







Final Project Materials Certification

 The Materials Acceptance and Certification system, MAC, is designed around the requirements for Final Project Materials Certification.





Final Project Materials Certification



Florida Department of Transportation

RON DESANTIS GOVERNOR 14200 West SR-84 Davie, FLORIDA 33325 KEVIN J. THIBAULT, P.E. SECRETARY

July 17, 2020

Mr. Mario Cabrera, P.E. District Six Construction Engineer 1000 North West 111th Avenue Miami, FLORIDA 33172

Dear Mr. Cabrera:

Subject: Contract No:

T6457

440184-1-52-01, 440185-1-52-01, 440188-1-52-01

Federal Project ID: D618043B

County: BROWARD

Road No:

Financial Project ID:

SR 5/US 1 SIGNALIZED INTERSECTION LIGHTING FROM SW 344 TO SW 244 ST

This is to certify that:

The results of the tests on required acceptance samples indicate the materials incorporated in the construction work and operations controlled by sampling and testing were in conformity with the approved plans and specifications.

There are no known exceptions to this certificate.

Very truly yours,

Michael Kim, P.E.

District Materials and Research Engineer

Timothy J. Ruelke, P.E. Director, Office of Materials

Digitally Signed by MAC Material Certification Process Authorization: Michael Kim 7/14/2020 12:18:14 PM Digitally Signed by MAC Material Certification Process Authorization: Timothy Ruelke 7/17/2020 12:26:44 PM





Effective: July 1, 2002

Revised: October 3, 2019

Final Project Materials Certification

Topic No.: 675-000-000 Materials Manual Quality Assurance

Effective: March 1, 2000 Revised: February 1, 2018

Section 5.4

FINAL PROJECT MATERIAL CERTIFICATION

5.4.1 PURPOSE

To describe the Material Certification process requirements.

5.4.2 AUTHORITY

Sections 334.044(2), 334.044(10) (a) and 334.048 Florida Statutes

5.4.3 SCOPE

Offices affected by this procedure include the State Materials Office (SMO), State Construction Office (SCO) District Construction Offices (DCOs) and District Materials and Research Offices (DMROs).

5.4.4 REFERENCES

FEDERAL-AID POLICY GUIDE (FAPG), 23CFR, Subchapter G - Engineering and Traffic Operations, Part 637 - Construction Inspection and Approval, Subpart B - Quality Assurance Procedures for Construction

5.4.5 GENERAL INFORMATION

Sampling, testing and reporting requirements are applicable for both Federal-

Topic No. 700-000-000 Construction Project Administration Manual Project Documentation

Section 5.8
CONTROL OF MATERIALS

5.8.1 Purpose

To establish a uniform standard for the control of materials on construction projects.

5.8.2 Authority

Sections 20.23(3)(a) and 334.048(3), Florida Statutes

5.8.3 References

Standard Specifications for Road and Bridge Construction

Federal-Aid Policy Guide, 23 Code of Federal Regulations (CFR) 637

Procedure No. 675-000-000, Materials Manual

5.8.4 General

The **Contract Documents** contain **Specifications** and guidance relevant to the acceptance of all materials incorporated into a project. The Job Guide Schedule (JGS), included in the Materials Acceptance and Certification system (MAC), indicates who samples and tests each of these materials and at what frequency. The Final Project





Final Project Materials Certification

Agenda

- ☐ How to get the MC Review started
 - Standard JGS & Non-Standard JGS
- ☐ How MC Review handles project issues
 - Findings
- ☐ How PAs respond to the findings
 - Exclude, MC Resolve, or Promote to MAR





Effective: July 1, 2002 Revised: October 3, 2019

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Let's get started:

Topic No. 700-000-000
Construction Project Administration Manual
Project Documentation

5.8.6 Method of Acceptance

There are three methods of material acceptance: 1) certification; 2) visual inspection; and 3) sampling and testing.

 This is accomplished with the Job Guide Schedule (JGS)





- JGS is just a report
- MoA is from the contract documents
- JGS is a guide of the contract requirements
- When there is a contradiction, contract rules





- MAC has two types of JGS
 - —Standard JGS
 - —Non-standard JGS





- Standard JGS
 - —Let date logic
 - Project Specific requirements





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 We are only concerned with project specific requirements that change the standard method of acceptance





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MILLING OF EXISTING ASPHALT PAVEMENT. (REV 8-31-99) (FA 2-14-00) (1-16)

ARTICLE 327-1. The third paragraph is deleted and the following substituted:

For this Contract, the Department will retain ownership of _____ of the milled material. Haul and stockpile the material to remain the property of the Department at the location shown on the plans. The Contractor will take ownership of any milled material not to be retained by the Department.

ARTICLE 327-6. The text is deleted and the following substituted:

Price and payment will be full compensation for all work specified in this Section, including hauling and stockpiling the material at the location shown on the plans, and hauling off or otherwise disposing of any milled material not to be retained by the Department.

Payment will be made under:

Item No. 327-70- Milling Existing Asphalt Pavement - per square yard.





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INTEGRAL PILE JACKETS. (REV 11-16-11) (FA 12-8-11) (1-16)

The following new Section is added after Section 455:

SECTION 457 INTEGRAL PILE JACKETS

457-1 Description.

Furnish, fabricate and install an integral pile jacket in accordance with the Contract Documents.

457-2 Materials.

457-2.1 Stay-In-Place Forms: Use forms composed of a durable, inert, corrosion resistant material with an interlocking joint along one or two sides that permits the form to be assembled and sealed in place around the pile. Fabricate the forms from fiberglass and polyester resins, having a minimum thickness of 1/8 inches with a minimum thickness at the corners of 3/16 inches. Ensure the form is capable of maintaining its original shape without additional support or damage when placed around a pile. Ensure the inside face of the form has no bond inhibiting agents in contact with the filler material. Provide the forms with bonded or bolted-on, non-metallic standoffs to maintain the forms in the required positions. Sandblast or score the inside surface of the forms with an abrasive material to provide a rough surface texture. Equip





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457-2.3.1 Portland Cement Grout: Use a mix design of portland cement, fine aggregate, water and an admixture containing a minimum of 940 pounds of cementitious material per cubic yard. Up to 30%, by weight of cement, may be replaced by fly ash for standard pile jackets. Do not use fly ash, slag, or silica fume for cathodic protection jackets.

Use silica sand fine aggregate meeting the requirements of Section 902.

Use portland cement meeting the requirements of Section 921.

Use admixtures meeting the requirements of Section 924, ASHTO M194,

Types A and D.

Use air-entraining admixtures meeting the requirements of Section 924 and containing no chlorides or other salts corrosive to metals.

Use fly ash meeting the requirements of Section 929, ASTM C618, Type F, except that loss on ignition shall not exceed 4%.

Provide a grout filler mix with a minimum compressive strength of 5,000 psi at 28 days and a slump of 7 inches to 9 inches. Submit the design mix to the Engineer for approval by the Department before placing any grout filler.

457-2.3.2 Class IV Concrete: Use Class IV Concrete meeting the requirements of Section 346 with an adjusted slump of 7 inches to 9 inches. Reduced size coarse aggregate may be used as approved by the Engineer. Do not use fly ash, slag, or silica fume for cathodic protection jackets.

Submit the design mix to the Engineer for approval by the Department before placing any concrete filler.





- Non-Standard JGS
 - –Created by QC data entry (or Contractor)
 - LS/DB/LAP On-system
 - —Let Date Logic





- Non-Standard JGS
 - –Reviewed by PA
 - –Project SpecificRequirements





- JGS
 - —If it's not on the JGS, you can't log in a sample!!!





Effective: July 1, 2002

Revised: October 3, 2019

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PA Responsibilities

Topic No. 700-000-000 Construction Project Administration Manual Project Documentation

(A) Resident Level Responsibilities

The Project Administrator (PA) is responsible for reviewing the **Contract Documents** to ensure the JGS is correct and complete. If there are missing material assignments, the PA must contact the SMO technical unit to ensure the JGS is complete. Project specific materials are included in the **Special Provisions**, **Technical Special Provisions**, **Developmental Specifications**, and **Change Orders** that designate a method of acceptance. If any exist, the PA is responsible to ensure that the JGS includes these entries.





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- ☐ How MC Review handles project issues
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- ☐ How PAs respond to the findings
 - Exclude, MC Resolve, or Promote to MAR





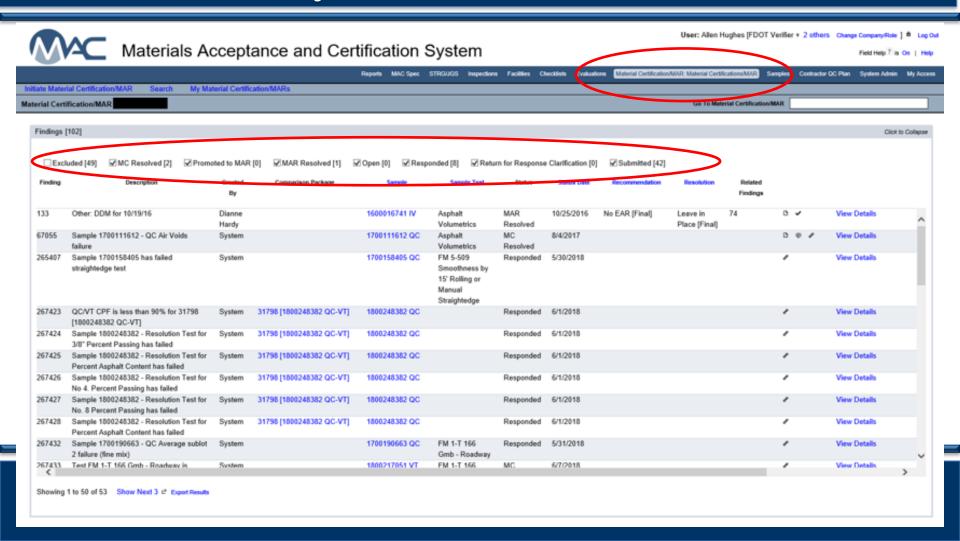
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MC Reviewer needs to initiate review when project begins

MAC sends findings to the MC Review process











- Automatic Findings & Manual Findings (MAR Issues)
 - –Based on MC Exceptions
 - •What is an MC Exception?

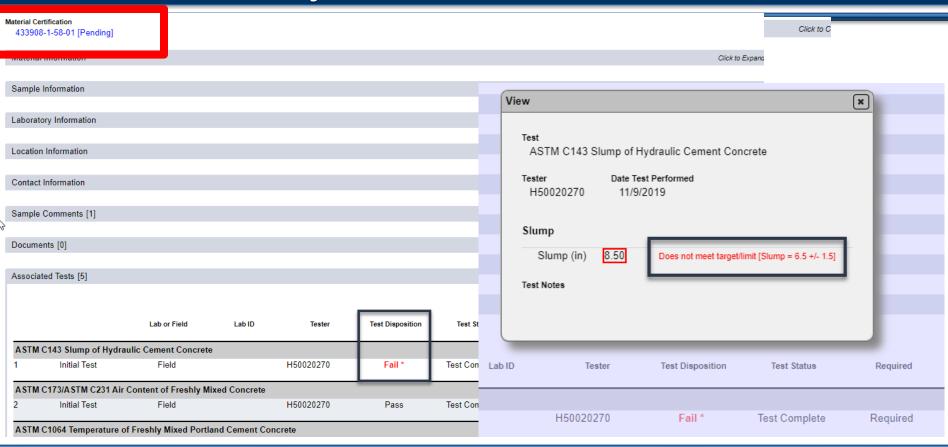




- Exception 1 = Non-Standard Material
 - Failing Test Results
 - –Missing Reports











- Exception 2 = Minimum Frequency
 - Required tests not performed
 - Required Comparison not performed
 - Required Resolution not performed
 - Not enough samples





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Test Disposition Test Status Required Which test Rules? Test Not Performed [Equipment Perform Test Mark Test Not Performed Fail Required Issues] * Comparison Package 33 [1600013648 QC-VT] Run Compare on Comparison Packa Comparison Package ID Comparison Definition Comparison Type Comparison Status 33 Includes Original Sample Comparison not Performed Compressive Strength Spec Last Updated By Last Updated On 346 - Portland Cement Concrete, Supplemental Specification, 01/2009, v1.3 Joshua Baker 6/22/2016 **Original Sample** Sample Level **FDOT Sample Number** LOT# Project(s) 1600013648 QC CC40001Q 195765-1-52-01 1 Verification Sample Sample Level FDOT Sample Number LOT# Project(s) 1600013659 VT CC40001V 195765-1-52-01

Or, a missing Sample (QC or VT)





Sample	
Aggregate Duplicate Samples	A summary report that highlights aggregate control program duplicated samples
Aggregate Sample Analysis Report	Aggregate product test data summary report which highlights specific test results with in a date
	range or the last 30 samples.
	test(s), associated to the sample.
Sampled By Report	Monthly Sampled By and Sample Initiated By Report for Asphalt samples
SMO Certification Summary	A summary of all MAC Specs containing certification document that must be reviewed by the State
	Materials Office.
Water Cementitous Ratio	User inputs data from delivery ticket and this report calculates the W/C ratio

Project	
Active Contract Details	A summary of contracts that are active in MAC. These have a Contractor QCP initiated but do not have a completed MC Review.
Asphalt Control Chart	Provides Gradation, Air Voids, & Asphalt Content results in a graph. The graph also plots the spec
	limits & targets.
Asphalt Sample Number – Lot Number Report	Lists all asphalt mix design samples on a specific project(s).
THE RESIDENCE OF THE PARTY OF T	project QC can use réduced lots.
Rolling Straightedge Sample	Rolling Straightedge Sample Summary Report with Parameters
SMO Certification Tracking	A summary of samples for a specific project for the certification documents reviewed by the State
	Materials Office





	Concrete Sample Number – Lot Number Report									
	I of#	FDOT Sample #	l evel	Production Facility ID	Sample ID	Date Sample Taken	Sample Status	Comparison Package Id	Comparison Status	Quantity Represented
Mix De	ix Design: 01-1188-03 Category: Class II Bridge Deck (4500 PSI) / Conventional									
Fina	Financial Project ID: 1									
Ma	Material ID: 346									
	29	CC20029Q	QC	13-489	1600017858	10/19/2016	Finalized	4429	Compares	40 Cubic Yard(s)
	30	CC20030Q	QC	13-489	1600017860	10/19/2016	Finalized	4429	Compares	30 Cubic Yard(s)
	31	CC20031Q	QC	13-489	1600020470	10/27/2016	Finalized	4429	Compares	50 Cubic Yard(s)
	29-32	CC20031v	VT	13-489	1600020508	10/27/2016	Finalized	4429	Compares	50 Cubic Yard(s)
	32	CC20032Q	QC	13-489	1600020472	10/27/2016	Finalized	4429	Compares	20 Cubic Yard(s)
- 1	33	CC20033Q	QC	13-489	1600023564	11/3/2016	Finalized	8478	Compares	26 Cubic Yard(s)
	34	00200340	OC	13-489	1600024225	11/4/2016	Finalized	8478	Compares	26 Cubic Yard(s)
O	35	CC20035Q	QC	13-489	1700072239	3/11/2017	Finalized	8478	Compares	50 Cubic Yard(s)
	33-36	CC20055V	VT	13-489	1700072251	3/11/2017	Finalized	8478	Compares	50 Cubic Yard(s)
	36	CC20036Q	QC	13-489	1700072240	3/11/2017	Finalized	8478	Compares	50 Cubic Yard(s)
	37	CC20037Q	QC	13-489	1700072241	3/11/2017	Finalized	8479	Compares	50 Cubic Yard(s)
	38	CC20038Q	QC	13-489	1700072242	3/11/2017	Finalized	8479	Compares	50 Cubic Yard(s)
	37-40	CC20038v	VT	13-489	1700072260	3/11/2017	Finalized	8479	Compares	50 Cubic Yard(s)
	39	CC20039Q	QC	13-489	1700072243	3/11/2017	Finalized	8479	Compares	50 Cubic Yard(s)
	40	CC20040Q	QC	13-489	1700072245	3/11/2017	Finalized	8479	Compares	41 Cubic Yard(s)
	41	CC20041Q	QC	13-489	1700074639	3/16/2017	Finalized	8480	Compares	50 Cubic Yard(s)
	42	CC20042Q	QC	13-489	1700074642	3/17/2017	Finalized	8480	Compares	50 Cubic Yard(s)
	41-44	CC20042v	VT	13-489	1700074359	3/17/2017	Finalized	8480	Compares	50 Cubic Yard(s)
	43	CC20043Q	QC	13-489	1700074644	3/17/2017	Finalized	8480	Compares	50 Cubic Yard(s)
	44	CC20044Q	QC	13-489	1700074646	3/17/2017	Finalized	8480	Compares	50 Cubic Yard(s)
7	45	CC20045Q	QC	13-489	1700074649	3/17/2017	Finalized			50 Cubic Yard(s)
	46	CC20046Q	QC	13-489	1700074651	3/17/2017	Finalized	9766	Incomplete Package	40 Cubic Yard(s)

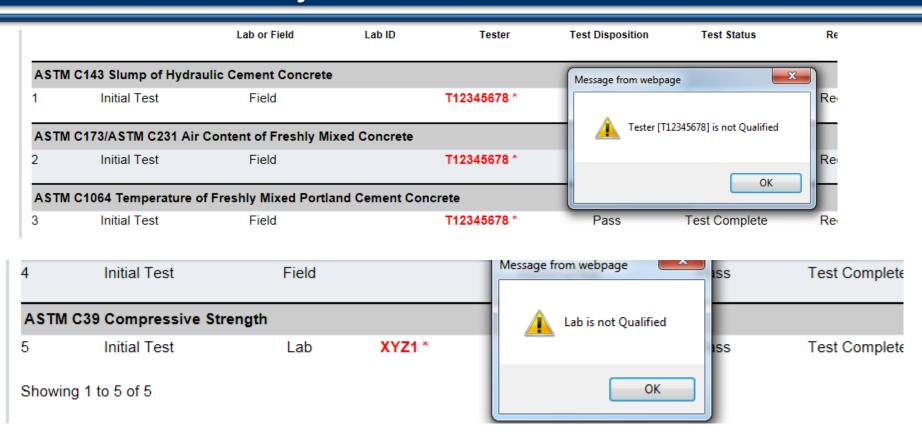




- Exception Category 3 = Qualifications
 - -Technicians
 - Laboratories
 - Production Facilities
 - Manual Findings











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Special Programing:

- Straightedge Deficiencies
- Materials that allow Delineation

These two automatic findings trigger specific functionality with the MAR process that you will not get when creating a manual finding





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- MC Review in MAC
 - Responding to Findings
 - —Processing MARs





Findings [1400)]									Click to Collapse
Excluded	[786] MC Resolved [9]	✓ Promoted to MAR [6]	✓ MAR Resolved [4]	✓ Open [0]	✓ Responded [0]	☑ Return for Re	sponse Clarification	n [0] Submitted	[595]	
Finding ▼	Description	Created By	Comparison Package	Sample	Sample Test	Status	Status Date	Recommendation	Resolution	Related Findings
681405	Sample 2000678827 has a far required Test ASTM C143 St Hydraulic Cement Concrete		2	2000678827 VT	ASTM C143 Slump of Hydraulic Cemen Concrete	Submitted	10/14/2020			Í
681404	Comparison is required by the for Sample 2000677185 but viperformed		2	2000677185 QC		Submitted	10/14/2020			
681403	Comparison is required by the for Sample 2000674335 but vi performed		2	2000674335 QC		Submitted	10/14/2020			
681402	Comparison is required by the for Sample 2000674328 but we performed		2	2000674328 QC		Submitted	10/14/2020			
681401	Comparison is required by the for Sample 2000667687 but we performed		2	2000667687 QC		Submitted	10/14/2020			
681400	Comparison is required by the for Sample 2000667490 but we performed		2	2000667490 QC		Submitted	10/14/2020			





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5.8.7 Materials Acceptance Resolution

If a material is designated by the Materials Certification Review personnel to require resolution of the material acceptance, it will be promoted to the Materials Acceptance Resolution (MAR) process in MAC. All materials with acceptance issues will be promoted to MAR and final resolution determined. The life cycle of the issue will depend on the original issue and the nature of the material acceptance needing resolution. Some issues can be resolved directly by the PA without additional input. Some issues will require input from the District Materials and Research Engineer (DMRE), the District Construction Engineer (DCE), and the Director, Office of Construction (DOC). This procedure is outlined in the *Material Acceptance Resolution Flow Chart* (Attachment 5.8-1).

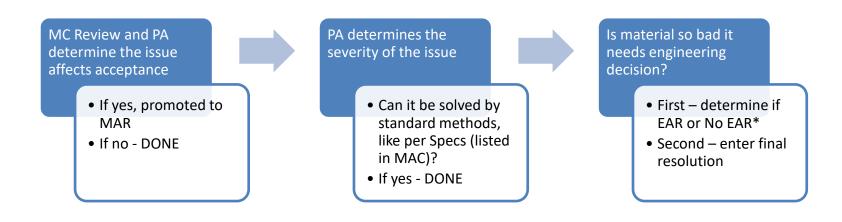
Control of Materials 5.8-4





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Overview of the MAR Process







Findings [70]					Click to Collapse
Return to List					
Finding Type Description System Generated Tester [F12345678] on Sample 1600013594/Test ASTM C39 Compressive Strength is not Qualified Current Recommendation Recommendation has not yet been made by District Materials Research Engineer	Sample 1600013594 QC	FDOT Sample Number CC40001Q	Sample Package Test ASTM C39 Compressive Strength	Status Promoted to MAR	Update
Pay Items					
Sample Info					Click to Expand
Responses [1]					Click to Expand
Recommendations [2]					Click to Expand
Resolutions [0]					Click to Expand
Locations [0]					Click to Expand
Documents [0]					Click to Expand
Comments [0]					Click to Expand





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 Let's take a moment to look at the difference between a recommendation and a resolution?





- There are seven (7) recommendations
- Five (5) are also final resolutions that can be made by the PA





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(1) Materials Acceptance Resolution by Specifications

Set F

For straightedge deficiencies, the procedures shall follow the requirements of <u>CPAM</u>
Section 11.5, Testing and Correcting Asphalt Pavement Surface Deficiencies.

For other material acceptance within **Specifications**, the PA will document the final esolution on the MAR issue in MAC. These determinations are designated by selecting one of the following options:

a) Asphalt Follow-up Sample Passed – The material is resampled and the results are acceptable in accordance with *Materials Manual Section 3.1 District Materials Activities for Asphalt Pavement Construction*.

b) Complete Removal and Replacement – The Contractor chooses to remove the material and replace it without requesting an <u>Engineering Analysis Report</u> (EAR).

- c) Material Rejected for Use The material was sampled from a stockpile and the material is removed from use on the project before it is placed.
- d) Pay Reduction per Specifications The **Specifications** allow a pay reduction to be assessed if a material falls within the pay reduction criteria.
- e) Reworked and Remixed The material allows for rework, and sample is taken for the rework that designates that the reworked material is acceptable.

(A) Resident Level Responsibilities

If the material is accepted based on the *Contract Documents* (i.e., Leave in Place at No Pay or Pay Reduction per *Specifications*), the PA will document the final resolution on the MAR issue in MAC. Once the PA has recorded the final recommendation, the issue is considered resolved. The PA will enter additional payment information in MAC if the final resolution includes reduced payment. The payment information is not relevant to the final resolution, but is recorded to assist Construction personnel with tracking the payment requirement.

R





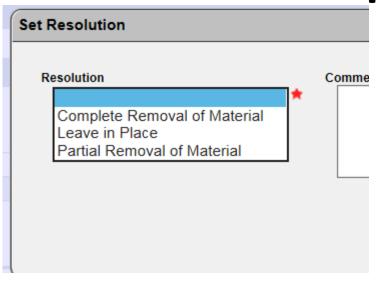
- If EAR or No EAR is selected, 2nd process is needed to determine final resolution
 - Or No EAR Delineation if the Specification allows resolution by delineation





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Resolution options:







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Resolution options:

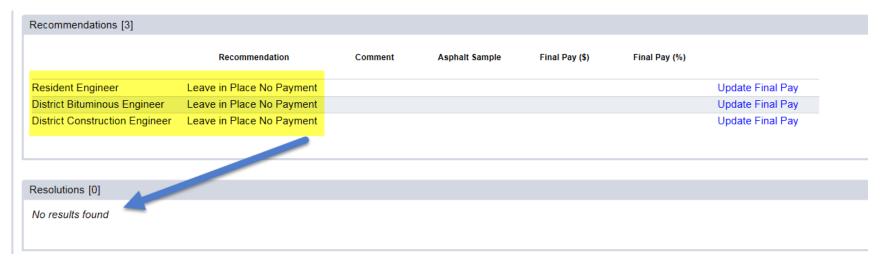


Update Final Pay		×
Final Pay Type Percentage ✓	Final Pay Percentage	
	Save	





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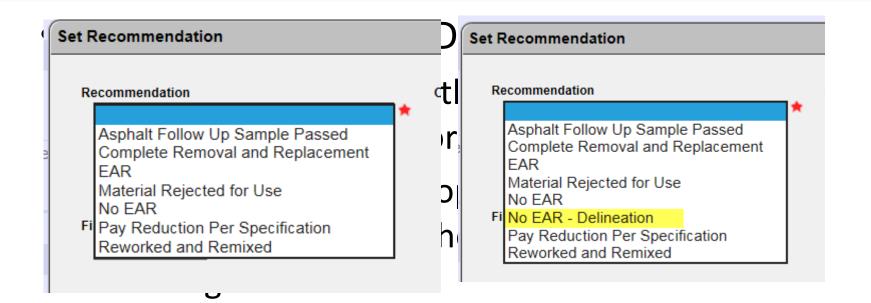


Materials and Research Engineer

Recommendation is Final Resolution







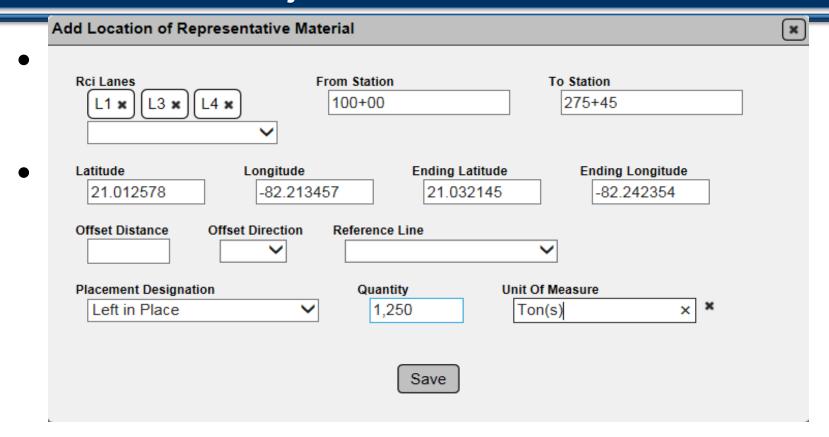




- Location Information
 - —PA fills it out
 - —After the resolution

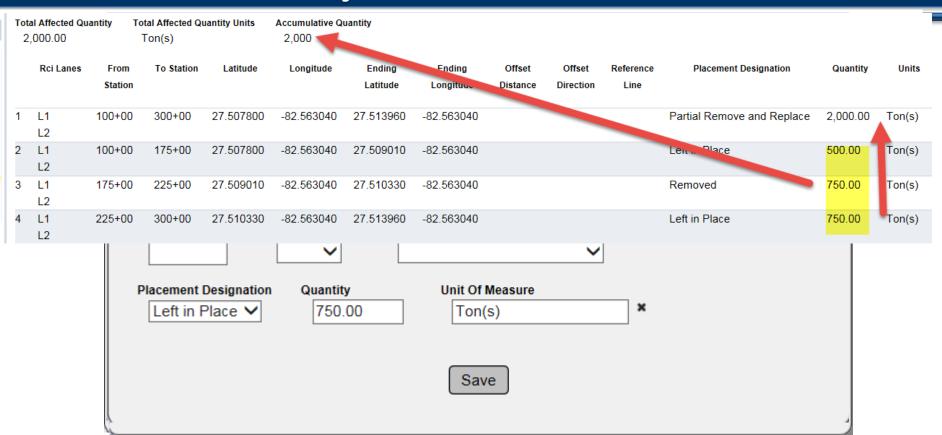




















Non Standard Materials

This is an example of the location information on the PMCL Letter that is derived from MAC.

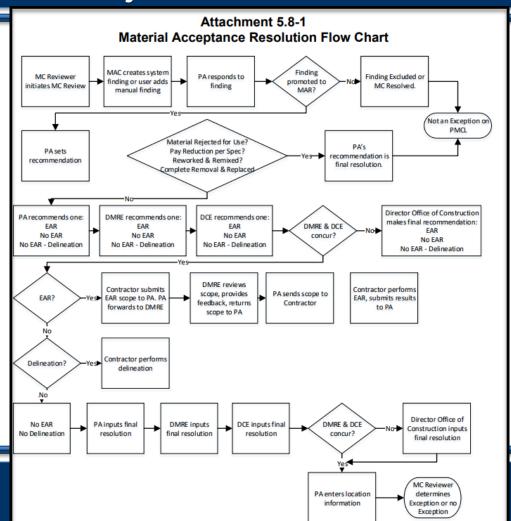
Other: For Location Information on PMCL

Ref Material ID: Sample Level: -

Jumpic Level.				
Total Quantity: 2,000 T	on(s)	Accumulative Qua	ntity: 2,000	
RCI Options (Lanes):	L1	From Station:	100+00	To Station: 250+00
Beginning Latitude:	21.000000	Longitude:	-82. 00000	
Ending Latitude:	21.500000	Longitude:	-82. <mark>5</mark> 00000	
Placement Designation:	Partial Remove and Replace	Quantity:	2,000 Ton(s)	
RCI Options (Lanes):	L1	From Station:	100+00	To Station: 175-00
Beginning Latitude:	21.000000	Longitude:	-82.000000	
Ending Latitude:	21.520000	Longitude:	-82.600000	
Placement Designation:	Removed	Quantity:	500 Ton(s)	
RCI Options (Lanes):	L1	From Station:	175+00	To Station: 200-00
Beginning Latitude:	21.520000	Longitude:	-82.600000	
Ending Latitude:	21.250100	Longitude:	-82.412000	
Placement Designation:	Left in Place	Quantity:	750 Ton(s)	+
RCI Options (Lanes):	L1	From Station:	200+00	To Station: 250+00
Beginning Latitude:	21.250100	Longitude:	-82.412000	
Ending Latitude:	21.500000	Longitude:	-82.500000	
Placement Designation:	Removed	Quantity:	750 Ton(s)	











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RAQs (Recently Asked Questions)

- When should we notify MC Reviewers about the project? At the beginning, let them know when work begins so they can begin the MC Review in MAC. Then at 75% and 90% completion.
- Are you reviewing exceptions statewide for common issues? Yes.

 We are in the early stages but we are beginning to compile this data.
- How important is the NSJGS? Extremely. This is a big item on the audit list from FHWA so it needs to be completed monthly, and it needs to be accurate.





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•Questions?





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List of MCs per District

- D1/7 Mark Conley
 881-4233
- D1/7 James Stricklin
 881-4257
- D2 Curtis Becker
 882-7724
- D2 Mystery Easter
 882-7808
- D3 Anthony Mosier
 883-1373

- D4/6 Wismith Voltaire
 884-7047
- D5 Jeanie Kozak
 885-3489
- D5 Jodi Johnson
 885-3504
- TP Brad Biery
 888-1147