



## Florida Department of Transportation

JEB BUSH  
GOVERNOR

605 Suwannee Street  
Tallahassee, Florida 32399-0450

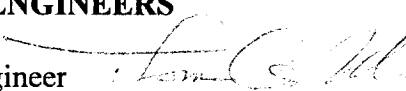

THOMAS F. BARRY, JR.  
SECRETARY

April 17, 2002

**THIS MEMO HAS EXPIRED**

**MATERIALS BULLETIN NO. MB 1-02**  
**DCE MEMORANDUM NO. 09-02**

**TO: DISTRICT MATERIALS ENGINEERS**  
**DISTRICT CONSTRUCTION ENGINEERS**

**FROM:** Tom Malerk, State Materials Engineer   
Greg Xanders, State Construction Engineer  


**SUBJECT: IDENTIFICATION MARKINGS FOR ALUMINUM CLAD**  
**DRAINAGE PIPE**

In order to overcome some problems in the interpretation of AASHTO M 196, Section 14, "Product Marking," the following is an acceptable alternative to the coined marking methods as currently written in the specification:

1. The pipe fabricator's identity and date of corrugating or forming into pipe may be stamped onto the pipe using indelible ink and a suitably fashioned stamping device.
2. The pipe markings must be clearly legible upon arrival at the jobsite and at the time of installation. Pipe with illegible or incomplete markings may be rejected.
3. These acceptance measures will remain in effect until further notice.
4. Except for the marking methods described herein, all remaining portions of AASHTO M 196 remain unchanged.

Questions pertaining to this Materials Bulletin should be directed to Rod Powers,  
SunCom 642-3134 or 352-337-3134

MX/pc