Asphalt

Section 11.1

ASPHALT LOT DOCUMENTATION

11.1.1 Purpose

This procedure establishes guidelines for asphalt LOT documentation related to the daily measurement and documentation of bituminous quantities.

11.1.2 Authority

Sections 20.23(3) (a) and 334.048(3), Florida Statutes (F.S.)

11.1.3 General

Specifications Section 320 includes the requirements for asphalt plant operations. All asphalt plants will have electronic weigh systems with automatic ticket printouts.

11.1.4 Asphalt LOT Submittal Package

The *LOT Submittal Package* consists of information provided by the Contractor's Plant and Roadway Technicians and/or the Department's Plant and Roadway Verification Technicians. It is compiled by the Department personnel which could include the Plant and Roadway Verification Technicians and/or Resident Office. *LOT Submittal Packages* (see *Attachment 11.1-Attachment 11-1.1*) will be assembled using a <u>PDF Package</u> and will be uploaded into the *Project Solve SharePoint (PSSP)* site, also known asto the collaboration site. The Resident Office (RO) will ensure that the PDF package is complete.

Each LOT is either 2,000 or 4,000 Tons and <u>linitial LOTs</u> are always 2,000 Tons, per **Specifications Section 334-5.2**. The **LOT Submittal Packages** will be uploaded to the collaboration site when the LOT is paid and should include the following documentation:

(A) (A) Asphalt Ticket Information

Ticket Paper or Electronic Ticketing (E-Ticketing) information will be submitted per Specifications Section 320.2 or per the Asphalt e-Ticketing Specifications when incorporated into the project specifications.

<u>-3.</u> The ticket information will be available for review by the Plant Verification Technician one day after production and will become part of the *LOT Submittal Package*.

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Note: Material of different types, pay items, waste, or private work for each day's production run will be identified on the *Quality Control Roadway Report (QCRR)*.

The following ticket information is required:

Required Information	e-Tickets	Printed Tickets
Sequential Load Number	✓	✓
Project Financial ID Number (FIN)	✓	~
Ticket Number	✓	✓
Date and *Time	✓	✓
Contract Number	∀	✓
Plant Number	✓	✓
Name and location of the plant	✓	✓
Mix Design Number	✓	✓
Type of Material	✓	✓
Place for recording mix temperature:		
By: Plant QC	✓	
By: Plant VT	✓	
By: Roadway QC	✓	
By: Roadway VT	✓	
By: Hand Recording		✓
Truck Number	✓	✓
Gross, Tare, and Net Tonnage	✓	✓
Daily cumulative tonnage of mix for the mix design	✓	✓

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Tickets will be grouped by LOT in the daily order of production. The original weight tickets will be scanned into the *LOT Submittal Package* and the hard copies will be destroyed. It is also acceptable to receive scanned tickets from the Contractor. Scanned tickets must be checked and verified for accuracy and clarity by the RO before inclusion within the *Lot Submittal Package* and before destruction of tickets.

(2) Electronic Ticket Information – After each truck is loaded, ticket information will be electronically recorded and uploaded to the e-ticketing software database. Each truck-load's ticket information will be provided to the users of the e-ticketing software database.

A comma separated value (.csv) file will be provided to the Roadway Verification Technician. The .csv file will be included in the *LOT Submittal Package*. It is not necessary to print tickets in the traditional format; the .csv file is sufficient. See *Attachment 11.1-1b* See Attachment 11.1-2 for an example.

NOTE: Save a copy of the .csv file as an Excel (.xlsx) file prior to working in the report to have full Excel functionality. The .xlsx version can be included in the LOT package for additional information as needed.

(B) Asphalt Plant – Composite Pay Factor Sheet

The Contractor's test results for each Sublot are entered into *Materials Acceptance and Certification (MAC)* at the asphalt plant. The gradation, asphalt content, air voids, and density together generate the *Composite Pay Factor (CPF) Sheet* for the LOT.

The *CPF Sheet* is generated in MAC and is part of the *Comparison Package Information Report* which also contains the LOT verification information. See <u>Attachment 11.1-1c.See Attachment 11.1-3.</u> The *CPF Sheet* is required for all *Lot Submittal Packages* regardless of testing. For non-tested lots, the *CPF Sheet* will show a CPF equal to 1.

(C) Asphalt Roadway – Verification Report

Form No. 675-030-21, Asphalt Roadway – Verification Report, is filled out by the Roadway Verification Technician. The technician enters and verifies the spread rate, the temperature, and bituminous materials used in each LOT. This will be submitted within the **LOT Submittal Package** in Excel Format. See **Attachment 11.1-1d.4.**

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(D) Asphalt Roadway – Daily Report of Quality Control Report (QCRR)

The final portion of the *LOT Submittal Package* contains *Form 675-030-20A*, *Asphalt Roadway - Daily Report of Quality Control*, also known as the *Quality Control Roadway Report (QCRR)*. See *Attachment 11.1-1e*. See *Attachment 11.1-5A*. This form is furnished by the Department, completed by the Contractor, and is required to be submitted to the Project Administrator (PA) at the close of each lot or as requested by the PA. The *QCRR* calculates the spread rate and quantity adjustments automatically.

- (1) Each Contractor is required to record the placement of asphalt on the above form as the pavement operation progresses. The Contractor's Plant and Roadway Technicians are responsible for verifying the *QCRR* is filled out and correct. The Contractor is to ensure quality work. These reports are to be available for the Department's Plant and Roadway Verification Technicians at the place of production. The Roadway Verification Technician and the PA will work together to ensure that the Contractor's quantities are correct on the *QCRR* and that the LOT Submittal Package is in ordercomplete and ready to be submittedfor submission into the Collaboration Site. If corrections to the *QCRR* are required, the RO will send the form back to the Contractor for resubmittal.
- (2) The **QCRR** will be submitted in Excel format. Once the asphalt is completed and paid for, the final **QCRR** will be sent via email to the State Materials Office as a record of the as-built pavement data at the following email address: <a href="mailto:sm-mailto:sm
- All projects let January 2018, and after, will **not** be required to submit **Form 700-050-72**, **Computer Summary of Quantities for Asphaltic Concrete**, also known as the daily asphalt ticket cover. However, the same daily tonnage information can be produced by the **QCRR** through the Reports function within the spreadsheet. The Report **Daily Tons by Intended Use** should be used to compare the daily tonnage documented within the **QCRR** and the ticket information for accuracy. Since the **Daily Tons by Intended Use** Report is within the **QCRR**, it is not required to be submitted separately. See **Attachment 11.1-1a**See **Attachment 11.1-5B** for an example of this report.

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11.1.5 Attachments

Attachment 11.1-1 Attachment 11.1-1	LOT Submittal Package and PDF Package
Attachment 11.1-1a Quality Control Ro	oadway Report – Daily Tons by Intended Use
Attachment 11.1-1b Attachment 11.1-2	Asphalt Ticket Sheet Examples
Attachment 11.1-1c Attachment 11.1-3	CPF Sheet Generated in MAC
Attachment 11.1-1d Attachment 11.1-4	Asphalt Roadway - Verification Report
Attachment 11.1-1e Attachment 11.1-5A As	phalt Roadway – Daily Report of Quality
Control	
Attachment 11.1-5B Quality Control Ro	padway Report – Daily Tons by Intended Use

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Attachment 11.1-1 Lot Submittal Package and PDF Package

Example A - LOT Submittal Package in PDF Package using printed tickets.

- (A) White: Asphalt tickets compiled by day.
- (B) Yellow: The CPF Sheet generated in MAC in PDF
- (C) Pink: The **QCRR** in Excel Format (.xlsm)
- (D) Orange: Verification Technician's Reports in Excel Format (.xls) by day

Name	Description	Modified	Size
Delivery Tickets Lot 21 07-12-21.pdf		11/22/2021 12:51:37 PM	3.54 MB
Delivery Tickets Lot 21 07-13-21.pdf		11/22/2021 12:51:37 PM	8.95 MB
Delivery Tickets Lot 21 07-14-21.pdf		11/22/2021 12:51:37 PM	140.96 KB
LOT 21 CPF.pdf		11/22/2021 12:51:36 PM	174.39 KB
LOT 21 QCRR.xlsm		11/22/2021 12:51:36 PM	4.59 MB
TIII VT Asphalt report 7-12-21.xls		11/22/2021 12:51:36 PM	453.00 KB
TIII VT Asphalt report 7-13-21.xls		11/22/2021 12:51:36 PM	454.00 KB
VT Asphalt report 7-14-21.xls		11/22/2021 12:51:36 PM	399.50 KB

Example B - LOT Submittal Package in PDF Package using e-Ticketing information.

- (1) White: Electronic record of each truck load's ticket information in .csv file
- (2) Yellow: The CPF Sheet generated in MAC in PDF
- (3) Pink: The **QCRR** in Excel Format (.xlsm)
- (4) Orange: Verification Technician's Reports in Excel Format (.xls) by day

Name	Description	Modified	Size
e-Tickets Lot 21 07-12-21 to 07-14-21.csv		8/18/2021 3:31:00 PM	5.06 KB
LOT 21 CPF.pdf		11/22/2021 12:51:36 PM	174.39 KE
LOT 21 QCRR.xIsm		11/22/2021 12:51:36 PM	4.59 MB
TIII VT Asphalt report 7-12-21.xls		11/22/2021 12:51:36 PM	453.00 KE
TIII VT Asphalt report 7-13-21.xls		11/22/2021 12:51:36 PM	454.00 KE
TIII VT Asphalt report 7-14-21.xls		11/22/2021 12:51:36 PM	399.50 KE

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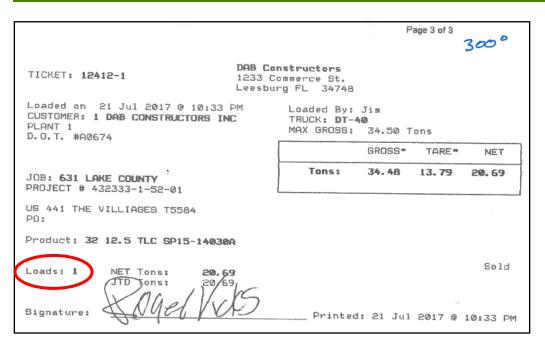
Asphalt

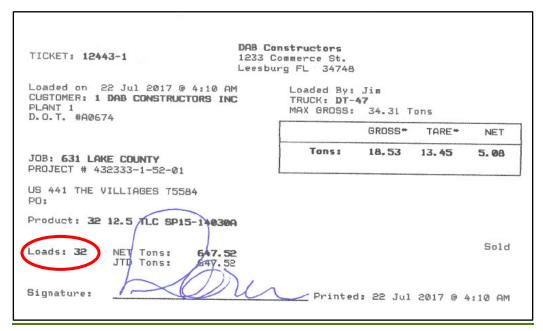
Revised: January 5, 2022 April 28, 2023

Effective: July 1, 2002

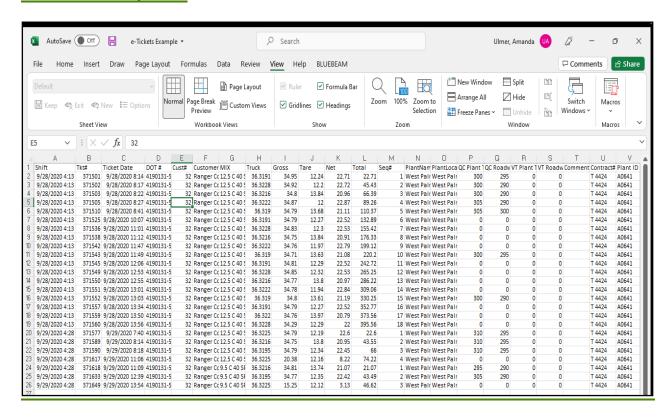
Attachment 11.1-2 Asphalt Ticket Sheet Examples

Example A: Printed tickets of the first and last truckload - 1st day's run



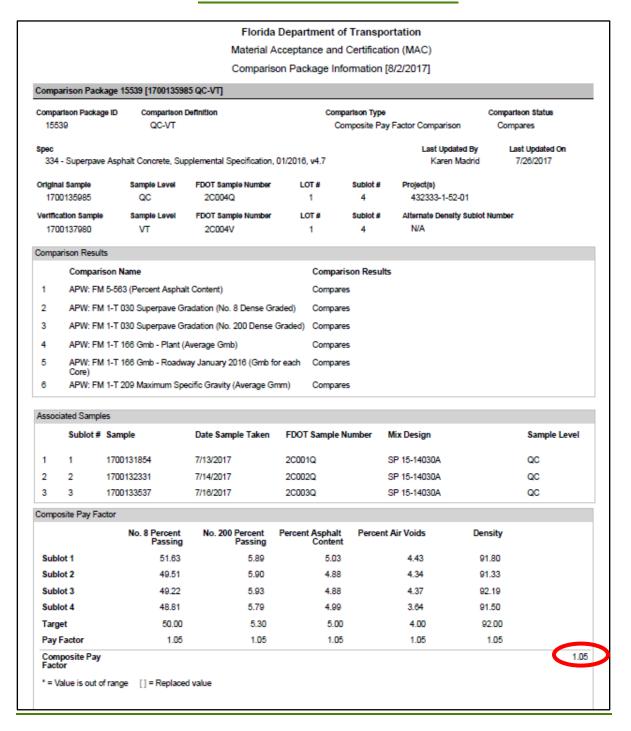


Example B: Electronic ticket information in .csv file for the first and last truckload – 1st and 2nd day's run



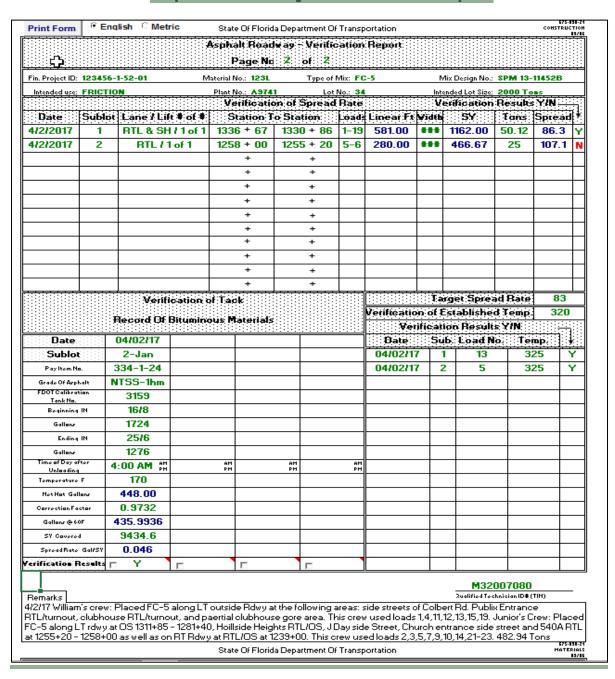
Asphalt

Attachment 11.1-3 CPF Sheet Generated in MAC



Asphalt

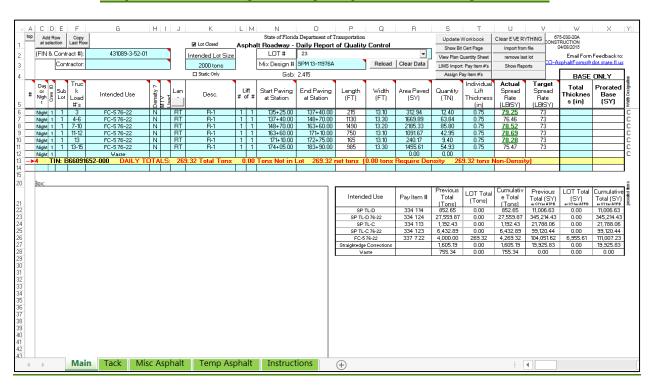
Asphalt Roadway – Verification Report



<u>Form 675-030-21, Asphalt Roadway – Verification Report</u> is a field form used to verify spread rate, temperature, and bituminous materials.

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Attachment 11.1-5A Asphalt Roadway – Daily Report of Quality Control



<u>Form 675-030-20A, Asphalt Roadway - Daily Report of Quality Control is used to calculate spread rates and record asphalt and tack quantities. 1a</u>

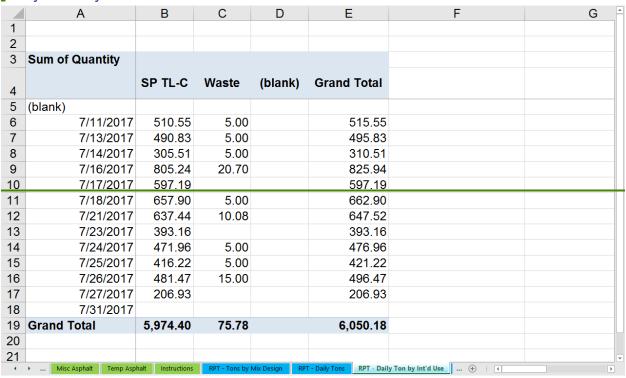
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Attachment-11.1-5B

Quality Control Roadway Report (QCRR): Daily Tons by Intended Use

Quality Control Roadway Report (QCRR):

_Daily Tons by Intended Use



Asphalt

	Α	В	С	D	E	F	G 🖺
1							
2							
3	Sum of Quantity						
4		SP TL-C	Waste	(blank)	Grand Total		
5	(blank)						
6	7/11/2017	510.55	5.00		515.55		
7	7/13/2017	490.83	5.00		495.83		
8	7/14/2017	305.51	5.00		310.51		
9	7/16/2017	805.24	20.70		825.94		
10	7/17/2017	597.19			597.19		
11	7/18/2017	657.90	5.00		662.90		
12	7/21/2017	637.44	10.08		647.52		
13	7/23/2017	393.16			393.16		
14	7/24/2017	471.96	5.00		476.96		
15	7/25/2017	416.22	5.00		421.22		
16	7/26/2017	481.47	15.00		496.47		
17	7/27/2017	206.93			206.93		
18	7/31/2017						
19	Grand Total	5,974.40	75.78		6,050.18		
20							
21							▼
4	Misc Asphalt Temp Asp	halt Instructions	RPT - Tons by I	Mix Design RP	T - Daily Tons RPT - Dail	y Ton by Int'd Use (+) : 4	Þ

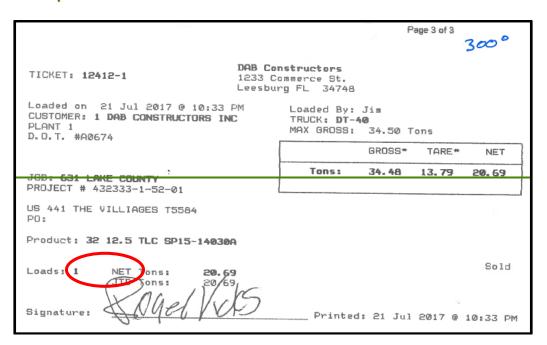
This report, produced by the *QCRR*, shows the daily tonnage by intended use. It should be used to verify the daily tonnage documented within the *QCRR* compared to the ticket information. This report is <u>not</u> required to be submitted separately and replaces the information previously provided by the daily asphalt ticket cover, *Form 700-050-72*, *Computer Summary of Quantities for Asphaltic Concrete*.

For example, on 7/21/2017, the report shows a Grand Total = 647.52 tons produced. However, only 637.44 tons were used and the remaining 10.08 tons were waste. **Attachment 11.1-1b** shows first load ticket and last load ticket. The final load ticket is for Load 32 on 7/21/2017 for a net total of 647.52 tons.

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(A) Attachment 11.1-1b Asphalt Ticket Sheet Examples

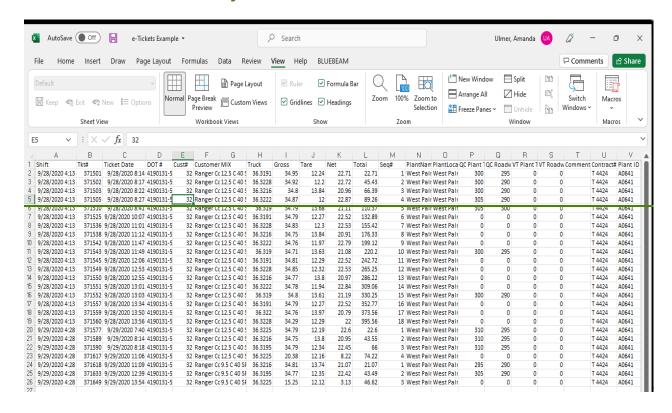
Example A: Printed tickets of the first and last truck load tickets - 1st day's run



TICKET: 12443-1 1233 0	enstructors Commerce St. urg FL 34748	}		
Loaded on 22 Jul 2017 @ 4:10 AM CUSTOMER: 1 DAB CONSTRUCTORS INC PLANT 1 D.O.T. #A0674	Loaded By: TRUCK: DT- MAX GROSS:	47	ons	
		GROSS*	TARE*	NET
JOB: 631 LAKE COUNTY PROJECT # 432333-1-52-01	Tons:	18.53	13.45	5. 08
US 441 THE VILLIAGES T5584 PO:				
Product: 32 12.5 TLC SP15-14030A				
Loads: 32 NET Jons: 647.52				Sold
Signature:	Printed	d: 22 Jul	2017 @ 4	⊦:10 AM

Asphalt

Example B: Electronic ticket information in .csv file for the first and last truck load tickets – 1st and 2nd day's run

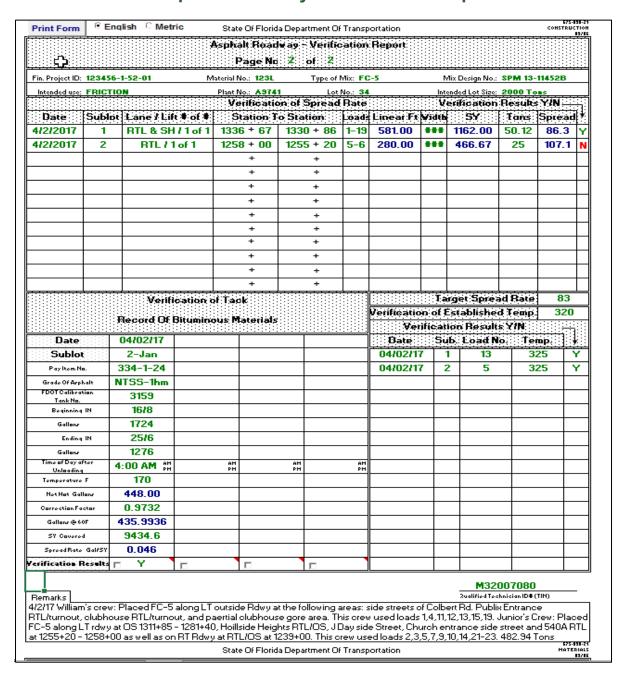


(B) Attachment 11.1-1c CPF Sheet Generated in MAC

			Material A	Acceptance and (Certificatio	on (MAC)		
				son Package Info				
	i D1	- 45500 [470040500	•	zon r donago IIIIo	auon [c			
•		je 15539 [170013598	•					
	oarlson Package i 539	D Comparison (QC-VT	efinition		irlson Type	Factor Compariso		parison Status Impares
100	336	40-71		Col	riposite r ay	racioi companso		impares
334	4 - Superpave A	sphalt Concrete, Sup	plemental Specification	, 01/2016, v4.7		Last Upda Karen I	•	Last Updated On 7/26/2017
•	nal Sample 00135985	Sample Level QC	FDOT Sample Number 2C004Q	LOT#	Sublot #	Project(s) 432333-1-52	1-01	
	cation Sample 00137980	Sample Level VT	FDOT Sample Number 2C004V	LOT#	Sublot #	Alternate Densit N/A	y Sublot Numb	er
Comp	arison Results							
	Compariso	n Name		Comparis	on Results	;		
1	APW: FM 5	563 (Percent Asphal	t Content)	Compares	5			
2	APW: FM 1	T 030 Superpave Gr	adation (No. 8 Dense G	raded) Compares	5			
3			adation (No. 200 Dense					
4	APW: FM 1-	T 166 Gmb - Plant (A	kverage Gmb)	Compares	5			
5	APW: FM 1-	T 166 Gmb - Roadw	av January 2016 (Gmb f	for each Compares				
_	Core)							
6	APW: FM 1	-1 209 Maximum Spe	cific Gravity (Average G	imm) Compares	•			
	ciated Samples							
Asso	dated pampies							Sample Level
Asso	Sublot# S	ample	Date Sample Taken	FDOT Sample N	umber I	Mix Design		Sample Level
Association 1	Sublot# S	ample 700131854	Date Sample Taken 7/13/2017	FDOT Sample N 2C001Q		Mix Design SP 15-14030A		QC QC
	Sublot# S	•		•				
1	Sublot # S 1 1 2 1	700131854	7/13/2017	2C001Q	5	SP 15-14030A		QC .
1 2 3	Sublot # S 1 1 2 1	700131854 700132331 700133537	7/13/2017 7/14/2017	2C001Q 2C002Q	5	SP 15-14030A SP 15-14030A		qc qc
1 2 3	Sublot # S 1 1 2 1 3 1	700131854 700132331 700133537	7/13/2017 7/14/2017	2C001Q 2C002Q		SP 15-14030A SP 15-14030A	Density	qc qc
1 2 3 Comp	Sublot # S 1 1 2 1 3 1	700131854 700132331 700133537 Ir	7/13/2017 7/14/2017 7/16/2017 No. 200 Percent	2C001Q 2C002Q 2C003Q		SP 15-14030A SP 15-14030A SP 15-14030A	Density 91.80	qc qc
1 2 3 Comp	Sublot # S 1 1 1 2 1 3 1 posite Pay Factor	700131854 700132331 700133537 Ir No. 8 Percent Passing	7/13/2017 7/14/2017 7/16/2017 No. 200 Percent Passing	2C001Q 2C002Q 2C003Q Percent Asphalt Content		SP 15-14030A SP 15-14030A SP 15-14030A Air Voids		qc qc
1 2 3 Comp	Sublot # S 1 1' 2 1' 3 1' cosite Pay Factor plot 1 plot 2	700131854 700132331 700133537 Ir No. 8 Percent Passing 51.63 49.51 49.22	7/13/2017 7/14/2017 7/16/2017 No. 200 Percent Passing 5.89 5.90 5.93	2C001Q 2C002Q 2C003Q Percent Asphalt Content 5.03 4.88 4.88		SP 15-14030A SP 15-14030A SP 15-14030A Air Voids 4.43 4.34 4.37	91.80 91.33 92.19	qc qc
1 2 3 Comp	Sublot # S 1 1 2 1 3 1 cosite Pay Factor plot 1	700131854 700132331 700133537 In No. 8 Percent Passing 51.63 49.51 49.22 48.81	7/13/2017 7/14/2017 7/16/2017 No. 200 Percent Passing 5.89 5.90 5.93 5.79	2C001Q 2C002Q 2C003Q Percent Asphalt Content 5.03 4.88 4.88 4.99		SP 15-14030A SP 15-14030A SP 15-14030A Air Voids 4.43 4.34 4.37 3.64	91.80 91.33 92.19 91.50	qc qc
1 2 3 Sub Sub Sub Targ	Sublot # S 1 1' 2 1' 3 1' cosite Pay Factor plot 1 plot 2 plot 3 plot 4 get	700131854 700132331 700133537 In No. 8 Percent Passing 51.63 49.51 49.22 48.81 50.00	7/13/2017 7/14/2017 7/16/2017 No. 200 Percent Passing 5.89 5.90 5.93 5.79 5.30	2C001Q 2C002Q 2C003Q Percent Asphalt Content 5.03 4.88 4.88 4.99 5.00		SP 15-14030A SP 15-14030A SP 15-14030A Air Voids 4.43 4.34 4.37 3.64 4.00	91.80 91.33 92.19 91.50 92.00	qc qc
1 2 3 Sub Sub Sub Targ	Sublot # S 1 1' 2 1' 3 1' cosite Pay Factor plot 1 plot 2 plot 3	700131854 700132331 700133537 In No. 8 Percent Passing 51.63 49.51 49.22 48.81	7/13/2017 7/14/2017 7/16/2017 No. 200 Percent Passing 5.89 5.90 5.93 5.79	2C001Q 2C002Q 2C003Q Percent Asphalt Content 5.03 4.88 4.88 4.99		SP 15-14030A SP 15-14030A SP 15-14030A Air Voids 4.43 4.34 4.37 3.64	91.80 91.33 92.19 91.50	qc qc

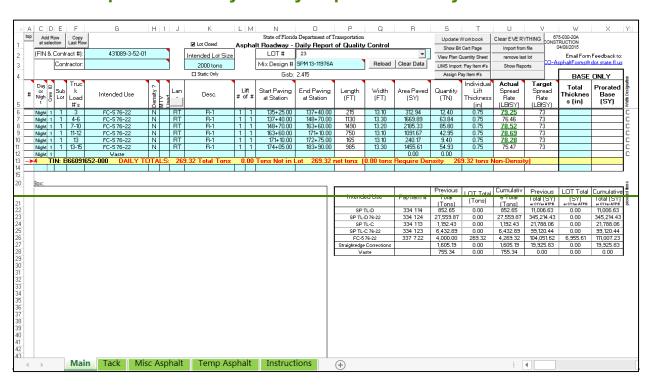
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Attachment 11.1-1d Asphalt Roadway - Verification Report



Form 675-030-21, Asphalt Roadway - Verification Report is a field form used to verify spread rate, temperature and bituminous materials.

(C) Attachment 11.1-1e Asphalt Roadway – Daily Report of Quality Control



Form 675-030-20A, Asphalt Roadway - Daily Report of Quality Control is used to calculate spread rates and record asphalt and tack quantities.