LOCATION				GUARDF	AIL (LF)			BRI ANCH ASSEMBI	DGE ORAGE .IES (EA)	ENL	D ANG	CHOR.	AGE ,	ASSEI	MBLIE	S (E	A)	LOCATION	-	PEDES SAFI TREAT	TRIAN TY MENT		ROAL	DWAY			
				ROAD	WAY			NE CONSTR	W	ELA		PARA				VDE	CPT	STATION	SIDE	PIPE RAIL (LF)		1	RUB R.	AIL (L	F)	REMARKS	FIELD BOOK REFERENCE
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Bridge Anchorage Assemblies (EA) New Construction or Retrofit

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LOCATION				GUARDI	RAIL (LF))		BRIDGE ANCHORAGE ASSEMBLIES (EA)									LOCATIOI	PEDESTRIAN SAFETY TREATMENT		ROADWAY							
		ROADWAY						CONCT	W NUCTION TROFIT	CL AC		PARALLEL TYPE I		. ,, ,		CDT	CTATION CIDE				1	RUB R.	AIL (L	F)	REMARKS	FIELD BOOK REFERENCE	
STATION	SIDE	ROAL	DWAY	DOUBL	E FACE	MOD.	THRIE DBL FACE	OR RE	TROFIT		ן ש	PARAI		ITPE		TPE	CRI	STATION	SIDE	PIPE RAIL (LF)		S	GL	E	DBL		NET ENERGE
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Bridge Anchorage Assemblies (EA) **New Construction or Retrofit**

BRIDGE ANCHORAGE LOCATION GUARDRAIL (LF) END ANCHORAGE ASSEMBLIES (EA) ASSEMBLIES (EA) ROADWAY NEW CONSTRUCTION FLARED PARALLEL TYPE II TYPE CRT MOD. THRIE STATION SIDE ROADWAY DOUBLE FACE OR RETROFIT BEAM DBL FACE Ρ Р F Р F Р F Р F Р F Ρ F Р F F FROM ΤО FROM ΤО FROM ΤО FROM ΤО FROM ΤО FROM то FROM ΤО TOTAL

SUMMARY OF GUARDRAIL

Pedestrian Safety Treatment and Roadway Rub Rail

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LOCATION				GUARDI	BR. ANCH ASSEMB	IDGE IORAGE LIES (EA)	END ANCHORAGE ASSEMBLIES (EA)								LOCATION	PEDESTRIAN SAFETY TREATMENT			ROAL	WAY							
				ROAL	DWAY			CONCT.	EW RUCTION	<i>ELA</i>		PARA		TYD	_ ,,			STATION			ALL (15)		RUB R.	AIL (L	F)	REMARKS	FIELD BOOK REFERENCE
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Pipe Rail (LF) Rub Rail (LF)

LOCATIO	N	SAF	TRIAN ETY MENT		ROAD	WAY			FIELD BOOK		
				F	RUB RA	AIL (LF	;)	REMARKS			
STATION	SIDE	PIPE R	AIL (LF)	S	GL	D	BL		REFERENCE		
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Specification 536-6 Method of Measurement

536-6.4 Bridge Anchorage Assemblies: The quantity to be paid for will be the number of each, constructed, in place and accepted.

536-6.5 Guardrail Anchorage (Concrete Barrier Wall): The quantity to be paid for will be the number of each, constructed, in place and accepted.

Specification 536-6 Method of Measurement

536-6.9 Other Rail: 536-6.9.1 Rub Rail: The quantity to be paid for will be the plan quantity, in feet, constructed, in place and accepted.

536-6.9.2 Pipe Rail: The quantity to be paid for will be the plan quantity, in feet, constructed, in place and accepted.

Specification 536-7 Basis of Payment

536-7.4 Bridge Anchorage Assemblies: Price and payment will include furnishing and installing the special End Shoes, Wood Blocks or Retrofit Wing Posts, Concrete Anchor Posts, Thrie-Beam Terminal Connectors, Back Up Plates, Filler Plates, and necessary hardware.

536-7.5 Guardrail Anchorage (Concrete Barrier Wall): Price and payment will include installing connections to concrete barrier walls, as shown on the Design Standards, Index Nos. 400 and 410.

Specification 536-7 Basis of Payment

536-7.9 Other Rail: 536-7.9.1 Rub Rail: Price and payment will include all components specified on the plans and Design Standards, Index No. 400.

536-7.9.2 Pipe Rail: Price and payment will include all components specified on the plans and Design Standards, Index No. 400.

Specification 536-7 Basis of Payment

536-7.10 Payment Items: Payment will be made under:

Item No. 536- 5-Item No. 536- 6-Item No. 536- 8-

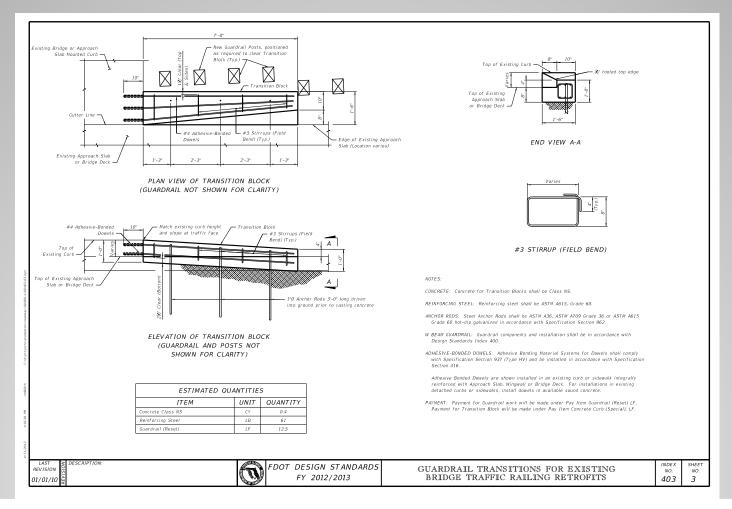
Item No. 536-82-

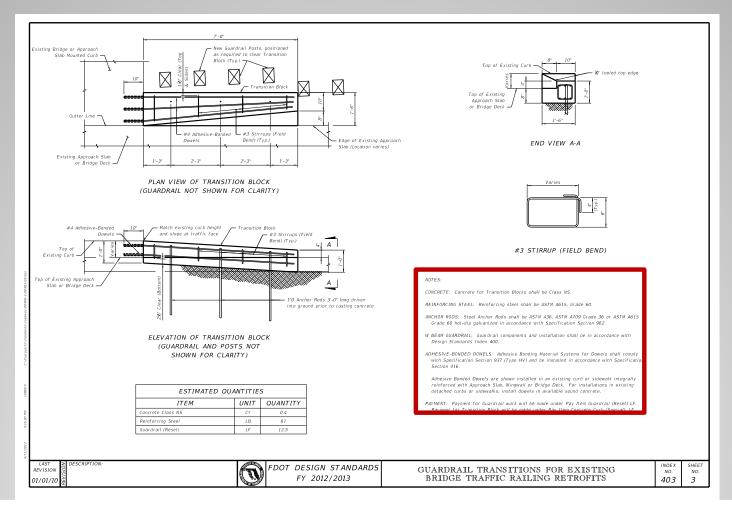
Rub Rail - per foot. Pipe Rail - per foot. Bridge Anchorage Assemblies - each. Guardrail Anchorage (Concrete Barrier Wall) - each.

Basis of Estimates Pay Items

536-5-A Guardrail – Rub Rail, LF

- A = Type
- 1 (Single Sided)
- 2 (Double Sided)
- 536-6 Guardrail Pipe Rail, LF
- 536-8 Guardrail Bridge Anchorage Assembly, EA
- 536-82 Guardrail Anchorage (Concrete Barrier Wall), EA





NOTES:

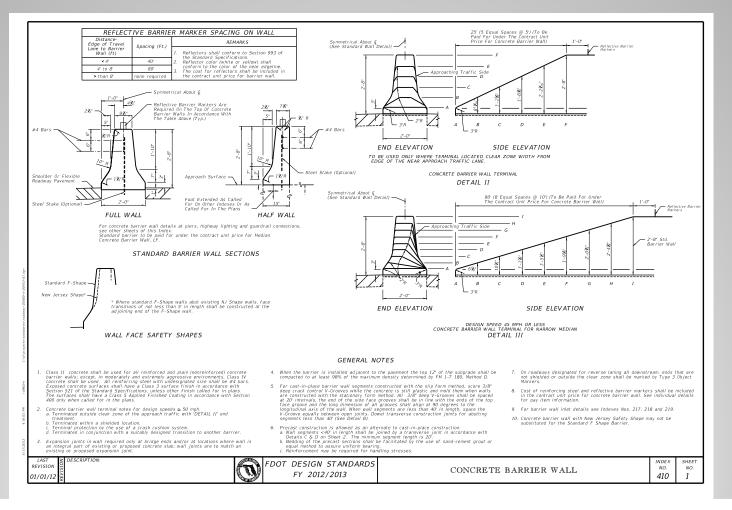
CONCRETE: Concrete for Transition Blocks shall be Class NS.

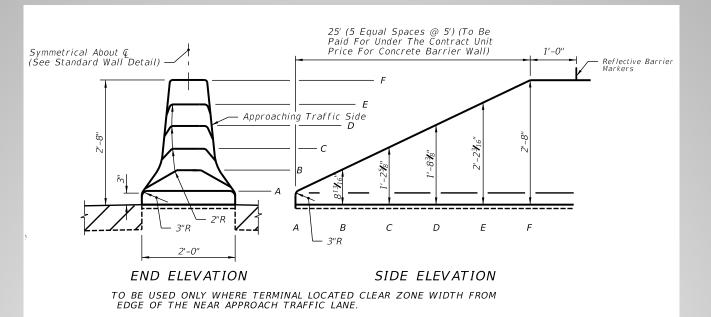
REINFORCING STEEL: Reinforcing steel shall be ASTM A615, Grade 60.

- ANCHOR RODS: Steel Anchor Rods shall be ASTM A36, ASTM A709 Grade 36 or ASTM A615 Grade 60 hot-dip galvanized in accordance with Specification Section 962.
- W BEAM GUARDRAIL: Guardrail components and installation shall be in accordance with Design Standards Index 400.
- ADHESIVE-BONDED DOWELS: Adhesive Bonding Material Systems for Dowels shall comply with Specification Section 937 (Type HV) and be installed in accordance with Specification Section 416.

Adhesive Bonded Dowels are shown installed in an existing curb or sidewalk integrally reinforced with Approach Slab, Wingwall or Bridge Deck. For installations in existing detached curbs or sidewalks, install dowels in available sound concrete.

PAYMENT: Payment for Guardrail work will be made under Pay Item Guardrail (Reset) LF. Payment for Transition Block will be made under Pay Item Concrete Curb (Special), LF.





Index 411 Sheet 1

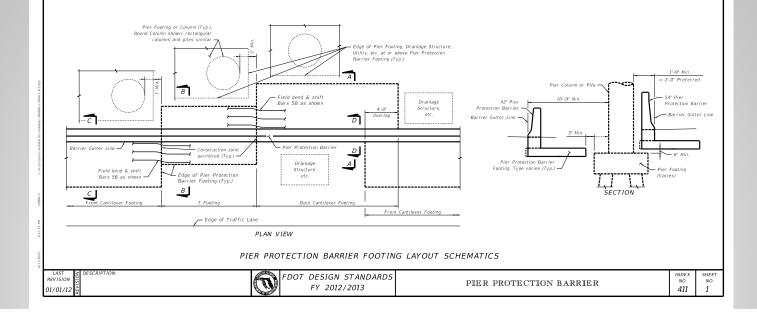
This Pier Protection Barrier has been structurally evaluated to be equivalent or greater in strength to other safety shape traffic barriers which have been crash tested to NCHR Report 350 TL-5 criteria. This barrier meets the requirements of the AASHTO LRFD Bridge Design Specifications for a barrier used for bridge pier protection.

GENERAL NOTES

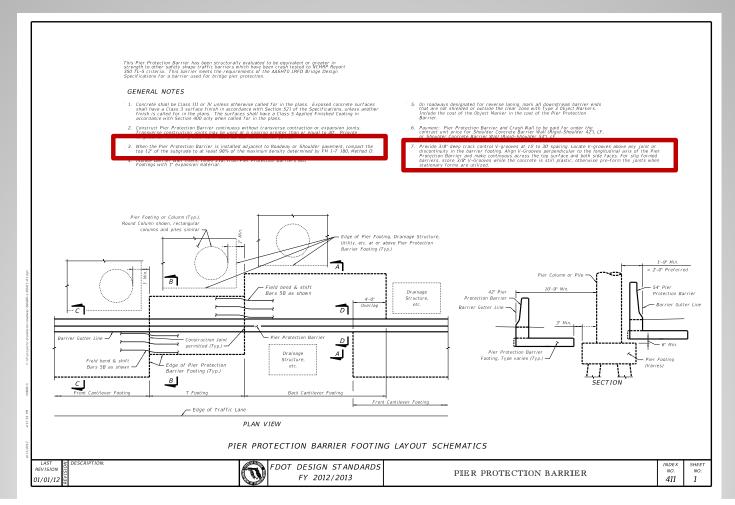
- Concrete shall be Class III or IV unless otherwise called for in the plans. Exposed concrete surfaces shall have class 3 surface initial in accordance with Section 321 of the Sectifications, unless another finish is called for in the plans. The surfaces shall have a class 5 Applied Emisshed Coating in accordance with Section 400 only wher called for in the plans.
- Construct Pier Protection Barrier continuous without transverse contraction or expansion joints. Transverse construction joints may be used at a spacing greater than or equal to 40°. Provide longitudinal reinforcing steel continuous across construction joints.
- When the Pier Protection Barrier is installed adjacent to Roadway or Shoulder pavement, compact the top 12" of the subgrade to at least 98% of the maximum density determined by FM 1-T 180, Method D.
- Isolate Barrier Wall Inlets, Index 218, from Pier Protection Barriers and Footings with 1" expansion material.



- Payment: Pier Protection Barrier and Crash Wall to be paid for under the contract unit price for Shoulder Concrete Barrier Wall (Rigid-Shoulder 42'), LF, or Shoulder Concrete Barrier Wall (Rigid-Shoulder 54'), LF.
- 7. Provide 3/8' deep crack control V-grooves at 15 to 30 spacing. Locate V-grooves above any joint or discontinuity in the barrier toating. Align V-Grooves perpendicular to the longitudinal axis of the Pier Protection Barrier and make continuous across the top surface and both side faces. For sign formed barriers, score 3/8' V-Grooves while the concrete is still plastic, otherwise pre-form the joints when stationary forms are utilized.



Index 411 Sheet 1



Index 411 Sheet 1

- 3. When the Pier Protection Barrier is installed adjacent to Roadway or Shoulder pavement, compact the top 12" of the subgrade to at least 98% of the maximum density determined by FM 1–T 180, Method D.
- 7. Provide 3/8" deep crack control V-grooves at 15' to 30' spacing. Locate V-grooves above any joint or discontinuity in the barrier footing. Align V-Grooves perpendicular to the longitudinal axis of the Pier Protection Barrier and make continuous across the top surface and both side faces. For slip formed barriers, score 3/8" V-Grooves while the concrete is still plastic, otherwise pre-form the joints when stationary forms are utilized.

Was removed from the FY 12/13 eBooklet

Ongoing research

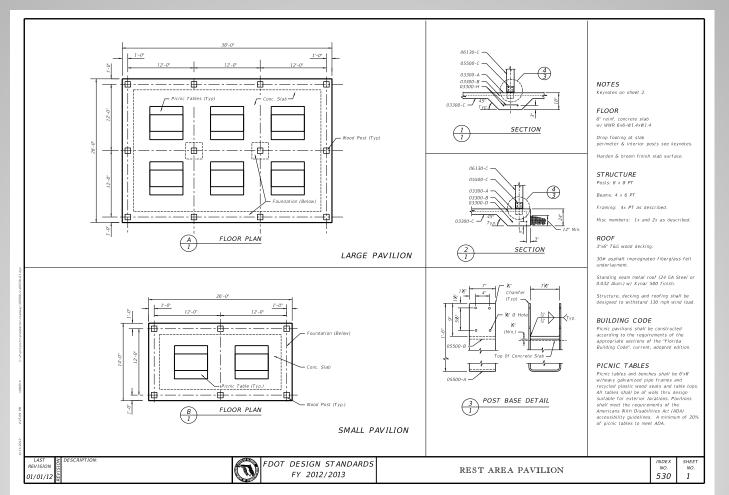
Future Action to be Determined

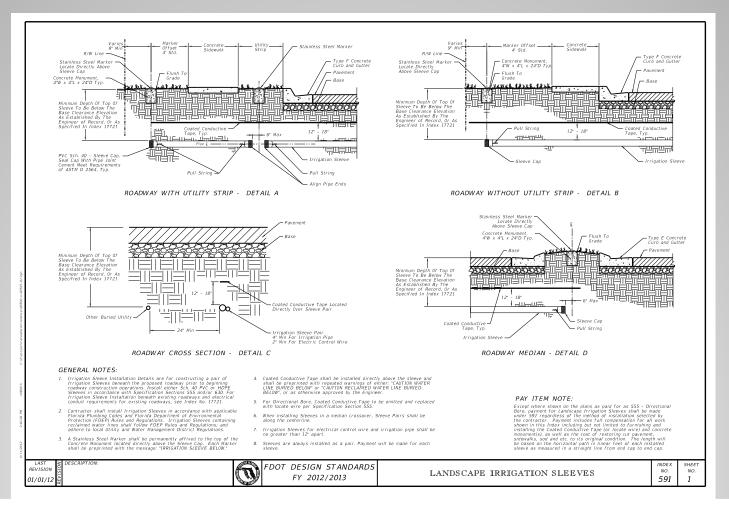
 For guidance on Selection of Crash Cushions please see the Basis of Estimates website at:

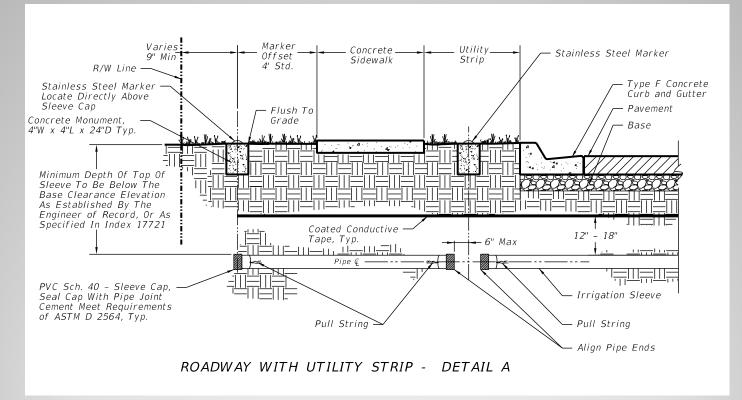
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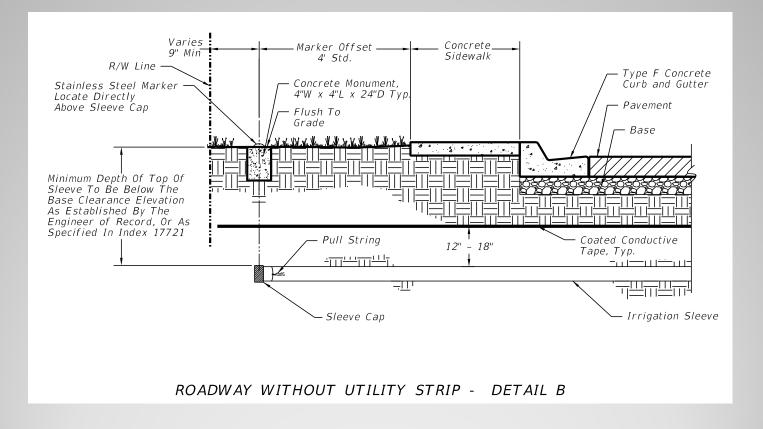
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wareness Month.	Chapter 11	Quick Reference: Crash Cushion Pay Item Selection, for Estimates Bulletin 11-10 Crash Cushions, Gaphic updated 4-6-12 for meltiple projects on a contract.	4-6-12
Main Level Navigation		upuated 4-6-12 for many protects on a contract.	
Information By Topic	Chapter 12	Items 200 through 299	3-19-12
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Meetings/Events	attention to the		
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Offices Please Select One •	Chapter 15	Items 500 through 599	4-6-12
Please Select One •	<u>onapter ro</u>	Quick Reference: Guardrail Payment for Estimates Bulletin 12-02 Guardrail Payment	40.12
Offers I and Neutralian	Chapter 16	Items 600 through 699	3-19-12
Office Level Navigation		Items 700 through 799	
Scroll down for full list.)	Chapter 17	Quick Reference: Estimates Bulletin 12-03 Dynamic Message Signs	4-10-12
Implemented Specifications	Objective 10	No. 100 through 000	3-19-12
O 2010 Standard Specifications O Implemented Modifications	Chapter 18	Items 800 through 899	3-19-12
July 2012 Workbook	Chapter 19	Items 900 through 999	3-19-12
 <u>Mandatory - July</u> January 2012 Workbook 	Chapter 20	Items 1000 through 1999	3-19-12
<u>Mandatory - January</u>		Menter Day Karry List for Come Back-Current any items in Event / view) format, used for Computation Back	
O Design/Build Division 1 Web Links in the Specs	Master Pay Item	Master Pay Item List for Comp BookCurrent pay items in Excel (.xlsx) format, used for Computation Book Forms.	automated;
O Spec Book Archives	List	Other formats are available at	monthly
2010 Spec Book 2007 Spec Book		http://www.dot.state.fl.us/specificationsoffice/Estimates/BasisofEstimates/Default.shtm#Master	
2004 Spec Book	Cover and Dividers	Cover and Section Dividers, 2012 Edition	3-19-12
2000 Spec Book Other Specifications	Note: The Basis of	Festimates is a design tool. It is not a contract document. All requirements, measurement, and payment de	tails need to
Local Agency Specs	be included in the c	ontract documents: plans, design standards, and/or specifications. Refer to the Introduction and Chapter 6 for a	
Developmental Specs Push Button Specs	information regardin	g the use of the BOE and specific pay item details.	
Specification Development			
O Industry Review			
Context Proposed Revisions Other Spec Development			

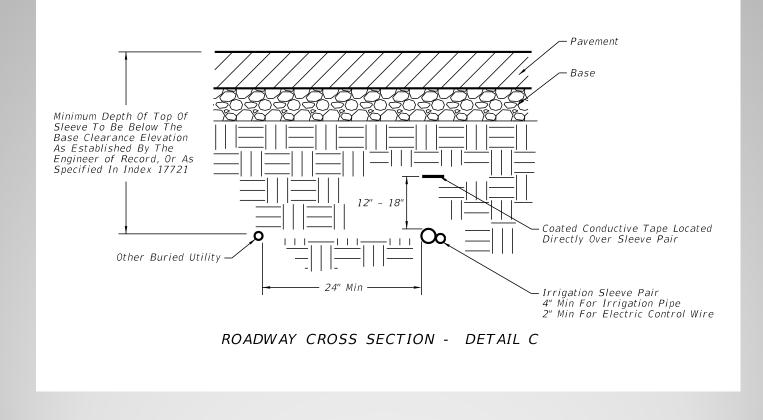


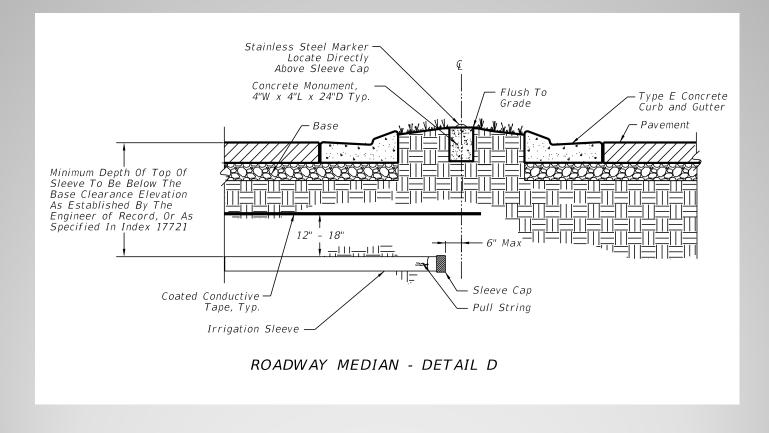












NOTES

NOLES PIPE RALING & POSTS: Structural Tube, Pipe and Bar shall be in accordance with ASTM B221 or ASTM B429, Alloy 6061-T6. End Rail 90 bends and corner bends with maximum 4-0 post spacing, may be Alloy 6063-T6. Posts and End Rails shall be fabricated and installed plumb, 2 1 tobrance when measured at 3-6 above and structural to the state of the state of the structure of the structure and the structure of the structure of

R	AILING MEMBER DIMENSIONS	TABLE	
MEMBER	DESIGNATION	OUTSIDE DIMENSION	WALL THICKNESS
Posts	2" NPS (Sch. 40)	2.375"	0.154"
Rails	2" NPS (Sch. 40)	2.375	0.154"
Rail Joint/Splice Sleeves	1½" NPS (Sch. 40)	1.900"	0.145"
Handrails Joint/Splice Sleeves	1" NPS (Sch. 40)	1.315"	0.133"
Handrails	1½° NPS (Sch. 40)	1.900"	0.145"
Handrail Support Bar	1" Ø Round Bar	1.000"	N/A

BASE PLATES: Base Plates Shall be in accordance with ASTM B209, Alloy 6061-76. Shim Plates Shall be atomixim in accordance with ASTM B209, Alloy 6061 or 6063. Shim glates shall be used for foundation height adjustments greater than *X*- and localized irregularities greater than *X*-reject trim ship alters when necessary to markin the contaurs of the foundation. Beverlied shim plates may be used in lieu of trimmed Flat shim plates shown. Stacked shim plates must be bonded together with adhesive honding material and lumled to a maximum total thickness of *X*, unless longer anchor bolts are provided for the exposed thread length.

- COATINGS: The aluminum railing shall be mill finish unless otherwise noted in the Contract Documents. All nuts, bolts and washers shall be hot-dip galvanized in accordance with Section 962 of the Specifications. ARCHOR BOLTS:

AMCHOR B0175. The similar be indexing parameters in accordance with Section Social dispersion for the spectrations, Anchor bolts shall be in accordance with ASTM F1554 Grade 36. Headless anchor bolts for Adhesive Anchors shall be the accordance with ASTM and F1554 Grade 36. Headless anchors bolts for Adhesive Anchors shall be the accordance with ASTM F456 and Plate Washers (for the Section 54. John Section 5

- JOINTS.

DNFS: All Fixed joints are to be welded all around and ground smooth. Expansion Joints shall be spaced at a maximum of 30–0°. Field splices similar to the expansion joint detail may be approved by the Engineer to factifiate shpipping and handling, but rais must be continuous across a minimum of two posts. Only use the Continuity Field Splice (Detail "E") to make the railing continuous for unforeseen field adjustments.

WEDDG. WEDDG. Minimum shall be in accordance with the American Welding Society Structural Welding Code (Alumium) AMS/JAWS D12 (current cellion). Filer metal shall be either ER5183, ER5356 or ER5556. Nondestructive testing of welds is not required. SHOP DRAWINGS. SHOP DRAWINGS. We be schedieted by the Contractor for the Engineer's approal prior to fabrication of the PARENT.

XYMENT: Guiderail Shall be paid for under the contract unit price for Pipe Guiderail (Aluminum), LF (Item No. 515-1-2), Payment for the Guiderail will be plan quantity measured as the length along the center Jine of the top rail, and includer sirils, posts, rail splite assembly, base plates, antoho bolis, nuts, washers, resilient or neoprene pads and all incidental materials and labor required to complete installation of the Guiderail.

ESCRIPTION LAS7 REVISION 01/01/1

FDOT DESIGN STANDARDS $\overline{\mathbf{n}}$ FY 2012/2013

INDEX SHEET NO. NO. 870 1

NOTES

HOL TO UNIC A POTS: Fire fails and Posts shall be in accordance with ASTM AS3 Grade B for standard weight pige and ASTM AS00 Grade B. C or D or ASTM AS01 for structural tube. Bars for handrail supports shall be ASTM AS0. Posts and Erd mails shall be faircaided and installed jointh, 2⁺1 (oterance when measured continuous with a 9⁺ bend radius or terminated at an install of the structural atoms and those when handrails en or required. For changes in targential inograduatia alignment grader than 45°, toxis at the corner agest. For changes in targential inograduatia alignment grader than 45°, toxis at the corner agest. For curved longitudinal alignment she top and bottom rails and handrails shall be shoe bent to match the alignment radius.

	RAILING MEMBER DIMENSIONS	TABLE	
MEMBER	DESIGNATION	OUTSIDE DIMENSION	WALL THICKNESS
Posts	2" NPS (Sch. 40)	2.375"	0.154*
Rails	2" NPS (Sch. 40)	2.375"	0.154*
Rail Joint/Splice Sleeves	1½° NPS (Sch. 40)	1.900"	0.145*
Handrails Joint/Splice Sleeves	1" NPS (Sch. 40)	1.315"	0.133*
Handrails	1½° NPS (Sch. 40)	1.900"	0.145*
Handrail Support Bar	1" Ø Round Bar	1.000"	N/A

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BASE PLATES BASE PLATES BASE PLATES BASE PLATES STM PLATES STM Plates shall be aluminum in accordance with ASTM 200, Aloy 6061 or 6063. Stm plates shall be Stm Plates shall be aluminum in accordance with ASTM 200, Aloy 6061 or 6063. Stm plates shall be Field trim shim plates when necessary to match the contours of the fourdation. Beveled shim plates may be used in lieu of timmed flat shim plates show. Stated shim plates must be booled integr anchor bolts are provided for the exposed thread length. CUTINES. CUTINES.

COATINGS. The railing shall be hot-dig galvanized after experience with Section 962 of the Specifications. All nuts, boils and washers shall be hot-dip galvanized in accordance with Section 962 of the Specifications.

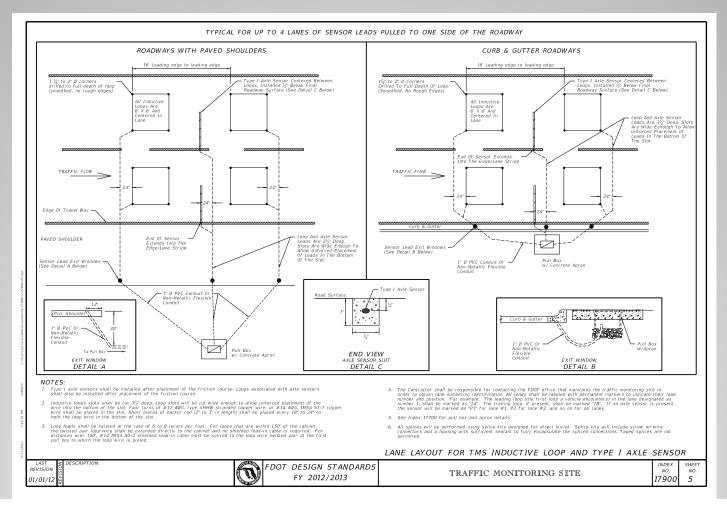
RESILTERNI AND NEUPREME PAUS: Resilient and Neopreen pads shall be in accordance with Specification Section 932, except that testing of the finished pads shall not be required. Neoprene pads shall be durometer hardness 60 or 70. JOHNTS:

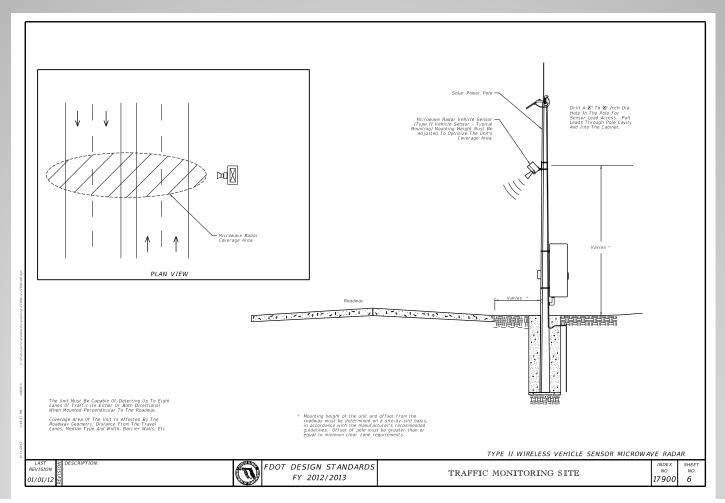
of the trainede pads shall not be required. Neopreele pads shall be durender hardness 60 or 70. All free disciplinations are to be wellede all around and ground smooth. Expansion joint detail may be approved by the Engineer to facilitate shipping and hadding, but rais is used be collarbacive across a minimum of two field adjustments. Continuity field Spice Spice (Detail C+) to make the raining continuous for unforesent field adjustments. So that is a shall be intercent and the spice of the s

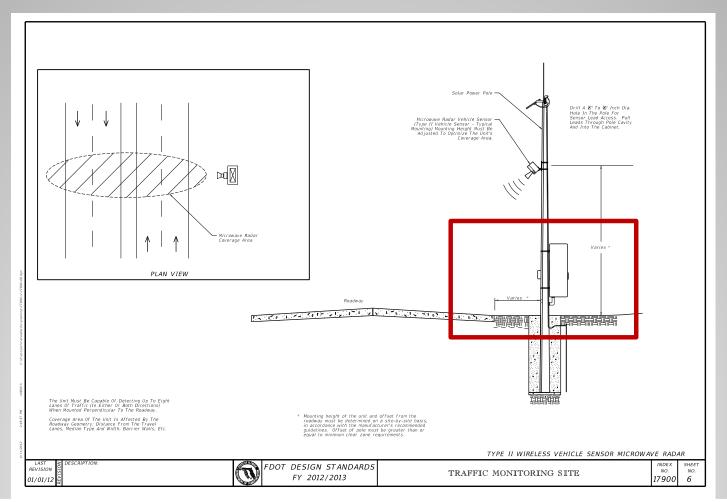
VMENT: Guiderail shail be paid for under the contract unit price for Pipe Guiderail (Steel), LF (Item No. 515-1-1). Payment for the Guiderail will be pian quantity measured as the length along the center line of the top rail, and includes rails, posts, rail splice assembly, base plates, anchor bolts, nuts, washers, resilient or neopreme pads and all incidental materials and labor required to complete installation of the Guiderail.

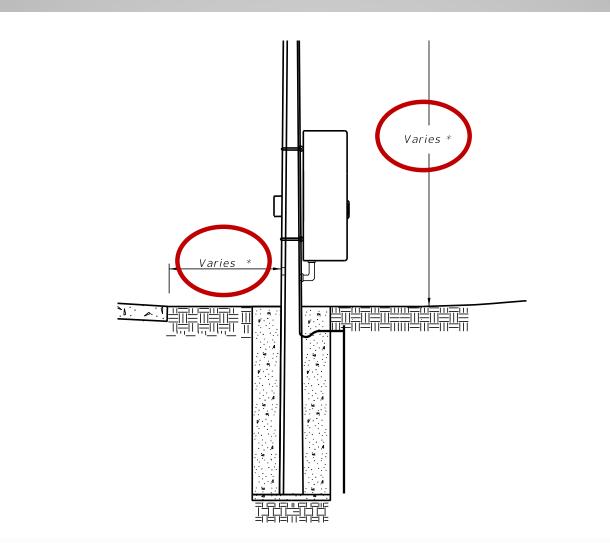
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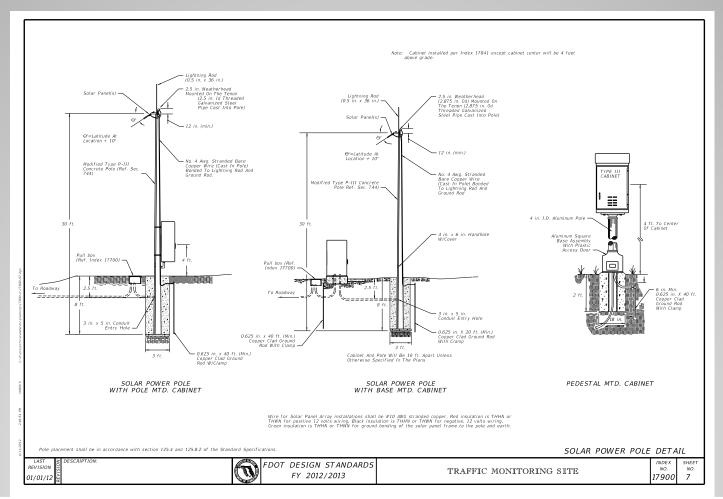
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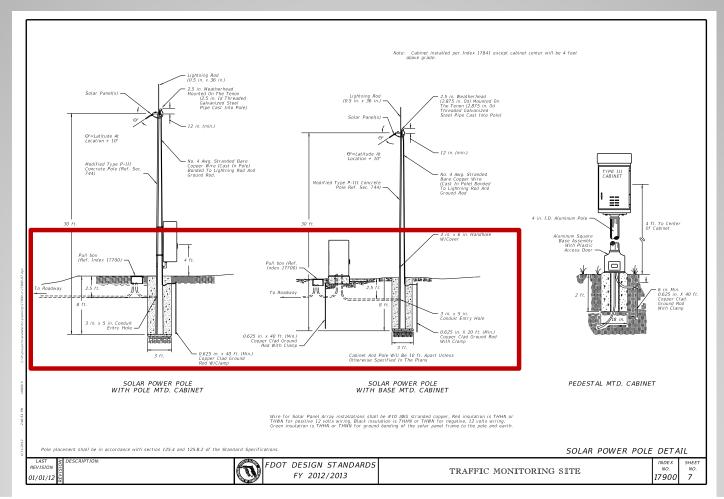


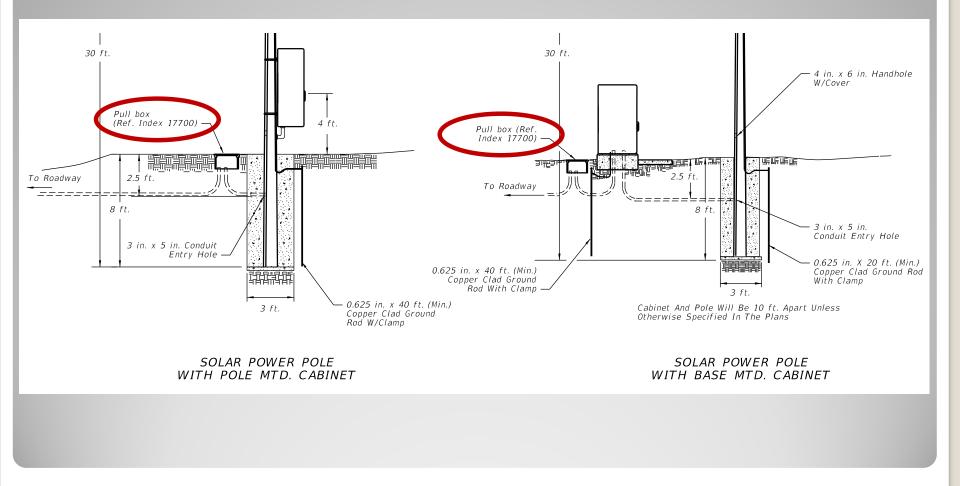


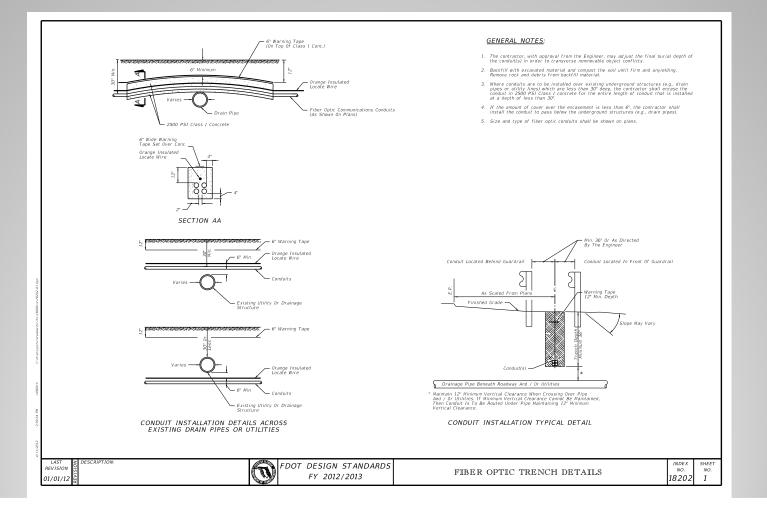












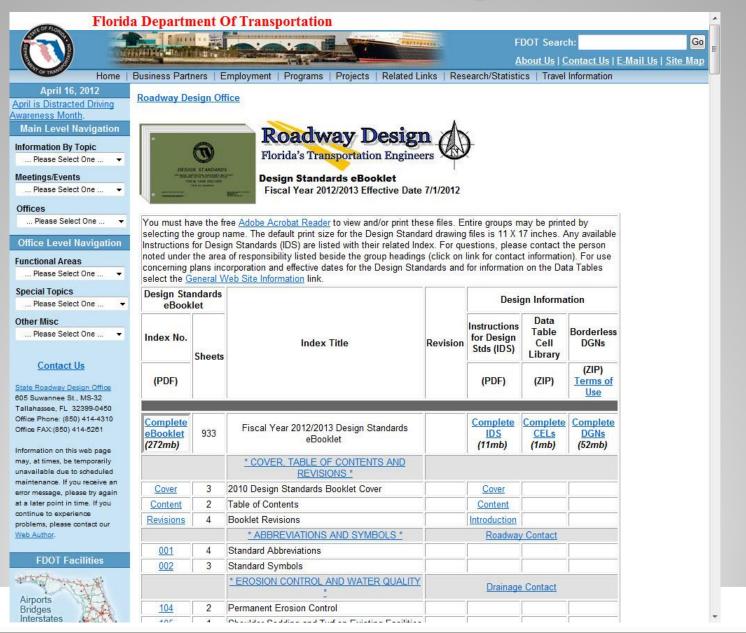
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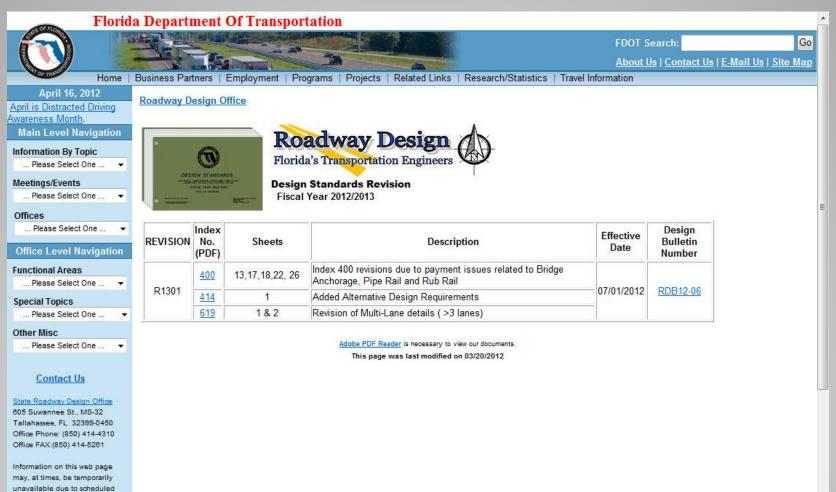
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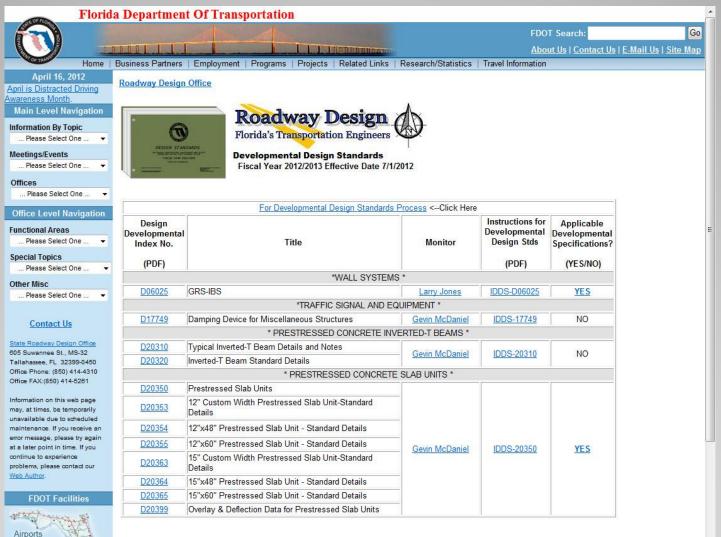


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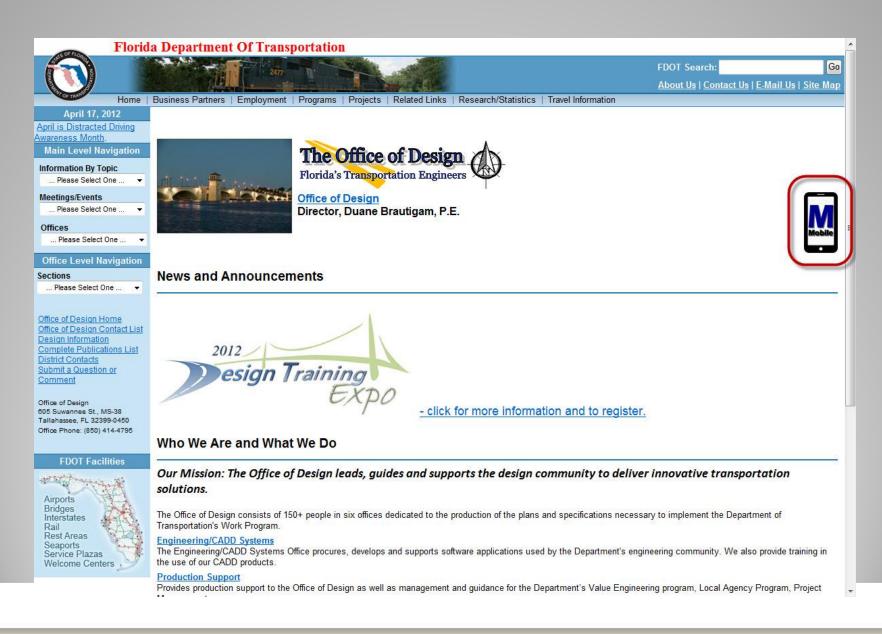


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Thank You!

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