



Florida Department of Transportation

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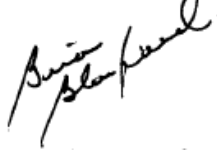
July 21, 2008

This memo has expired

DCE MEMORANDUM NO.: 20-08

(FHWA Approved: 7/16/08)

TO: DISTRICT CONSTRUCTION ENGINEERS

FROM: Brian Blanchard, Director, Office of Construction 

COPIES: Robert Robertson, David Sadler, Greg Williams (FHWA), Bob Burleson (FTBA)

SUBJECT: INDEX NO. 860 ALUMINUM PEDESTRIAN/BICYCLE PICKET RAILING - PICKET WELD CONNECTIONS

This memorandum is issued to allow the following modifications to the Index No. 860;

- Sheet 1 of 5, Welding Note: Allow the use of ER4043 filler metal for welding the pickets to the horizontal rails.
- Sheet 4 of 5, Section A-A and C-C: Allow the reduction in size of the picket fillet welds from 3/16" to 1/8" when ER4043 filler metal is used.
- Allow the use of the Type B (non-welded) connection shown on Interim No. 860 (sheet 4 of 5) dated 01/01/08.

These changes have been made to Interim Index No. 860 with the January 1, 2009 Design Standards Modifications, but will not be referenced in contracts until the January 2009 letting. **For all projects let prior to January 2009, this memorandum serves as blanket approval to process a \$0.00 contract change to allow these changes. A copy of this memorandum should be attached to the Work Order or Supplemental Agreement.**

If you have any questions, please contact Rafiq Darji at (850)414-4195.

BB/dw