## STATE ARBITRATION BOARD

1022 LOTHIAN DRIVE TALLAHASSEE, FLORIDA 32312 PHONE: (904) 385-2852

23 March 1993

 $\neq \neq \neq$  NOTICE  $\neq \neq \neq \neq$ 

In the case of Mid-State Paving Company, Inc. versus the Florida Department of Transportation on Project No. 16130-3519 in Polk County, Florida, both parties are advised that State Arbitration Board Order No. 2-93 has been properly filed on March 23, 1993.

H. Eugene Cowger, PE Chairman & Clerk, S.A.B.

S.A.B. CLERK

MAR 23 1993

FILED

Copies of Order & Transcript to:

J.B. Lairscey, Jr., PE, Director Office of Construction/FDOT Jon d. Chellgren, President/Mid-State Paving Co., Inc.

#### STATE ARBITRATION BOARD

ORDER NO. 2-93

RE:

Request for Arbitration by Midstate Paving Corp. on Job No. 16130-3519 in Polk County

The following members of the State Arbitration Board participated in the disposition of this matter:

H. Eugene Cowger, P. E. Chairman Kenneth N. Morefield, P. E. Member John Roebuck, Member

Pursuant to a written notice, a hearing was held on a request for arbitration commencing at 11:25 a.m., January 27, 1993.

The Prime Contractor executed an Authorization for Subcontractor to Pursue Arbitration form authorizing Pavex Corporation, a subcontractor, to act as its agent in pursuing this claim.

The Board Members, having fully considered the evidence presented at the hearing,, now enter their order No. 2-93 in this cause.

#### ORDER

The Subcontractor presented a request for arbitration of a claim for additional compensation in the total amount of \$23,750.63 for additional work ordered by the Department of Transportation. This work consisted of removing and replacing 5,620 of Asphaltic Concrete Friction Course from the inside lane of the Eastbound roadway between Station 317+25 and Station 373+45.

The Subcontractor presented the following information in support of his claim:

- 1. On May 12, 1992, we were placing the last of the mainline FC-2 friction course on this project using two pavers, each manned with a complete crew.
- 2. At 4:30 p.m. on that day, the Department of Transportation ordered us to shut down one of the pavers which was placing FC-2 adjacent to a previously laid pass of FC-2. The reason given was that the paver did not have a functional joint matcher (a violation of Article 337-7.5 of the Standard Specifications).
- 3. Prior to that point in time, we had placed FC-2 under these same circumstances on the entire project without using a joint matcher.
- 4. The delay in getting another paver with a functional joint matcher to the location where the shut down occurred caused paving operations to extend past 6:00 p.m. and into the hours of darkness.
- 5. The Department did not question our paving after 6 p.m. on days prior to May 12th.
- 6. The Department ordered us to remove and replace, at our expense, all of the FC-2 placed from the point at which the shut down was ordered to the end of the project.
- 7. Prior to doing the ordered corrective work we requested that the Department make an engineering evaluation of the section of FC-2 in question. We, also, offered to extend a one-year warranty for this section of pavement, backed by a

bond, or, if the FC-2 was determined to be below the specified quality, to consider a reduction in payment.

- 8. The Department did not do an engineering evaluation and we were never furnished a list of specific deficiencies in this section of FC-2.
- 9. It appears to us that DOT ordered removal of the entire section of FC-2 placed ahead from where the paver was ordered shut down as a penalty for failing to follow instructions issued by their project personnel.
- 10. It is our position that the quality of the FC-2 surface in the section in question was equal to that elsewhere on the project and that a penalty was improperly applied here.

The Department of Transportation rebutted the Subcontractor's claim as follows:

- 1. Our inspector informed the Subcontractor's superintendent of the specification violation in regard to use of a joint matcher at 2:30 p.m. on the day in question.
- 2. The Subcontractor continued to produce FC-2 mix at the asphalt plant, located at approximately a one hour haul distance from the project, until 5:55 p.m.
- 3. The contract provides that construction activities requiring heavy equipment must be confined to between 7 a.m. and 6 p.m. and work shall not be done during the hours of darkness unless written permission is obtained from the Engineer. No such permission was granted. The Subcontractor violated these contract provisions and demonstrated disregard for public safety by continuing to pave after darkness

without traffic control devices suitable for night operations.

- 4. The subcontractor responsible for temporary pavement markings left the project at dark because he was not equipped for night work. Temporary pavement markings were not placed in the section of the project in question until the next day.

  5. We did a field evaluation of the pavement surface and found it did not meet the requirements of Article 330-12.2 in regard to texture of the finished surface. The mat was thin (no more than one aggregate thick) in places, at many locations exhibited crushed aggregate in the center of the lane, had numerous areas where pulls caused the underlying surface course to be visible and had areas which had not been rolled.
- 6. Our inspector noticed that paving operations were speeded up over this section of the project. This may explain the demise of quality.
- 7. Our position is that we had no alternative to requiring removal and replacement of this section of FC-2 because of the events that occurred and the final quality of the product.

The Board in considering the testimony and exhibits presented found the following points to be of particular significance:

1. Prior to May 12, 1989, the Department did not question placing FC-2 on this project adjacent to a previously laid pass of FC-2 with a paver lacking a functional joint matcher,

ORDER NO. 2-93

2. Prior to May 12. 1989. paving operations were conducted after 6 p.m. and the Department did not object.

3. It is a strange coincidence that the limits over which the

Department found FC-2 to be unacceptable exactly coincide with the area of FC-2 placed on May 12th to complete the lane

in which one of the pavers was ordered shut down.

From the foregoing and in light of the testimony and exhibits presented, the State Arbitration Board finds as follows:

The Department of Transportation is ordered to compensate the Contractor \$15,000 for his claim.

The Department of Transportation is directed to reimburse the State Arbitration Board the sum of \$288.70 for Court Reporting Costs.

Tallahassee, Florida

Dated: 23 March 1993

Certified Copy:

Chairman & Clerk, S.A.B.

23 March 1993 Date

Chairman & Clerk

Member

Ρ.

Member

S.A.B. CLERK

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S.A.B. CLERK

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# STATE ARBITRATION BOARD STATE OF FLORIDA

MID-STATE PAVING CO., INC. and PAVEX CORPORATION

) PROJECT NO. 16130-3519

- and 
) LOCATION: Polk County,

Florida

DEPARTMENT OF TRANSPORTATION )

DELIMINENT OF TRANSPORTED TO

RE: Arbitration In The Above Matter

DATE: Wednesday, January 27, 1993

PLACE: Florida Transportation Center

1007 DeSoto Park Drive Tallahassee, Florida

TIME: Commenced at 11:25 a.m.

Concluded at 12:55 p.m.

REPORTED BY: CATHERINE WILKINSON

CSR, CP, CCR

Notary Public in and for the State of Florida at

Large

WILKINSON & ASSOCIATES
Certified Court Reporters
Post Office Box 13461
Tallahassee, Florida 32317

#### APPEARANCES:

#### MEMBERS OF THE STATE ARBITRATION BOARD:

Mr. H. E. "Gene" Cowger, Chairman Mr. Ken N. Morefield Mr. John Roebuck

# APPEARING ON BEHALF OF MID-STATE PAVING AND PAVEX:

Mr. Jon Chellgren
Mr. Jody Caliguire
 Mr. Tom Glor

## APPEARING ON BEHALF OF THE DEPARTMENT OF TRANSPORTATION:

Mr. Marshall Dougherty
Mr. Ken Blanchard
Mr. Don Maxwell
Mr. Rick Roberts

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EXHIBITS

Exhibit Nos. 1 and 2 in evidence

1	PROCEEDINGS
2	CHAIRMAN COWGER: This is a hearing of the State
3	Arbitration Board established in accordance with
4	Section 337.185 of the Florida Statutes.
5	Mr. Ken Morefield was appointed as a member of
6	the Board by the Secretary of the Department of
7	Transportation. Mr. Jack Roebuck was elected by the
8	construction companies under contract to the Department
9	of Transportation.
10	These two members chose me, Gene Cowger, to serve
11	as the third member of the Board and as Chairman.
12	Our terms of office began July 1, 1991, and
13	expire June 30, 1993.
14	Will all persons who intend to make oral
15	presentations during this hearing please raise your
16	right hand and be sworn in.
17	(Whereupon, all witnesses were duly sworn.)
18	CHAIRMAN COWGER: The documents which put this
19	arbitration hearing into being are hereby introduced as
20	Exhibit 1. They consist of the notice of arbitration,
21	the request for arbitration form, and all of the
22	documents that were attached to that request. The DOT

Does either party have any other information they

the opportunity to review it.

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has had that information for some time now, they had

wish to put into the record as an exhibit? 1 (Discussion off the record) 2 CHAIRMAN COWGER: While we were off the record, 3 DOT presented a bound folder of information entitled 4 FDOT analysis, friction course claim, 16130-3519, which 5 we will identify as Exhibit No. 2. 6 7 Does either party have any other exhibits they 8 wish to enter at this time? Does either party wish additional time to consider any of the DOT exhibits? 9 10 Hearing nothing we will proceed. (Whereupon, Exhibit Nos. 1 and 2 were received in 11 12 evidence.) 13 CHAIRMAN COWGER: During this hearing the parties may offer such evidence and testimony as is pertinent 14 and material to the controversy and shall produce such 15 additional evidence as the Board may deem necessary to 16 17 an understanding and determination of the matter before 18 The Board shall be the sole judge of the it. relevance and materiality of the evidence offered. 19 20 The parties are requested to assure that they receive properly identified copies of each exhibit 21 22 submitted during this hearing and to retain those The Board will furnish the parties a copy of 23 exhibits. 24 the transcript of this hearing, along with its final

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order, but will not furnish copies of the exhibits.

This is for the -- in the interest of saving postage on the part of the Board, those exhibits will be retained. If either party should need them, request them, we will send them to you.

The hearing will be conducted in an informal manner. The contractor will elaborate on their claim and then DOT will offer rebuttal. Each party may interrupt to bring out a point by coming through the Chairman. However, for the sake of order, I must instruct that only one person speak at a time.

It is appropriate now for the contractor to begin his presentation. Mr. Chellgren, we would like for you to tell us first off the total amount of your claim to get it in the record.

MR. CHELLGREN: It's right at \$24,000. The amount is spelled out in the claim letter, \$23,750.63.

CHAIRMAN COWGER: Thank you. You may proceed on.

MR. CHELLGREN: I would like to summarize briefly what we believe this claim to be about. Basically Pavex is seeking reimbursement for the cost of removal and replacement of 5620 lineal feet of FC-2 friction course that was placed on the project on Route 60. The project on Route 60 is a four-lane divided rural highway.

I think there's three issues in the case. The

first issue is the issue of the quality of the mix

in place and whether or not it meets the DOT

specifications, and is of comparable quality with other

projects constructed and accepted in the state.

The second issue is an issue concerning the use of a joint matcher with one of the pavers on the job and the consequences of the decision relative to that piece of equipment.

The third issue is an issue of working late on the job and what crime that constituted and what should be the results of that crime, if any.

That briefly is the summarization of the project. What I would like to do at this time is show you the project in various aspects. I'm primarily dealing with the issue of the quality of the mix in place at this point in time.

(Whereupon a video tape was presented.)

MR. CHELLGREN: The first four minutes of this tape involves a ride through the job going first westbound and then eastbound. I won't at this time tell you which of the lanes ended up coming out, but this literally goes from one end of the project to the other.

The project was three miles long. This particular direction is westbound. Alcoma is a packing

plant that's on the side of the project. 1 You can also tell from the general conditions of 2 the roadway and neighbors, like I say, there's a wide 3 median and the project is basically in a rural wooded 4 There's a couple of packing plants, really 5 area. nothing there. 6 This tape was made prior to the asphalt being 7 removed on the project. The asphalt came out on 8 9 May 22, 1992. The outside lane as you can see has a four-foot 10 shoulder that was paved together with the main line. 11 The inside lane has no shoulder, so it was paved 12 12 The outside was a different setup on the paver 13 14 and it was paved 12 and 4.

CHAIRMAN COWGER: So you put down 16 feet in one pass?

MR. CHELLGREN: Yes, on the two eastbound and westbound on the outside lane. The inside lane was 12 foot.

CHAIRMAN COWGER: I understand.

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MR. CHELLGREN: The actual friction course on this project was laid simultaneously with two crews.

To give you a little bit of the sequencing, what occurred on 5-11, which is the day before the pavement in question came up, one of the pavers was going

eastbound on the outside lane pulling 16 foot. When it got done, it reversed direction and came westbound continuing to pull 16 foot, because that's what that paver was set up.

The second paving crew started on the inside lane going westbound pulling 12 foot. It got to the end of the project, reversed direction, and came back the other way.

We are now heading back.

CHAIRMAN COWGER: You're headed in the other direction now?

MR. CHELLGREN: Not yet. We're still heading toward town. At this point in time that was just temporary striping that was on the job. That's actually the end of the friction course.

There's a little bit of FC-4 that was laid, and now we're approaching the town of Lake Wales. And we will reverse and come back to the eastbound lanes.

This joint is the beginning of the project going eastbound.

This plant up here is the Alcoma Packing again, just for a point of reference.

That is the end of the project on the eastbound lane.

The next part of the tape, prior to removing the

asphalt, we pulled the rolling straightedge from one 1 end of the 5620 feet that was scheduled to be removed 2 to the other end and video taped that operation. 3 I think that it's pretty straightforward. 4 took a little while to do this. This tape runs on for 5 about 14 minutes right now. 6 To go ahead and tell you how it all comes out, 7 the station that they started removing at was 317+25. 8 The end of the job was 317+45, which was the 5620 feet. 9 In the entire 5620 feet essentially it looks just 10 about like that. The only -- they were only into it 11 about 900 feet at this point in time. 12 Essentially the needle stays right where it is. 13 14 The only quiver it gets is a little steel wheel under it and it vibrates a little as you go down the road. 15 16

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It vibrates but there's no back and forth movement at You can also see the mat conditions under the rolling straightedge.

CHAIRMAN COWGER: DOT, do you contend there were any straightedge deficiencies in this section?

MR. DOUGHERTY: There were one or two, but no, it was not a major straightedge deficiency problem.

MR. CHELLGREN: This project is highly unusual in that it is the very first time in my life that I have ever been required to pave all the crossovers and

intersections and turn lanes prior to starting the 1 2 paving on the main line. We objected to that requirement, but were 3 4 overruled. I think there's a lot of inherent problems going with construction like that. 5 You're only laying a lift that's essentially half 6 an inch thick. And as you pull your intersections 7 8 first, it is then the main line's problem matching the 9 intersections as you come by rather than vice versa. 10 Obviously the most important straightedge and the most important mat is to get the main line straight. 11 I'm not sure why they came up with the requirement, but 12 13 we literally, despite the fact that we had two crews on 14 the job, had to keep them both doing intersections. We even proposed that one crew pave main line and 15 another crew pave intersections, but were turned down 16 on that request. 17 CHAIRMAN COWGER: If we're going to watch more of 18 19 this, let me ask DOT why did -- is that true, and if 20 so, why was that required? 21 MR. DOUGHERTY: I will defer to our resident 22 engineer. 23 MR. MAXWELL: The friction course being the last lift, you want the best mat for the place. What you 24

usually will find is if you place the main roadway mat

red, and that is on top of the other structural course. If you want to see this, we can continue to watch 25

1	this or
2	CHAIRMAN COWGER: I see no reason to see the rest
3	of your straightedge. Do you have any more video?
4	I would like to hear the rest of your testimony.
5	MR. CHELLGREN: The total tape is 58 minutes
6	long.
7	CHAIRMAN COWGER: We haven't got time
8	MR. DOUGHERTY: We have some video, too.
9	Pictures are worth a thousand words.
10	MR. CHELLGREN: This is like I say, it does that
11	for the whole duration.
12	(Brief pause)
13	MR. CHELLGREN: This is the lane that was removed
14	at normal travel speed. The first drive the tape was
15	made by one of my men up here. He came back and showed
16	it to me and said I couldn't pick out which one they
17	said was bad.
18	Where we finally cut it out, as you can see,
19	those are the intersections that were paved first.
20	That's the joint where it literally starts. The
21	removal was from this lane, from there to the end of
22	the job. This particular drive takes about two minutes
23	to view this piece of the tape.
24	CHAIRMAN COWGER: The joint matcher dispute only

relates to the joints against the centerline?

1	MR. CHELLGREN: That's correct. All this asphalt
2	you're viewing now was deemed to be unacceptable and
3	was taken up and thrown away. That's the end of the
4	project.
5	CHAIRMAN COWGER: This is in a crossover?
6	MR. CHELLGREN: This is right by Alcoma Packing.
7	This is the reason why DOT doesn't specify putting
8	friction course in crossovers. It won't stand the
9	lateral stress and it's not going to. We requested
10	that they omit that, but that was not allowed.
11	The truck traffic crossing over makes part of
12	that problem. This is another section of the project
13	here.
14	CHAIRMAN COWGER: Where are we here?
15	MR. CHELLGREN: I'll let you look at it and I'll
16	tell you.
17	CHAIRMAN COWGER: Is that in a through lane that
18	we're looking at?
19	MR. CHELLGREN: Some of both.
20	The piece you just looked at was all acceptable
21	pavement. It is not in the area in question. And
22	I just wanted to give an example of what it looks like
23	on film so you can compare it to some of the other
24	areas.
25	This area again is still some of the acceptable

pavement.

Now what happens is I go back and I start

literally walking the project from one end to the

other. Jody and I did it. I took the camera and he

walked it from the beginning of the station to the end.

We give the station numbers as we go. That was 319,

and we started at 317+75.

MR. ROEBUCK: This is what you had to remove?

MR. CHELLGREN: All this that came out from the centerline to that line was removed from the project and disposed of.

CHAIRMAN COWGER: What we saw prior to this time was not in the removal area, this is?

MR. CHELLGREN: Yes. I can show you the break point. Basically this goes on for a good while. On the tape -- well, the battery ran down after 14 minutes and then we go on for another like eight after that.

CHAIRMAN COWGER: What is that streak I see down the middle of the lane?

MR. CHELLGREN: A couple of things. One is like in this lane over here, friction course very quickly starts graying. You rub the liquid off the top of the rock and it will happen -- it depends on which cars drive in which lane the most. That's pretty typical.

A little bit of camera angle will show a difference

1	between one lane and the other.
2	On the second after the battery ran down, we
3	didn't actually tape the second half of it until the
4	next morning. In the morning the sun was in front of
5	us. This was done in the afternoon, and the sun was
6	behind us. That will give a little different
7	perspective, also.
8	CHAIRMAN COWGER: Am I seeing spots in there
9	where the friction course has raveled off?
10	MR. CHELLGREN: I didn't see them.
11	CHAIRMAN COWGER: I'm asking because I can't tel
12	from what I'm seeing here.
13	MR. ROEBUCK: It's the camera angle, the picture
14	making.
15	CHAIRMAN COWGER: Right there on the right,
16	you're saying that's not where the aggregate had
17	raveled off?
18	MR. CHELLGREN: I looked at the job in great
19	detail. I walked it, looked through the camera. To
20	say the job was perfect, the rolling straightedge was.
21	It probably needed half a day's worth of punch list
22	work.
23	There are some details on the friction you're
24	going to get from time to time. Some of that sort of
25	stuff where the roller stops and backs up, you get a

1	little puddle of water, leaves rust marks on the
2	pavement.
3	CHAIRMAN COWGER: So it wasn't raveling?
4	MR. CHELLGREN: No. You will see it in the other
5	lanes, too. The fact that I'm closer to this one makes
6	it show up a little more.
7	CHAIRMAN COWGER: DOT, while this tape is
8	rolling, what do you all see in this area?
9	MR. DOUGHERTY: I see an asphalt pavement that's
10	down. I see it from the perspective that I've looked
11	at it, also. I've walked the entire length of the area
12	that we asked to be removed.
13	If you stand and look at one end, and I agree
14	that Jon took a shot riding down the road. If you ride
15	down the road you cannot see the problems. They're
16	there, but they're of such a nature that you're not
17	going to see them.
18	In this particular picture, what you see here,
19	too, is the little white specs showing up here on the
20	bottom, that's crushed aggregate, crushed stone that we
21	found. Like Jon said depending on how the sun is in
22	your eyes, whether it's behind you, it's how you look
23	at it.
24	When we looked at this piece of pavement it
25	looked like there was a virtual white stripe down the

1	middle of this lane. We found that was a line of
2	severe crushed aggregate down virtually the entire
3	length of this one particular lane pull.
4	MR. CHELLGREN: The yield for the day on the
5	project, pound per square yard was 42.8 pounds per
6	square yard. The yield for the piece that was removed
7	was 44.9 pounds per square yard based on the tons we
8	laid in the area that was removed. Our optimum for
9	FC-2 varies from about 40, 42 and 45.
L O	MR. DOUGHERTY: I appreciate the fact of the
11	yields. Those numbers are fine, but when you got out,
12	when I looked at it, I see a lot of crushed aggregate.
13	Our tape will show a little different story, same
14	pavement, but a little different perspective of looking
15	at it.
16	CHAIRMAN COWGER: What I'm seeing there those
17	little while spots that are pretty well scattered over
18	the pavement are crushed aggregate?
19	MR. DOUGHERTY: Yes, sir.
20	CHAIRMAN COWGER: Do you agree with that?
21	MR. CHELLGREN: I don't disagree there was some
22	crushed aggregate. I also will state that there's no
23	more in this lane than there was in that lane or any
24	other lanes on the project.

MR. DOUGHERTY: That's where we take exception.

1	MR. CHELLGREN: Any rock that's manufactured
2	you're basically laying it one rock thick is not a
3	hundred percent one size. Any time the paver screed
4	hits a rock that is not
5	CHAIRMAN COWGER: We understand.
6	MR. CHELLGREN: You are looking at an aggregate
7	that's basically a half inch nominal size. You're
8	going to end up with some occasional five-eighths or a
9	nine-sixteenths. When the screed hits that it is going
10	to pop the top off of it, and that applies to every
11	friction course that is laid around the state.
12	In fact, the weight of the paver is not so heavy
13	and the screed is all that's literally riding on it,
14	that it has the ability to recrush any significant
15	aggregate.
16	CHAIRMAN COWGER: Is there any need for us to see
17	this whole thing?
18	MR. CHELLGREN: I can fast forward it. It
19	basically does the same thing
20	CHAIRMAN COWGER: Can we agree between the
21	parties that this is a typical situation that that's
22	a typical situation throughout this whole section?
23	MR. DOUGHERTY: I will agree that's the section
24	we had removed. From their perspective that's typical.
25	CHAIRMAN COWGER: Let's move on and try to get on

1	to something else.
2	MR. CHELLGREN: I have a little bit of the tape
3	of the removal.
4	(Brief pause)
5	MR. CHELLGREN: This was while we started to
6	remove the project, taking up the friction course. You
7	can see the (showing video tape). That's a crying
8	shame.
9	CHAIRMAN COWGER: You were able to just blade
10	this off?
11	MR. CHELLGREN: We basically took it off with a
12	loader. A loader went down the center and peeled it
13	up, a motor grader caught the two edges and brought it
14	in. That's typical of the asphalt that was coming out.
15	Now we are back walking and we go on from here to
16	the I do want to show you some stuff at the far end
17	of the tape, though.
18	(Brief pause)
19	You can see it looks a little different because
20	of the day. You don't see quite the difference, but
21	you show the tire tracks starting to develop.
22	We are walking now within the traffic control
23	because the removal is going on behind us. It had
24	rained the night before, so once in a while you will
25	see a little surface moisture on the mat, but all this

1	material also came up.
2	Like I say, some days you will see a little more
3	white than others just depending on how it's going.
4	But all this pavement came up, also.
5	CHAIRMAN COWGER: How old was it at this point?
6	Had it been down a couple of weeks?
7	MR. CHELLGREN: This tape was made on the 22nd.
8	The pavement was laid on the 12th. It had been down
9	ten days.
10	There is going to be an inherent problem. When
11	you're paving a joint, basically a paver is always
12	backing up, setting down, pulling forward. The idea
13	that it can hold a true line going that way isn't as
14	good. So you will always have a rougher joint.
15	If we had paved the intersection from the main
16	line out, you set the screed flat down on the edge and
17	you work off of that. We were aiming blind to hit a
18	joint doing the intersection first and then having to
19	match to it coming by with the main line.
20	That's the end of the project right up there.
21	This is the end of the job, this last section. Like
22	I say, it went over.
23	Now, what this is is this is some other areas of
24	the project. This piece of the tape takes about four

minutes and I think it's worthwhile looking.

This is the project that was paved at another time that was all deemed to be acceptable. As you can see, it's got identical differences than the other piece. If anything, there are other areas that were much more exaggerated than the areas that ultimately came out. That is in place today and functioning appropriately.

I've walked every foot of it. I can't tell the difference between what came out and what stayed in.

This is again Alcoma. You can see a lot of the truck traffic. That obviously affects how quickly it abrades the liquid off of the rock.

CHAIRMAN COWGER: I think we can cut that unless there's some reason that you want to show the rest of it. I think we need to get on.

MR. CHELLGREN: The points I want to make at this time, and I would like to concentrate on my first point, has to do with the quality and condition of the mat that was removed.

I couldn't tell any difference whether I walked it, whether we rode it, whether we rode the adjoining lane. We contend that the pavement is of equal condition of any other on a job and also it's of equal or better condition of any laid anywhere else that's acceptable in the state.

Zero straightedging deficiencies. I don't know how you improve upon that. In fact I specifically asked Marshall the question before the mix came out if we are at zero, how are we going to get better. What is going to happen if we go out there and put two or three in it?

We're not only going to take out this pavement but then we're going to cut a few more holes in it later on.

Not only was it zero deficiencies, that needle didn't move. That's got to be one of the smoothest pavements and the best riding roads around. And we took it up and threw it away.

We specifically requested that this Department make engineering evaluations on the condition of the pavement. We requested that on May 15, three days after the pavement was laid when we heard that they were going to argue about it. It was refused on May 18. Subsequent to that time there was no additional effort to reconsider it.

Pavex felt strongly enough about the pavement condition that we offered the Department a warranty on the work. We told them if that asphalt failed for any reason for the first year we would do whatever it took to fix it. We offered that warranty in the form of a

maintenance bond, so that there would be a financial obligation on the part of Pavex and its bonding company to guarantee that that pavement would have stayed in place.

I think any asphalt expert will tell you that any friction course, since it obviously — and this is again part of the area that stayed in place, any of the asphalt that would have failed for any of the reasons cited, whether it's thin, it obviously would have raveled over a relatively short period of time.

Anything that would have happened in that period of time would have occurred within the warranty period offered and therefore the Department would have been under no risk to go ahead and leave this asphalt in place and see what the condition was. That's basically it.

The next issue I would like to address is the issue of the joint matcher. In response to that, I would like to get some testimony from Tom Glor that was our superintendent on the site when both of the paving crews were working for him at the time.

Tom, on May 12, 1992, what time of day or wh was the first time that you were aware of an issu the joint matcher?

MR. GLOR: The joint matcher issue didn't

1	until four o'clock.
2	MR. CHELLGREN: What was said and what did you do
3	as a result of that?
4	MR. GLOR: I was told by one of the crew members
5	that the inspector, Morris, had told him that if we
6	didn't get the joint matcher on that machine that we
7	would have to get it off the road.
8	At that point I had a box like this and tried to
9	hook it up to that machine, but it was a different
10	manufacturer and wouldn't mate up to that machine, so
11	we were unable to use it. So we ran out the last
12	truckload and he told us we could do it. We made a
13	joint, and had to get the machine off the road.
14	MR. CHELLGREN: That's a spare joint matcher you
15	keep with you?
16	MR. GLOR: Yes.
17	MR. CHELLGREN: Once you got that machine off the
18	road, you later picked up from that point and continued
19	paving?
20	MR. GLOR: Yes. It was approximately 4:30 when
21	we made the joint. I had to get that machine off the
22	road and park it.
23	The crew that was paving westbound at the time
24	was paving a 12-foot lane in conjunction with a
25	four-foot shoulder. They still had about an hour of

paving left to reach the end. By the time they got done with the end, it was 5:30, quarter to 6:00.

They had to tram that machine all the way from one end of the job two miles up the other way, plus stop at the compound, change the exterior one-foot extension on the wing where they had been paving the shoulder, go up to the joint.

At that time we had had enough asphalt on the road to make it to the end of the job, which was another seven or eight loads. By the time they got up to the joint, set down, were ready to pave that, it was probably 6:30.

MR. CHELLGREN: Okay. From that point forward were you ever told by anybody from the Department that you had to shut down and stop paving?

MR. GLOR: No.

MR. CHELLGREN: Did you have any discussions with anybody from the Department complaining about the condition of the asphalt?

MR. GLOR: No. As a matter of fact, during the day we had compliments. Lab personnel from Bartow were out there. They thought it looked good. That particular day two people from the Gainesville lab visited the job, and they watched both crews for a period of time and commented on how well each mat

1	looked.
2	That particular crew where the paver was shut
3	down was actually running down matching the joint on
4	that 12-foot lane. They commented on how good the
5	joint looked to them.
6	MR. CHELLGREN: The people from Gainesville had
7	been on the job about how long that day?
8	MR. GLOR: They were out there probably about two
9	and a half or three hours.
10	MR. CHELLGREN: What time did they leave?
11	MR. GLOR: It was somewhere around three o'clock,
12	or 3:30.
13	MR. CHELLGREN: Did Morris Tomlinson, who I guess
14	was the DOT inspector on the job
15	MR. GLOR: Right.
16	MR. CHELLGREN: Did he at any time tell you to
17	shut the project down?
18	MR. GLOR: No, he never mentioned anything about
19	shutting it down.
20	MR. CHELLGREN: You said he didn't complain about
21	the pavement conditions?
22	MR. GLOR: No.
23	MR. CHELLGREN: How long did Morris stay on the
24	job that day?
25	MR. GLOR: Morris was on the job until it was

1	right around 8:30 p.m. I noticed he was gone, and the
2	other inspector on the job had taken over, was taking
3	what tickets were left and was keeping track of the
4	spread.
5	MR. CHELLGREN: Did you have any other complaints
6	from the other inspector on the job about the quality
7	or yield or anything like that?
8	MR. GLOR: No complaints. He just had one
9	problem with the spread, which I just contributed to
10	tickets being out of line in order, the trucks were in
11	the machine.
12	MR. CHELLGREN: Would you explain what that
13	means.
14	MR. GLOR: We had to wait for the one crew to
15	finish going through to the west end. The eight trucks
16	were all bunched up in one area. And when they pulled
17	into the lane to finish going out to the east end, they
18	got in line, and the paver, not in the same order that
19	they were loaded at the plant. So tickets were out of
20	order, and the machine was giving mat problems.
21	MR. CHELLGREN: To your information did you at
22	any time have a yield problem on the project?
23	MR. GLOR: No, that was probably one of the most
24	average spread jobs we have done. It never varied more

than a pound one way or the other.

1	MR. CHELLGREN: Do you know approximately what
2	time that night sunset was?
3	MR. GLOR: It was somewhere between quarter after
4	8:00 and 8:30.
5	MR. CHELLGREN: Do you know about what time it
6	would have gotten dark?
7	MR. GLOR: Quarter to 9:00.
8	MR. CHELLGREN: Do you know when you finished
9	paving?
10	MR. GLOR: We reached the end shortly after nine
11	o'clock.
12	MR. CHELLGREN: Had you not been required to take
13	the other paver off the road, when do you suspect you
14	would have gotten to the end of the project?
15	MR. GLOR: They would have reached the end by
16	6:00.
17	MR. CHELLGREN: The next person I would like to
18	talk to is Jody Caliguire. He's the branch manager of
19	our Bartow operation.
20	You were on the project that afternoon?
21	MR. CALIGUIRE: I arrived that evening at
22	approximately ten minutes to 6:00.
23	MR. CHELLGREN: At any time after you got there
24	did one of the inspectors, either Lucy or Morris, tell
25	you to shut the job down and throw the asphalt that was

1	on the project away?
2	MR. CALIGUIRE: No one ever told me to shut the
3	job down.
4	MR. CHELLGREN: Did you have any discussions
5	about the pavement being unacceptable and anything
6	having happened to it?
7	MR. CALIGUIRE: Not at that point or even as we
8	were completing when we sat down at the joint later at
9	about 6:30 as Tom stated.
10	MR. CHELLGREN: Did any discussions occur
11	concerning it getting late or dark or anything like
12	that, that it might cause a problem?
13	MR. CALIGUIRE: There was discussion at about
14	8:20 or so when Mr. Tomlinson, the DOT inspector, said
15	it was getting dark, and that he was not going to count
16	the rest of the square yards from that point, and that
17	we were laying it at our own risk and he would have to
18	look at it in the morning to further evaluate it.
19	He then left the project and he left Lucy Leca,
20	one of the inspectors, still taking tickets and
21	observing the paving operation as well as calculating
22	yield.
23	MR. CHELLGREN: Thank you.
24	I guess in summary, Pavex paved 11 miles on

this project without a joint matcher. The rolling

straightedge on the entire project found one one-sixteenth inch deficiency in an area outside the area in question.

We had done this all these miles, and one mile from the end of the job on what would have been the last day on the main line -- we were still coming back the next day to do some other work -- at 4:30 in the afternoon it was determined that our operation had become unacceptable due to the lack of a joint matcher.

At that point in time literally Pavex got caught with its pants down. From that point forward our only attempt was to make the best of a bad situation.

As you're all aware, asphalt is a perishable item. Once it's in the truck and it's hot, it's going to get cold and is useless before long if you don't put it in the end place.

We in theory are dealing with an end result specification. A joint matcher is a process control.

Just to explain a little bit about what a joint matcher is and why this little box became so important, literally all it does, it rides on the paver, sticks out on the paver on the pole about two foot off the paver. It rides on the existing pavement and tells the paver — tells one ram on one side of the screed whether or not to go up or down.

It can't see, it can't think, it can't evaluate.

A joint matcher is a misnomer. It doesn't match any

joints. It has nothing to do with horizontal -- I mean

lateral control of the paver. It is a device that

controls a vertical elevation on one side of the screed

only.

Generally speaking, a joint matcher is only used in conjunction with the lane that has already been paved under electronic controls. You use the ski pole, which in fact levels. This machine with this shoe on it can't level.

You pull the first two lanes on this pavement, one being the inside lane, one being the outside lane, were paved with both sides of the paver operated manually. That's the way we're supposed to do it on friction course.

You come back and they require potentially one side of the screed -- the other side of the screed is run manually, one side of the screed is run with this box.

The problem with that is that when you ran your first pass manually, you put a bump in it. That box is going to transfer that bump to the new mat. It can't make it go away. A person can do that. The same person who pulled it the first time if he did it right

should be able to pull it right the second time.

Of the four edges going down each side of the lane, three of them are paved manually and only one of them uses this box.

I think the entire issue of darkness and whether or not we finished up late is totally the function of the change condition when the paver was shut down when we were in such a vulnerable position. This changed condition resulted essentially in the paving being finished up late that night. If it weren't for that particular change, I don't think we would be sitting here today.

There are two specifications that have been cited -- three, I guess, but two that are cited more often than any others in the letters, and I could review them, but you have the letters.

One is Specification 7.1.1 that says not to do any construction work after 6:00 p.m. If you look at the heading on that specification, it is a noise ordinance. It specifically is designed to not create a lot of disturbance in built-up and residential areas. As you can see by the tape, that is neither one.

In fact, on seven previous occasions we had worked well past that time. It was common on the job to work relatively late.

You've also got to remember we were at mid May,

which is four or five weeks off, to the longest day of

the year, so we had quite a bit of construction time to

deal with.

The second set of the specification that is being cited is 330.3.3.1, and that's a general specification dealing with just not doing any construction work after dark.

As you all are well aware, tens of thousands of tons of asphalt are laid after dark in Florida. In fact in the southeast part of the state where we do the bulk of our work, that's the rule rather than the exception.

Asphalt doesn't know whether it's light or dark, and its quality is not determined based on that.

We think those specifications, particularly in light of the way they are administered on the project in the past are not particularly applicable. In fact, the last load left the plant on this job at 5:55, the day before that, which no complaint has been issued relative to the asphalt. The last load left at 6:18, which is some 23 minutes later than the last load on this tape.

I believe there should be no issue relative to the quality of the mix, and the mat in place.

I believe that the sole issue seems to be whether or not Pavex in some way refused an instruction from Department personnel, and what penalty should be imposed upon Pavex for refusing that instruction.

I believe our position is straightforward. We were never informed to stop and we were never given any specific instructions.

You know, virtually in every job we build Pavex is at risk, like every contractor, until the final job is completed and accepted. The fact that someone wants to reserve judgment on a particular piece of pavement or wait and check other things before they finally accept it, that is by no means unusual. This happens on lots of jobs all the time.

If this alleged discussion between the inspectors and our people on the job -- and you've heard what they had to say about it, was as serious or potentially serious as it ended up being, taking out a mile of pavement, I would have thought it would have been the Department's responsibility to make sure that communication was very definitive, was understood.

It would have been easy to do with a note or anything in writing or make it clear to all of the parties. No communication of that form was ever made to the parties on the night in question.

The first I heard about it was when the letter

came telling us to remove it.

CHAIRMAN COWGER: Are you about through?

MR. CHELLGREN: Yes. As for the issue of why the asphalt came out and the specific station numbers, it appears to me to be a very arbitrary choice.

In one of the letters it says the paver arrived at station 317+25 at 6:00 p.m., and therefore all asphalt laid after that time was unacceptable. I find it hard to believe, and I think the tapes back me up that there is virtually no difference between the time when it was laid at 5:59 p.m. and the time it was laid at 6:01 p.m. and right on up there.

In fact, it didn't even start getting dark until about 8:20, and at that point in time about 110 out of the 168 tons in question had already been laid. That work was all observed and no complaints were issued to Pavex.

Pavex in an attempt to resolve this in the few days between when the asphalt actually came out, we requested on a couple of occasions that a specific list of deficiencies of the pavement be given to Pavex so we could go and evaluate them.

Obviously there's a lot of ways to fix a pavement rather than ripping the entire thing out and starting

all over again. If we had been given a deficiency list, we would have been happy to address those.

I concede that like every job there was a little bit of a punch list. I personally reviewed the job before it was removed. We had a few raveling spots and a few incidentals that need a little touch-up work. That is not hard to do.

It appears to me, from where I sit, that the bulk of this claim comes down to a perception that Pavex in some way stepped on somebody's toes or did something that we weren't supposed to do, and that we had to pay the price for that.

I don't understand that. I don't think that that's the way we ought to be doing business.

From that point forward when the original letter came that required us to remove the pavement, there was no secondary efforts to reevaluate or consider the bituminous section's opinion or to get any third party. It seemed to be that the intent was to enforce the previous decision that was made.

I believe that it is generally in the best interests of not only the contractor but also the DOT and also the taxpayers to consider other alternative resolutions in a dispute of this kind. And in light of that we would like to be reimbursed for our expense of

1	removing and replacing this pavement.
2	CHAIRMAN COWGER: Are we ready for DOT to
3	respond? Are you through?
4	MR. CHELLGREN: Yes.
5	CHAIRMAN COWGER: All right. DOT.
6	(Brief pause)
7	MR. DOUGHERTY: This is just a side note, and
8	I do this, hearing what Jon was saying and all about
9	the step on the toes and that kind of attitude, I met
10	with my people last night in a motel room. We wrote
11	down our thoughts on what I wanted to say today.
12	Oddly enough there's only one item that deals
13	with going past the time limits of the construction
14	project. We had mentioned to them at six o'clock.
15	They may have done it in the past.
16	On this particular day the plans do say six
17	o'clock and we indicated six o'clock. That's the only
18	thing I have here.
19	The other thing we came up with, I wanted to
20	bring to your attention, the maintenance of traffic
21	utilized while paving this thing was not properly
22	applied to the circumstances involved. This is
23	according to our inspectors who were out in the field.
24	It created a major safety hazard to the traveling
25	public.

The thing that they noticed, too, our inspector noticed and she indicated to us was looked like the contractor had started speeding up his paving operation. And I put down here we are pushing to finish regardless of the direction giver, i.e., you guys are working too fast, the striping is not keeping up with you, whatever.

We were told the crew was scheduled to start another project the next day and had to get through with that one that day. And so that's where we were. That's all I had on that.

Now when I went out the next day, I was told the mat was down and didn't look real good. I came out the next day. I have it written down. There was a thin mat, only one stone's thickness of aggregate or asphalt down on a lot of this roadway.

There were frequent poles resulting in open holes. If you look at the picture number 4 that's in the back of the book, those were very, very constantly occurring.

Crushed aggregate, as I mentioned when you asked about the white line down the lane, crushed aggregate, discolored finish, did not match the quality of the adjacent lane. Unfortunately you've got two lanes paved, one that we did accept, one questionable to us.

1 It's the difference between night and day if you
2 stood out there on the side of the road. There were
3 several areas appeared to be not even rolled. We can't
4 account for that, whether it was done because of
5 darkness -- my understanding, too, is that the lighting
6 operation, Jon said we put down a lot of asphalt at
7 night.

We do. We have proper light plants to do that.

I understand the lighting operation on this job was one set of headlights and one spotlight. With that kind of operation they paved until almost 10:30 at night.

I can understand where maybe some of the rolling was missed. Asphalt is black, it's dark, you're going to miss some of it sometimes. Our contention is it probably wouldn't have happened had it been done during the day.

Our tape is equally as long as theirs, but I don't want to show you all of it. Fast forward that thing up to about number 30.

I also, like Jon, walked this thing, and at every 100-foot station I stepped out on the roadway and said it doesn't look like there's too much wrong here. You start looking and they start popping up at you then.

Here's some crushed aggregate (indicating on video tape). See all that white? That's all in the

pavement, gentlemen. That's all crushed aggregate.

Now the difference between their tape and ours as we focused in on the pavement --

(Brief pause)

MR. DOUGHERTY: Specification 330-12.2 indicates finish surface shall be uniform texture and compaction, surface shall have no pulled, torn or loosened portions and shall be free of segregation, sand streaks, sand spots, ripples -- that is a very common occurrence. That is an amount of crushed stone that was very common throughout the entire pull, and why, I don't know.

There you are, gentlemen. There is a portion of roadway.

MR. CHELLGREN: That's a portion of shoulder.

MR. DOUGHERTY: No, sir, it's not shoulder. Do you see the difference between the right and left roadway? I certainly do. These are polled areas. You can step out on the asphalt anywhere you wanted to on that rock and you would find areas one or two, three inches where the structural course was very visible, through holes in the friction course.

And, no, the pavement hadn't started raveling yet, and I surmise that's because the traffic hadn't been on it long enough to start it raveling. There's a

1	piece of it right there.
2	Again, these are the things I saw.
3	CHAIRMAN COWGER: That's near the centerline,
4	isn't it?
5	MR. DOUGHERTY: Edge line. But now
6	MR. MAXWELL: Left edge.
7	MR. DOUGHERTY: Gentlemen, I'm not an asphalt
8	expert, but I do know what a consistent mat looks like
9	when I go out and stand there and look at it. That is
10	not a consistent mat from our standpoint. Okay?
11	There are the two roadways. Can you see a
12	centerline? There's the right roadway that's in good
13	shape. It will come back onto ours. I apologize, too,
14	for the camera work. This is a project engineer
15	working with the camera and he's not familiar with it.
16	Its autofocus is not working properly.
17	CHAIRMAN COWGER: What we're seeing there is
18	crushed aggregate?
19	MR. DOUGHERTY: Yes, sir. We have pictures that
20	we included back there, and some of them I think are
21	very good showing the difference there's a hole
22	(indicating on video).
23	I'm not saying that we're being picky in just
24	stopping and picking one or two, but I physically
25	walked out on that pavement at every 100-foot marker.

And I stopped and within four or five feet of me

I could pick out four or five of these areas. That

concerned me.

There's a difference between the pavements. It depends on the light, the time of day. Don and I discussed amongst ourselves. We walked the project, stood on the west end and looked east when we first started walking it and it looked very similar to what their camera showed when they rode down the road.

I said it doesn't look bad to me, but upon closer examination you can see it. It's like a car finish, if you go up and take a close look you may not want to buy that car because of the paint job. Unfortunately we made the decision we didn't want to buy that one stretch of road because of the structure.

This is -- see, the pavement doesn't look that bad from this view. It's when you stand on it, look at it. And there's the joint. I will contend it doesn't look bad from that point of view. He's standing on 317 looking at 318.

CHAIRMAN COWGER: We are on the side that's in question?

MR. DOUGHERTY: Right. That joint obviously occurred around six o'clock. From there on up that quality of road that we're showing you with all the

broken aggregate occurred throughout there.

Now this is the new pavement. We are at 175 now.

This is the replaced pavement.

CHAIRMAN COWGER: Same mix?

MR. DOUGHERTY: Same mix, everything. We just wanted to show you that the pavement -- now when you go down this roadway and look there's not a night and day between left and right. They are similar in quality and we're very pleased with the quality of the final product. Again, it starts at that joint and off it goes. Again, that's the Alcoma plant I think that Jon had mentioned as far as a reference is concered.

We do not understand it. We just know that the finished product we looked at was not acceptable to us. There was a striking difference between the new and the old pavement, very striking difference. There's the new pavement, again.

So, anyway, that's where we're coming from. When we were approached about a claim and are going to ask for \$23,000, our first and should be rightful opinion was why. We asked for something that was poor quality be removed, be replaced. The replacement structure we think is of good quality and was excellently done. So we have no qualms.

CHAIRMAN COWGER: Your contention is that the

quality of -- let me not put it that way. Is it your 1 contention that the quality of work within the section 2 in question here today was substantially less than the 3 4 remainder of the project? 5 MR. DOUGHERTY: In the portion I saw, yes, sir. CHAIRMAN COWGER: Did you examine the other 6 portions of the work to the degree that you did here? 7 I'm not talking about the whole 11 miles. 8 9 MR. DOUGHERTY: No, sir, I examined this portion 10 more closely than others because it was brought to my attention by my inspectors in the field. I'm assuming 11 12 they know what is good and what is bad. CHAIRMAN COWGER: Let me ask two or three 13 14 questions that we need to have some information on. DOT did, in fact, instruct the contractor to stop 15 16 paving with the paver without the joint matcher at 4:30 17 plus or minus. Why? What was the basis for that decision, 18 because the contractor has testified that he had paved 19 20 in that manner several other days on this same project, true or not? 21 MR. DOUGHERTY: If he says it, I'll say it's 22 true, but I'm going to say that at this point there's 23 24 a lot going on in a construction project. If our inspector didn't catch it until that time and bring it

1	to their attention, it should have been corrected.
2	That may be the circumstance behind it. I apologize if
3	that's it. We were asking that our specifications be
4	followed.
5	I do not think that should lessen the impact of
6	Pavex as far as it's concerned. If that was required
7	by spec, which it is, and hopefully they won't deny
8	that, they should not have been paving without the
9	joint matcher in the first place. They are a qualified
10	contractor and know the specifications and how the work
11	is supposed to be accomplished.
12	CHAIRMAN COWGER: DOT had inspectors out there
13	the entire time the work was going on and on other days
14	they allowed the contractor to pave in an identical
15	situation without a joint matcher? Is that true?
16	MR. DOUGHERTY: On other days maybe they didn't
17	catch the fact that the joint matcher wasn't there and
18	were assuming that it was there.
19	MR. ROEBUCK: It is a fact?
20	MR. DOUGHERTY: It is a fact.
21	CHAIRMAN COWGER: That's all we have to get is
22	the facts.

I hear some dispute over the time that paving was actually completed. I heard the contractor testify that paving was completed about nine o'clock, which is

1	only shortly after dark.
2	I hear DOT say that paving was completed about
3	ten o'clock, which was substantially after dark. Where
4	do we stand on that?
5	MR. CHELLGREN: I'm not sure it's that far off.
6	After we stopped paving, they took the equipment off
7	the road, took down maintenance of traffic. There's
8	probably 15, 20 minutes
9	CHAIRMAN COWGER: Not in dispute. Okay. We have
10	got it.
11	MR. DOUGHERTY: One thing that wasn't brought up,
12	in this one-mile section of road that work was taking
13	place at such a late point in time that the
14	subcontractor involved in the striping aspect refused
15	to get out and stripe the road because it was darkness
16	and he couldn't see. That one lane, one mile stretch
17	of road went unstriped that entire evening.
18	CHAIRMAN COWGER: Okay. Unless either one of the
19	Board members have further questions at this point we
20	need to let Mr. Chellgren come back and comment on what
21	the DOT has said now.

MR. CHELLGREN: First comment that was on the unstriped, it was not the entire mile that was unstriped, it was just the last little bit of it, which was, like I say, it didn't get dark until pushing nine

1 o'clock.

On your pictures in the book, picture 1, for your information, a joint shown is the joint between the main line and the piece of shoulder, not across the main line.

That is the inherent problem that I'm afraid we will have on every job where you do the edges first.

You can't pull an edge line exactly straight. The paver coming by it is going to do a much better job than sitting down hanging a screed out in the air and pulling it off.

So you're always going to have a little more variation on the edge lines and where the shoulders are when you attempt to proceed in that manner.

I believe picture 2 actually again is showing a piece of shoulder, because you can see the two travel lanes in the pavement as opposed to part of the main line, which was removed.

I really can't comment on 3 and 4 other than to say that the fact that there is an occasional knot or a hole in the friction course is not at all unusual. We have on numerous occasions had to go back and make slight repairs to that. It's a fixable problem, and we don't get --

CHAIRMAN COWGER: Before you go any further, let

1	me go back and ask about photo 2. DOT, how do you see
2	photo 2?
3	MR. DOUGHERTY: That's a large portion of
4	pavement up near the east end of the job that was
5	fairly representative of a large area of that pavement.
6	That is not just a wheel path. That continued across
7	the entire job.
8	CHAIRMAN COWGER: Is it in the through lane or
9	MR. DOUGHERTY: That's the through lane. That is
10	in the through lane, sir. That is inside through lane,
11	outside through lane, that's a turn lane near the end
12	of the job, sir.
13	CHAIRMAN COWGER: So we have a dispute as to what
14	is being seen here.
15	MR. DOUGHERTY: We can show that on our video.
16	I'm not saying anything, but when Jon got to that
17	portion of the film going eastbound walking, his film
18	quit and went t showing full pavement, and he didn't
19	cover that portion of it.
20	CHAIRMAN COWGER: In the interest of time let's
21	go on.
22	MR. CHELLGREN: Picture 6, those discrepancies
23	are primarily in the turn lane. It think that's
24	obvious that it is a turn lane.
25	MR. MAXWELL: It's not the turn lane that's of

concern. It's the through lane, where the outside two 1 2 feet was not even rolled. MR. CHELLGREN: I walked the job every foot. 3 I didn't see -- I saw one piece maybe four inches wide 4 that tapered to nothing in about a three-foot area. 5 6 I did not see any pavement out there inside of an edged line that wasn't rolled. Believe me, you can really 7 tell the difference if the roller never hit it. 8 CHAIRMAN COWGER: Quick question. Number 6, the 9 area that DOT is saying is poorly rolled is in the 10 vicinity of that yellow line that we see going down 11 12 there, correct? MR. DOUGHERTY: Yes. 13 14 CHAIRMAN COWGER: Go on. 15 MR. CHELLGREN: Next issue, I think it is 16 important to reference the point right around Alcoma, there are hundreds of trucks a day that come and go. 17 That's a packing plant. They were in the season. 18 It does have an effect. You could see the 19 20 pictures we had on the crossover and turn lane. 21 were turning not only in the crossover, but they make 22 the swing and go out into the pavement. That piece of friction course directly opposite 23 24 that turn lane did look worse than any other on the 25 job. To say that means that 5620 feet is unacceptable

I think is extending an isolated problem to a much 1 2 bigger area. 3 CHAIRMAN COWGER: The Alcoma Packing Plant is 4 within the limits of the area in dispute? 5 MR. DOUGHERTY: Yes. MR. CALIGUIRE: Both east and west. 6 MR. CHELLGREN: As far as a number in the picture 7 showing color, you've got to remember that all of this 8 9 pavement is going to turn white in pretty short order. Just in the ten days that we were -- between the time 10 we first laid it and paved it, there is a lot of that 11 occurring already. 12 That problem self-corrects and it doesn't really 13 present any structural or engineering problem. 14 I will make this statement. I can go to any 15 friction course job laid in the state and take these 16 same kinds of pictures. I have here in front of me --17 these are pictures taken not from the Pavex job but 18 19 from two other jobs. 20 One of them is on Route 60 and one of them on 27, both of which are accepted. And then one of them was 21 done by Couch Construction and another was done by 22 I contend that those pictures show comparable 23 24 things that occurred within the job in question.

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As for the joint matcher, Pavex is ultimately

responsible for the straightedge. We are going to be separately inspected on that. The gauge is going to say whether or not we take anything out or we're penalized and remove it.

I think it's a problem when you say you have to use that box, and if that box makes a mistake, you're still guilty. We have had joint matchers go haywire, the sensitivity is adjusted.

On friction course, not on certain types of pavement, when you're pulling heavier depth, particularly if you can use a ski ple, but when you're using a joint matcher, it's a dumb machine. It will send that ram up and down depending on what happens to the adjoining lane, not whether or not the pavement is improved.

I think the main thing that bothers me about this is that there are other alternatives other than what occurred. We requested -- Mr. Dougherty has said, you know, that he is not a paving expert.

We specifically requested it would be appropriate for a Gainesville lab, someone to come down, if they could have pointed out the specific deficiencies.

I have been around asphalt a long time. I would be happy to consider them.

I wouldn't knowingly allow any deficient asphalt

to stay. We have been in this 55 years. We are going to be in it an additional time. And for the price of a little bit of pavement one way or the other, that isn't something we get real concerned about.

If we have an honest engineering dispute and we're proved wrong, we would have stood by that and we wouldn't have been here today.

Six days after this asphalt was laid, before any of those evaluations that said come out, no matter what, how they picked station 317+ I have no understanding.

Almost all those pictures, at least the ones

I saw and most of the white pictures deal right around
the area where Alcoma was. You're coming up over the
top of a hill there and that's where all the trucking
is. That is not representative of the overall 5620
feet.

other point if I might make it. FC-2 is designed to lay one rock thick. There is a comment that it was only one rock thick, and you're right. That's what we're supposed to be doing. That's what we should do. Any time you do that, you're going to have some inherent circumstances. There was no yield problem on the project either at the day in question or the period

1	in question.
2	MR. DOUGHERTY: I can handle it real quickly.
3	CHAIRMAN COWGER: Go ahead.
4	MR. DOUGHERTY: Several things. One, their
5	pavement probably didn't show as much black or as much
6	crushed aggregate as ours did.
7	To theorize, say we have an asphalt cure period,
8	so we don't mark up white thermoplastic, you will track
9	and tack asphalt over any stones left in place.
10	The joint match was perfectly okay the second
11	time they did their work when it was apparent they had
12	the time and they worked during daylight. Knot holes,
13	sorry, I walked out on that pavement and I saw more
14	knot holes than I had ever seen on any other pavement.
15	Turn lanes did not dictate pavement removal.
16	They were completely independent of that. Straightedge
17	edge was not a problem. Jack Buckley, our district
18	bituminous engineer, visited the site and agreed with
19	our findings.
20	CHAIRMAN COWGER: Can I ask a couple of quick
21	questions. In the area that the pavement was removed,
22	we see some photographs here that DOT has in their
23	exhibits showing deficiencies.
24	Were there any deficiencies in the way of lack of

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compaction or low areas or whatever it might be in the

1	area adjacent to the centerline? In other words,
2	adjacent to the area to the lane that had been
3	previously placed, that would indicate a problem?
4	MR. MAXWELL: There were some areas that showed
5	that the roller did not properly make passes the way
6	they should. And after dark he can't tell where he's
7	done it and where he hasn't. So we did find areas that
8	were improperly compacted along that, outside that one
9	area that shows the two foot that was done that way.
10	I might add, because I don't think she's got it
11	in the record, I'm Don Maxwell, the resident engineer.
12	I have got over 20 years experience in asphalt. So
13	I know what I'm looking at.
14	I brought it to Marshall's attention so he could
15	be out there the next day and look at it. That's why
16	the decision was made to
17	CHAIRMAN COWGER: Is your experience on the
18	engineering side or the contractor's side?
19	MR. MAXWELL: Pardon?
20	CHAIRMAN COWGER: Is your experience as an
21	engineer for an agency or for
22	MR. MAXWELL: Agency. Three municipalities and
23	Army Corps of Engineers.
24	MR. CHELLGREN: If I might make one comment on
25	rolling. The requirement on FC-2 is one pass with the

light roller, specifically it's got to be a light
roller.

Any rolling in the traditional sense will break aggregate and will overroll it. All you have to do is seal the surface. And everywhere I saw that occur except for the one sliver that was two square feet on the entire project.

MR. DOUGHERTY: I have to add one thing. My inspector did indicate to me when the roller was finished with the job it made one complete run down the middle of the lane going back towards the compound for Payex.

That was one of our "also" theories I did not bring up as far as crushing the aggregate.

MR. GLOR: That didn't happen. We parked the paver being as late as it was. We parked the paver off the end of the job so it wouldn't have to run on that material.

CHAIRMAN COWGER: DOT doesn't have anybody here representing them that was on the project, right, at the time this occurred?

MR. DOUGHERTY: No, sir. At the time it occurred, no, but I have a resident engineer that was there the day after and has been involved and that's Mr. Maxwell.

MR. ROBERTS: Mr. Chairman, we did let the inspector, Morris Tomlinson, review this package. On page nine of the package he has provided a sworn statement that he agrees with our analysis.

CHAIRMAN COWGER: We heard some testimony, too, about the degree of lighting that was available,

I believe during the hours after sundown. DOT said that all he saw was truck headlights and that sort of thing.

Contractor, do you have any rebuttal to that?

MR. GLOR: The roller had lights. There was one light on the paver, other than the halogen light off of our mechanic's truck.

MR. DOUGHERTY: Spotlight.

MR. CHELLGREN: For information, we have done an awful lot of night paving. We have gotten away from lots of lights to small concentrated lights because if you have ever been in and out of a dark room you find that you do better with consistent lighting even if it's low than you do bright big differences.

So what you find on our paving spread is a few specific areas where you're working. For instance, down where the screed people are, down where the augers are, as opposed to lighting up the construction zone as you would with power lights and all that stuff.

1	CHAIRMAN COWGER: I think we have probably got
2	everything we need.
3	Mr. Morefield, do you have anything?
4	MR. MOREFIELD: No.
5	MR. ROEBUCK: Nothing.
6	CHAIRMAN COWGER: Either party?
7	MR. DOUGHERTY: No.
8	CHAIRMAN COWGER: The hearing is hereby closed.
9	The Board will meet on March 10 to deliberate and you
10	will have our order shortly thereafter.
11	(Whereupon, the hearing was concluded at 12:55 p.m.)
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1	CERTIFICATE OF REPORTER
2	STATE OF FLORIDA )
3	COUNTY OF LEON )
4	I CATHERINE WILKINSON, Certified Shorthand Reporter
5	and Notary Public in and for the State of Florida at Large:
6	DO HEREBY CERTIFY that the foregoing proceedings were
7	taken before me at the time and place therein designated;
8	that my shorthand notes were thereafter reduced to
9	typewriting under my supervision; and the foregoing pages
10	numbered 1 through 57 are a true and correct record of the
11	aforesaid proceedings.
12	I FURTHER CERTIFY that I am not a relative, employee,
13	attorney or counsel of any of the parties, nor relative or
14	employee of such attorney or counsel, nor financially
15	interested in the foregoing action.
16	WITNESS MY HAND AND SEAL this, the Aday of February,
17	A.D., 1993, IN THE CITY OF TALLAHASSEE, COUNTY OF LEON,
18	STATE OF FLORIDA.
19	Otherine Nichenson
20	CATHERINE WILKINSON CSR, CP, CCR
21	Post Office Box 13461 Tallahassee, Florida 32317
22	My Commission Expires June 27, 1994
23	, Johnnessen Baptics June 27, 1994
24	
25	